



## **Nano Structured Composite Materials for Thermoelectric Applications**

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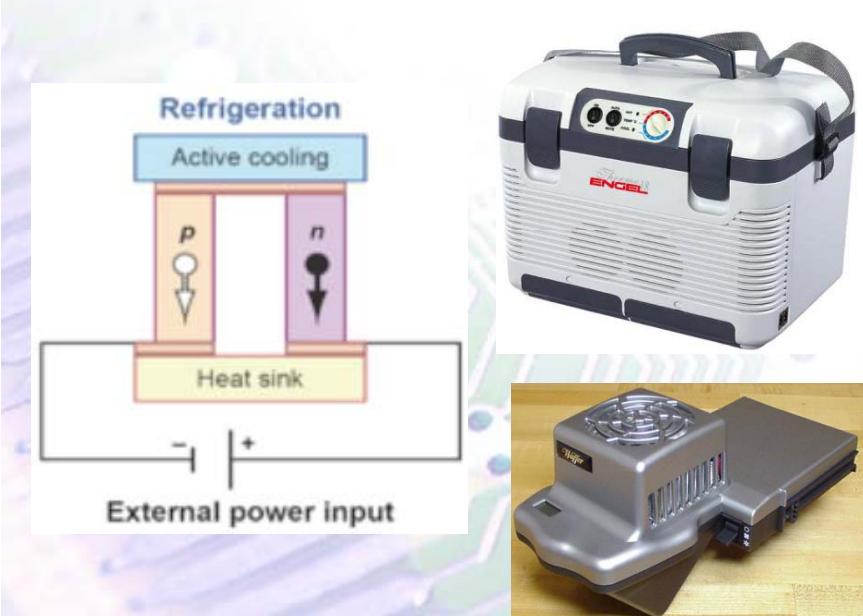
# Thermoelectricity

## 연구분야

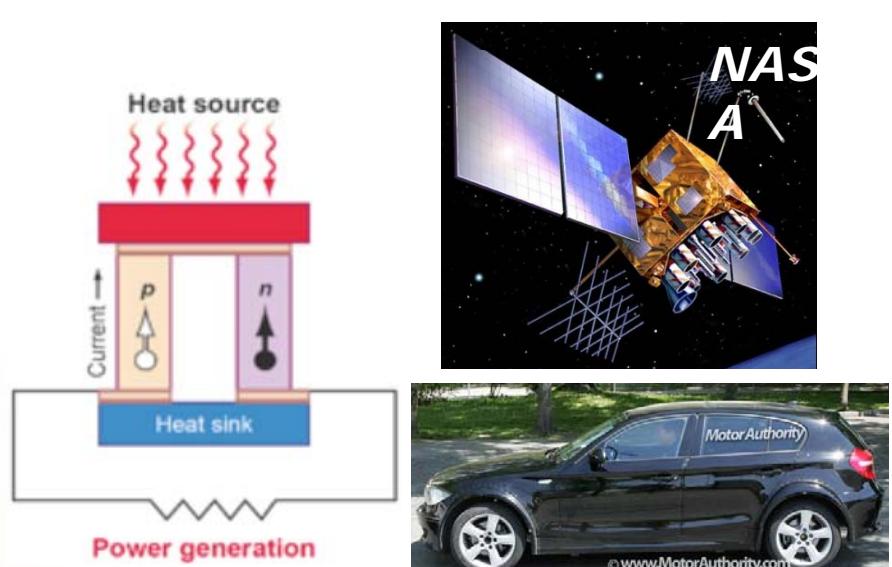
온도차에 의해 기전력이 발생하는 현상(Seebeck 효과) 또는 전류에 의해 열이 흡수, 발생이 생기는 현상(Peltier 효과)

## 응용분야

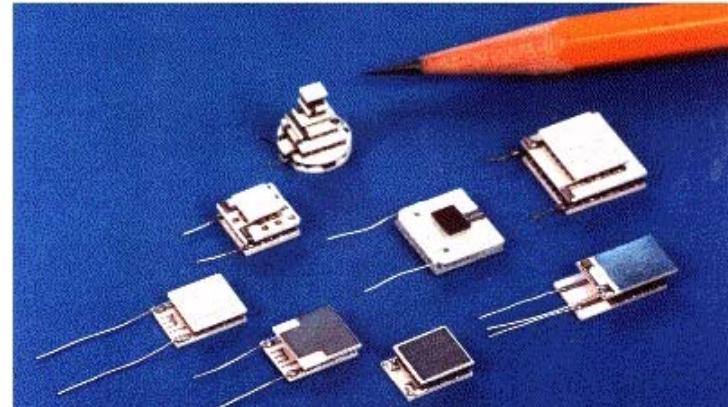
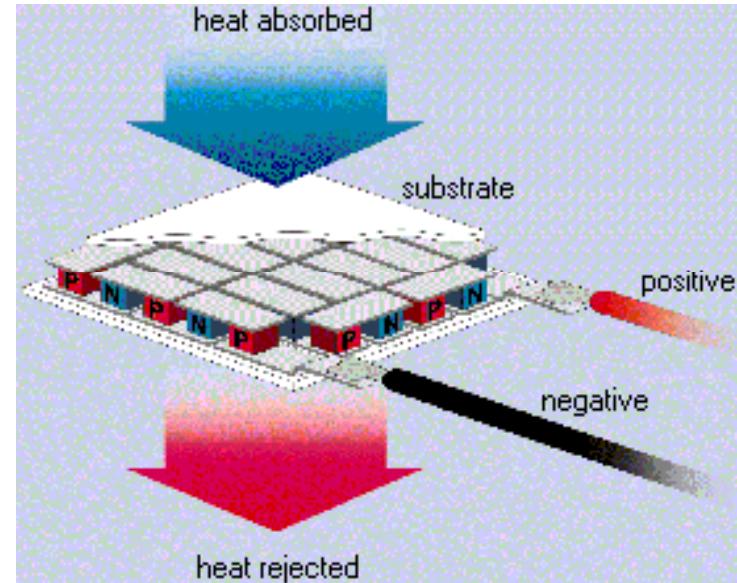
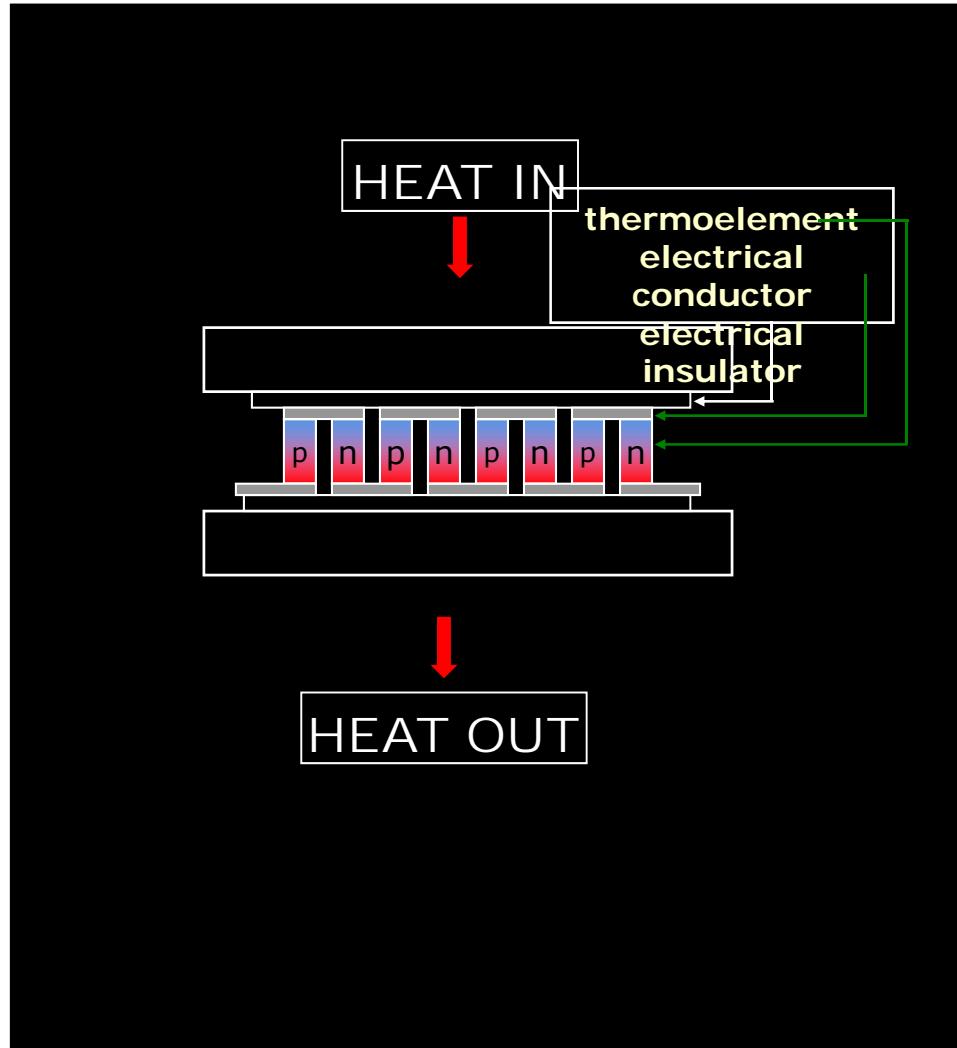
### 열전냉각 (Thermoelectric cooling)



### 열전발전 (Power generation)



# Configuration of Thermoelectric Module



Laser Cooling Modules

# Thermoelectric Figure of Merit

$$Z = \alpha^2 \sigma / \kappa$$

- Seebeck coeff. ( $\alpha$ ) : morphology, doping state
- Electrical conductivity( $\sigma$ ) : carrier concentration
- Thermal conductivity ( $\kappa$ ) : phonon scattering

# Optimum Transport Coefficients

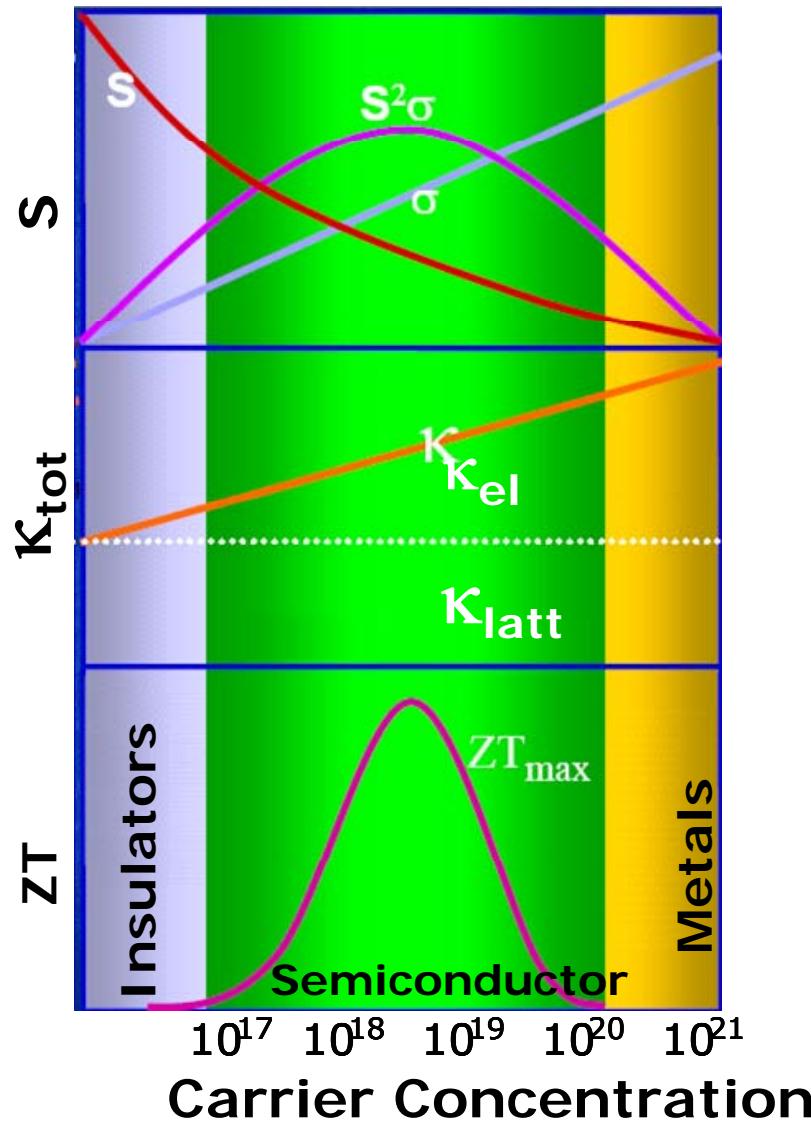


Figure of Merit : ZT

$$ZT = \frac{S^2 \sigma T}{k}$$

$$\kappa = \kappa_e + \kappa_{ph}$$

- High Seebeck coefficient
- High electrical conductivity
- Low thermal conductivity

Difficulties in increasing ZT in bulk materials :

$$S \uparrow \leftrightarrow \sigma \downarrow$$

$$\sigma \uparrow \leftrightarrow S \downarrow \text{ and } k \uparrow$$

# Selection Criteria for Candidate Materials

$$Z_{\max} \propto \gamma \frac{T^{3/2} \tau \sqrt{\frac{m_x m_y}{m_z}}}{k_{latt}} e^{(r+1/2)}$$

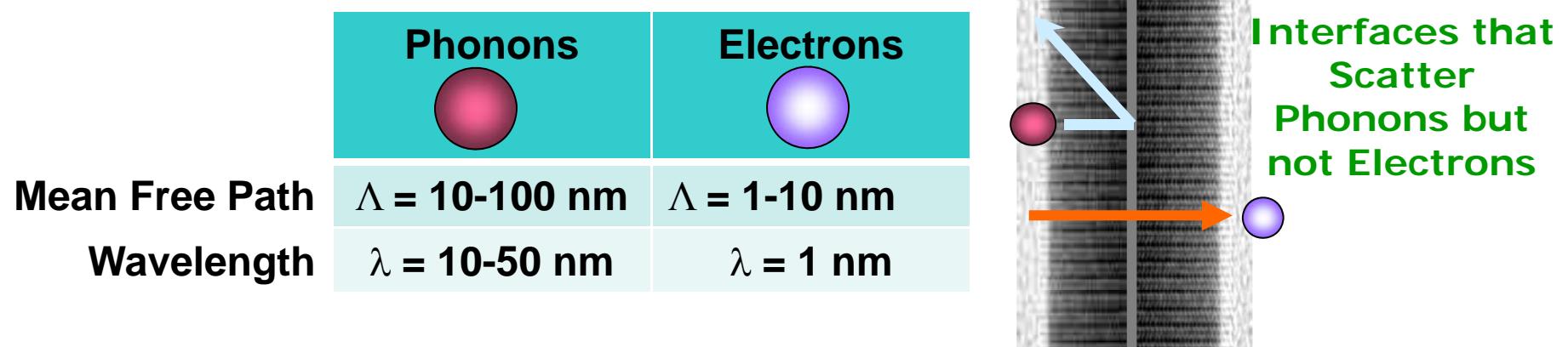
$m$  = effective mass  
 $\tau$  = scattering time  
 $r$  = scattering parameter  
 $k_{latt}$  = lattice thermal conductivity  
 $T$  = temperature  
 $\gamma$  = band degeneracy

## Guiding Principles:

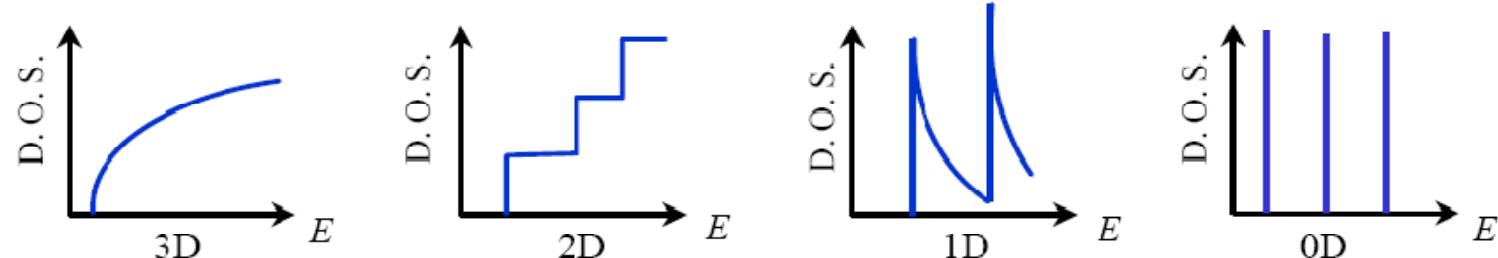
- Narrow band-gap semiconductors : Single carrier systems
- Heavy elements : High  $\mu$ , low  $\kappa$
- Large unit cell, complex structure : low  $\kappa$
- Highly anisotropic or highly symmetric
- Complex compositions : low  $\kappa$ , complex electronic structure
- Mass Fluctuation : low  $\kappa$
- High density of states near the Fermi level : high Seebeck coefficient

# New direction : Nano-based Thermoelectrics

- Minimizing the thermal conductivity : Thermal conductivity can be significantly reduced by the scattering of unwanted heat flow at the interfaces

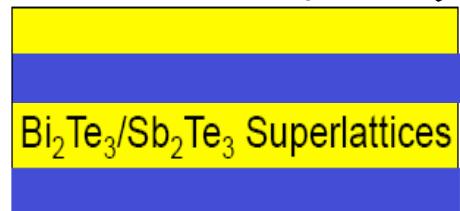


- Maximizing Seebeck coefficient: Electronic properties may be dramatically modified due to the electron confinement in nanostructures which exhibit low-dimensional behaviors.



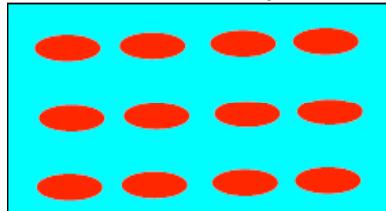
# New Classes of Promising Thermoelectric Materials

*Nature* 413, 597 (2001)



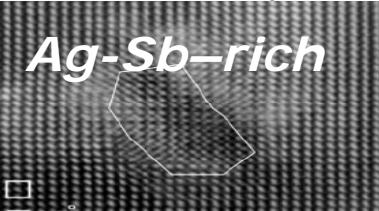
Majumdar, *Science* 303, 777 (2004)

*Science* 297, 2229 (2002)

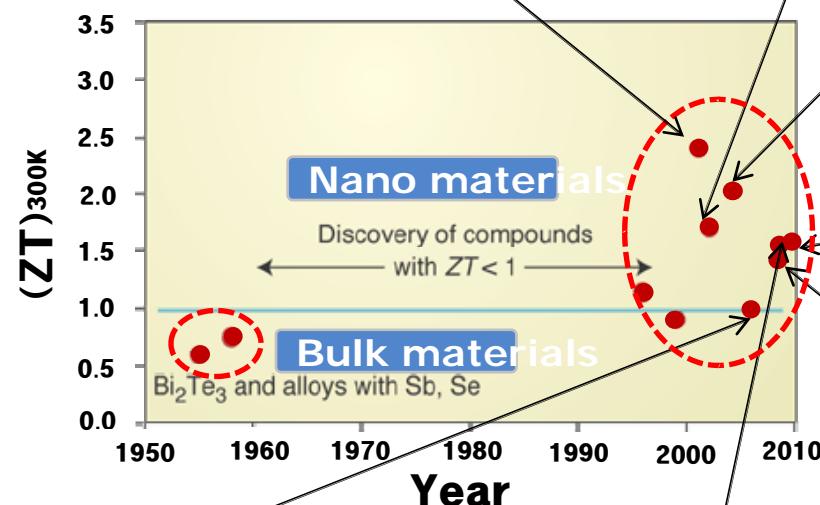


PbSeTe/PbTe QD Super-lattices

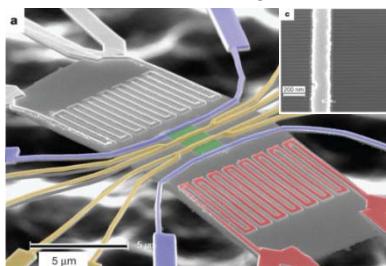
*Science* 303, 818 (2004)



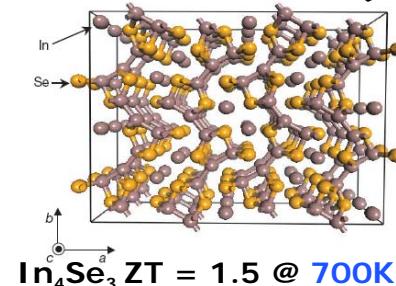
AgPb<sub>18</sub>SbTe<sub>20</sub> ZT = 2.2 @ 800K



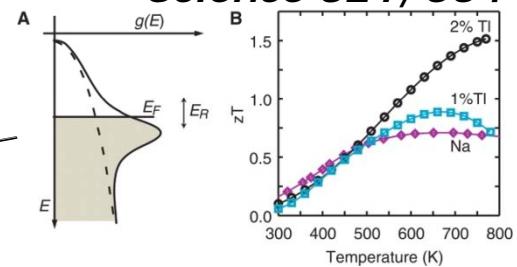
*Nature* 451, 168 (2008)



*Nature* 459 (2009)

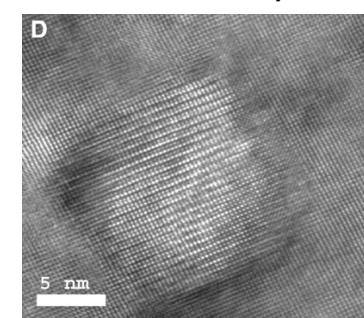


*Science* 321, 554 (2008)



Tl<sub>0.02</sub>Pb<sub>0.98</sub>Te ZT = 1.5 @ 773K

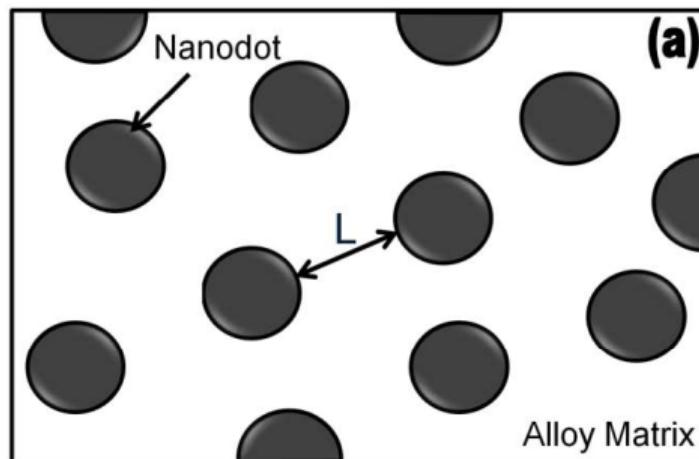
*Science* 320, 634 (2008)



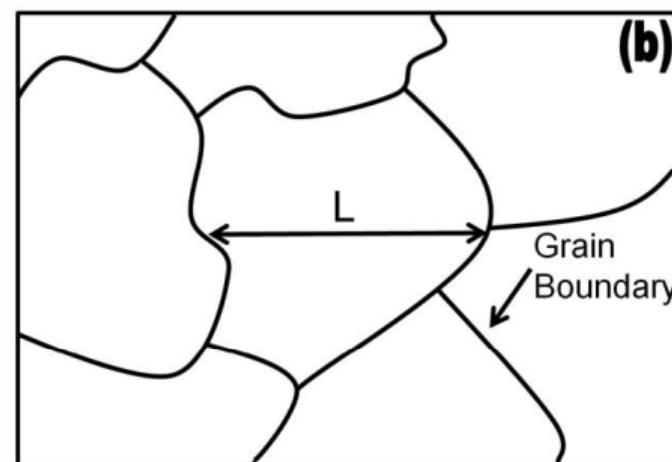
Bi<sub>x</sub>Sb<sub>2-x</sub>Te<sub>3</sub> Nanocomposite

# Theoretical studies

Nanodot Nanocomposites

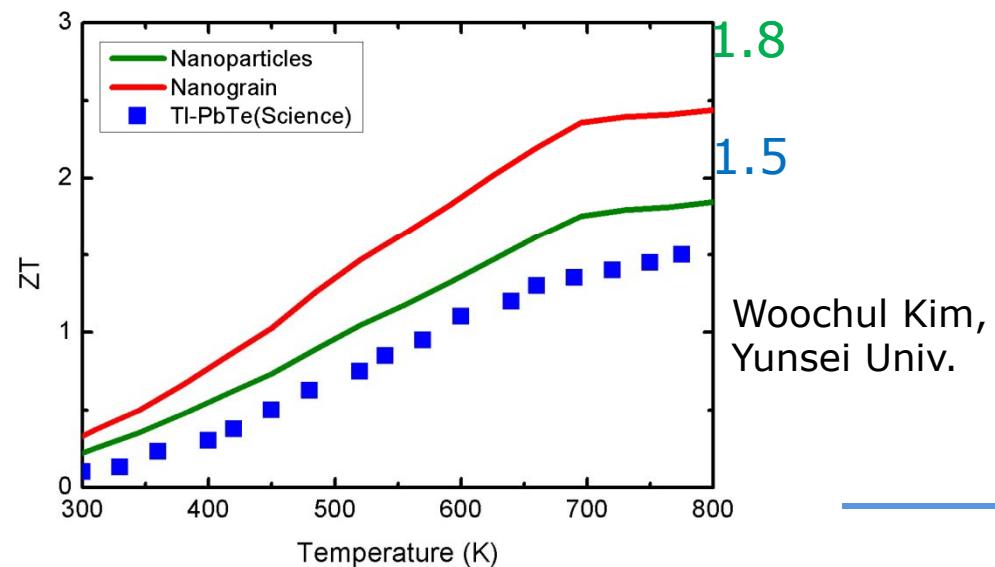


Nanograined Nanocomposites



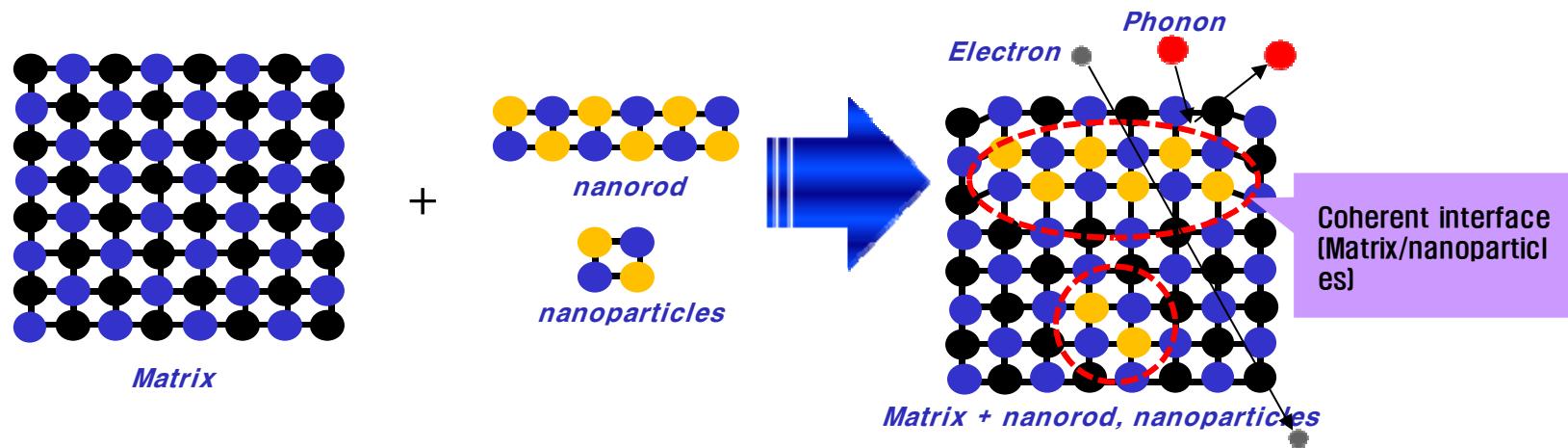
$$\Lambda = 1-10 \text{ nm} < L$$

Electron mean free path



# New Approach

## Nanoparticles Embedded in Bulk Thermoelectric Materials

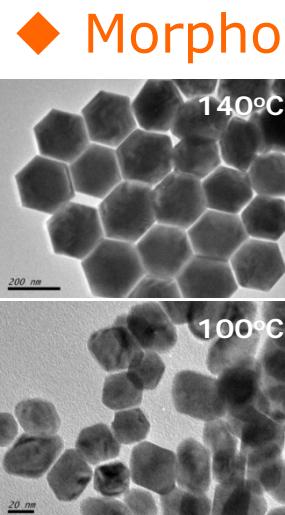


Type of Bulk Matrixes	Nanoparticles	Nanorods
PbTe	$\text{Bi}_2\text{Te}_3$	$\text{Bi}_2\text{Te}_3$
$\text{Bi}_2\text{Te}_3$	$\text{Bi}_2\text{Se}_3$	$\text{CdSe}$
$\text{In}_2\text{Te}_3$	$\text{Sb}_2\text{Te}_3$ $\text{Bi}_x\text{Sb}_{2-x}\text{Te}_3$ $\text{Bi}$	Te

# Synthesis of Various Nanoparticles

$\text{Bi}(\text{C}_2\text{H}_3\text{O}_2)_3$   
(or  $\text{Sb}(\text{C}_2\text{H}_3\text{O}_2)_3$ )  
+  
 $\text{Te-TOP}$   
(or  $\text{Se-TOP}$ )

Various Source



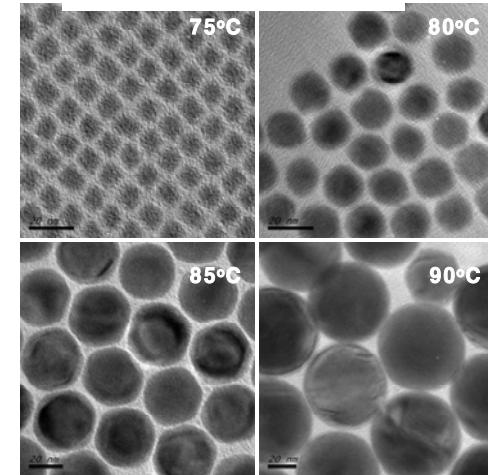
Bi

$\text{Bi}_2\text{Te}_3$

*1-Dodecanthiol  
Oleylamine, 1-Octadecene*  
Various reaction temperature

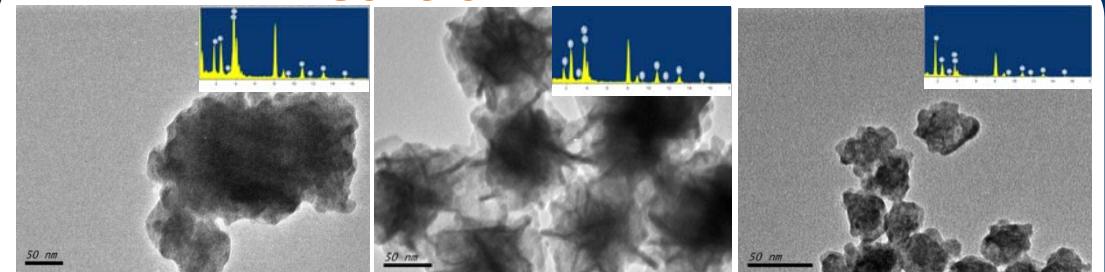
*Oleic acid, 1-Octadecene*  
*1-Dodecanthiol*  
Various surfactant

◆ Size Control



$\text{Bi}_2\text{Se}_3$

◆ Morphology Control  
Composition Control



$\text{Bi}_{0.9(3)}\text{Sb}_{0.9(2)}\text{Te}_3$

$\text{Bi}_{1.5(3)}\text{Sb}_{0.5(1)}\text{Te}_3$

$\text{Bi}_{1.9(3)}\text{Sb}_{0.1(1)}\text{Te}_3$

# Sample preparation and measurements

## ◆ Sample Preparation



Rocking furnace



Nanocomposite  
ingot

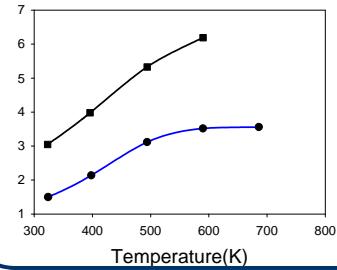
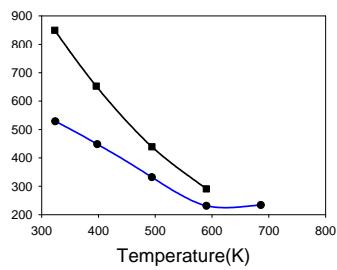


sawing



Polishing  
(400 – 2000 – micro)

## ◆ Data Analysis



## ◆ Measurements



Seebeck Coefficient & Electrical conductivity measurement



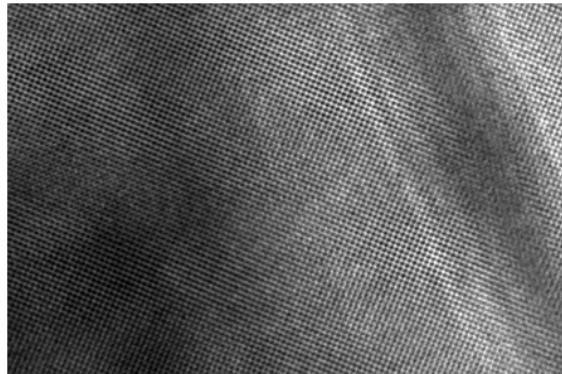
Thermal conductivity measurement



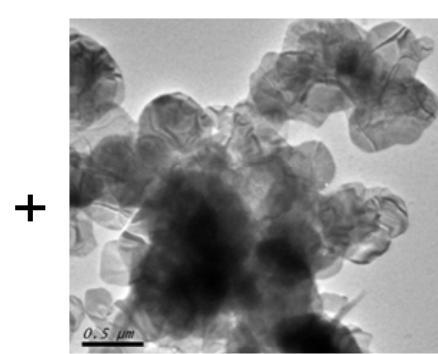
Nanocomposite sample

# Nano-structured Bulk Thermoelectirc Material

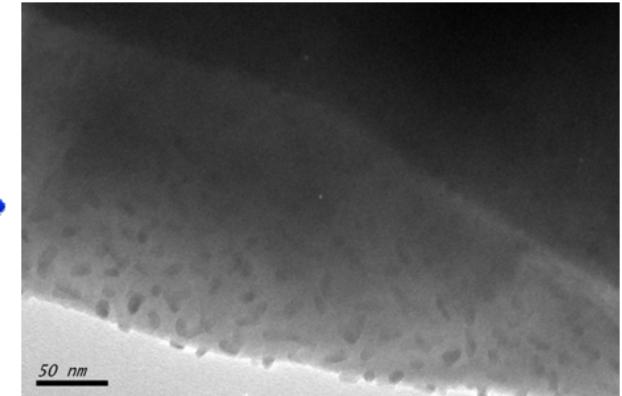
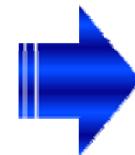
PbTe ingot with  $\text{Bi}_2\text{Te}_3$  nanoparticle



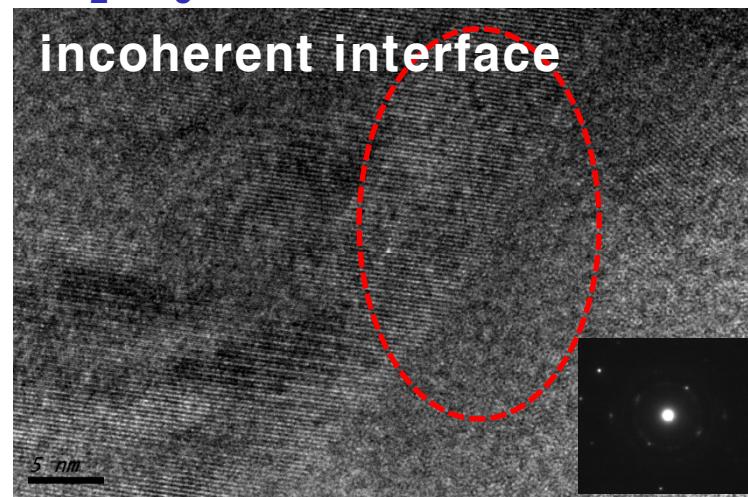
PbTe



$\text{Bi}_2\text{Te}_3$  nanoparticles ( $\sim 150\text{nm}$ )



Materials	Lattice parameter	Structure	Lattice mismatch
PbTe	6.3462A	Rock salt	30% (a/a)
$\text{Bi}_2\text{Te}_3$	$a=4.385\text{\AA}$ , $c=30.48\text{\AA}$	Rhomboh edral	



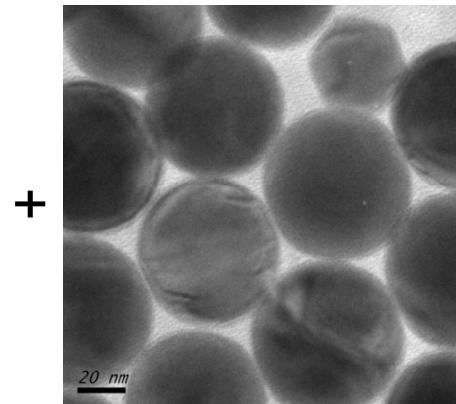
PbTe with  $\text{Bi}_2\text{Te}_3$  ingot

# Nano-Bulk Composite Thermoelectric Material

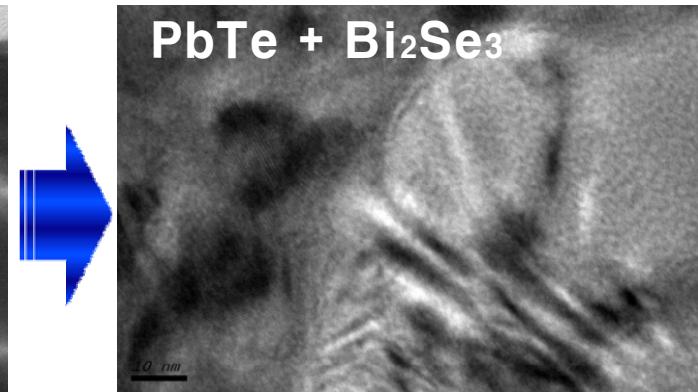
PbTe ingot with  $\text{Bi}_2\text{Se}_3$  nanoparticle



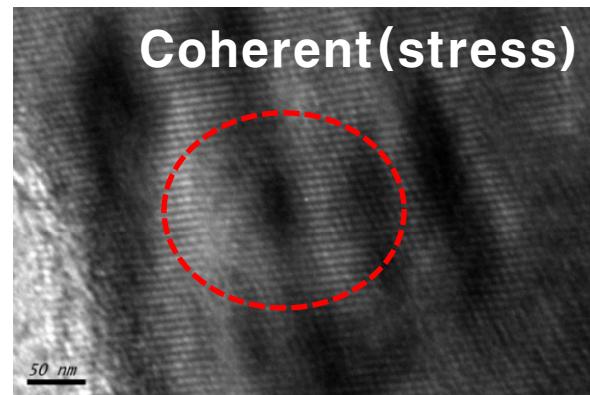
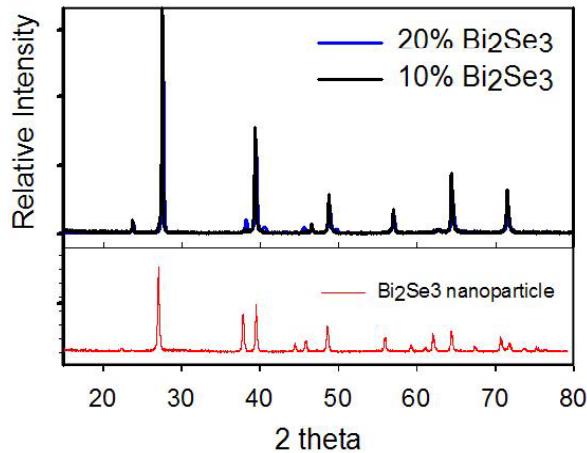
PbTe



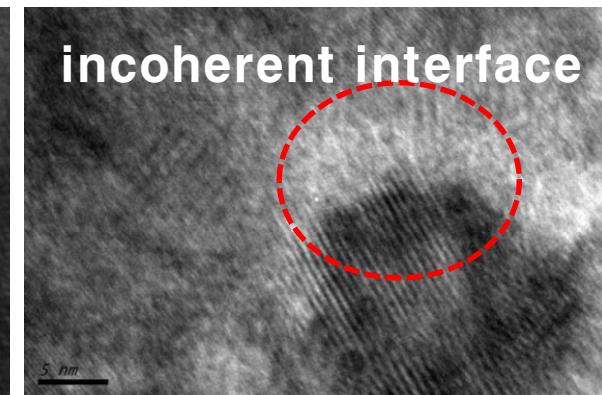
$\text{Bi}_2\text{Se}_3$  nanoparticles ( $\sim 80\text{nm}$ )



PbTe +  $\text{Bi}_2\text{Se}_3$



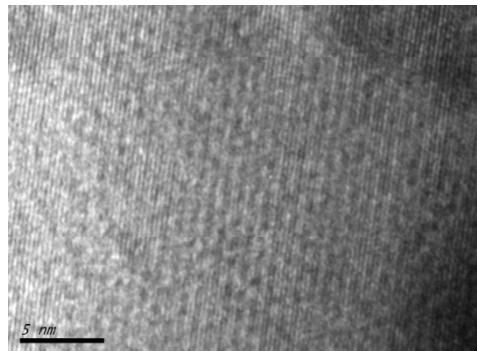
Coherent(stress)



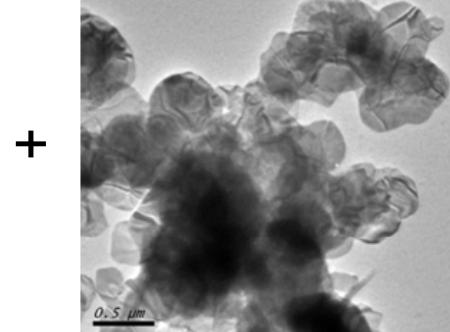
incoherent interface

# Nano-Bulk Composite Thermoelectric Material

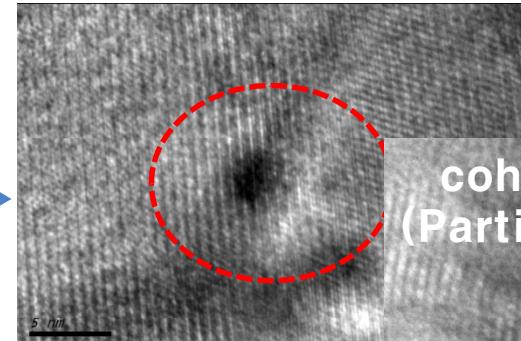
$\text{In}_2\text{Te}_3$  ingot with  $\text{Bi}_2\text{Te}_3$  nanoparticle



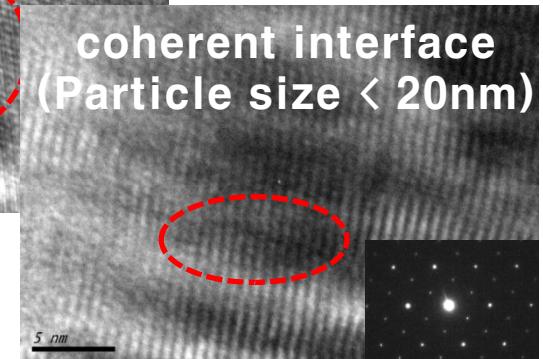
$\text{In}_2\text{Te}_3$  Matrix



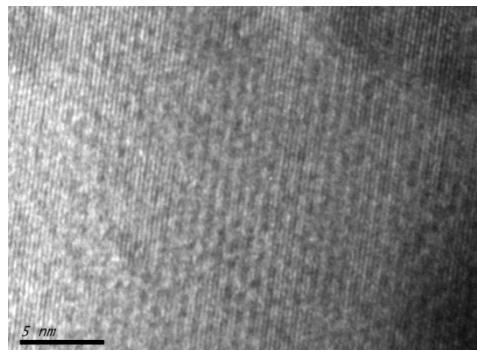
$\text{Bi}_2\text{Te}_3$  nanoparticles  
(~150nm)



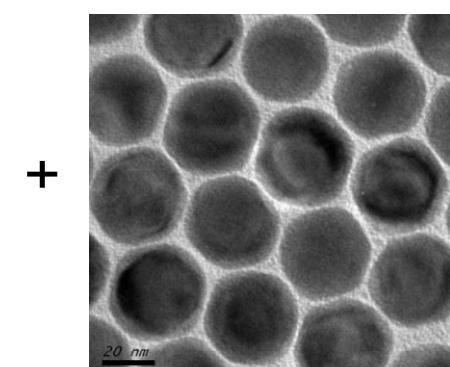
coherent interface  
(Particle size < 20nm)



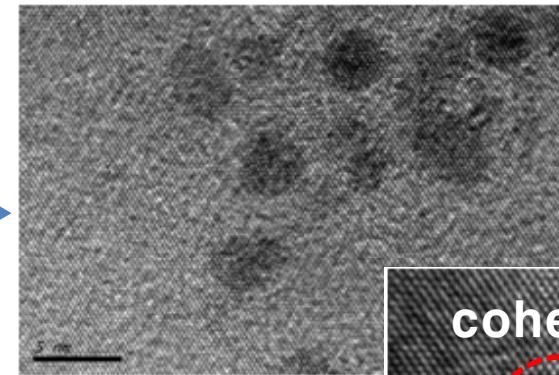
$\text{In}_2\text{Te}_3$  ingot with  $\text{Bi}_2\text{Se}_3$  nanoparticle



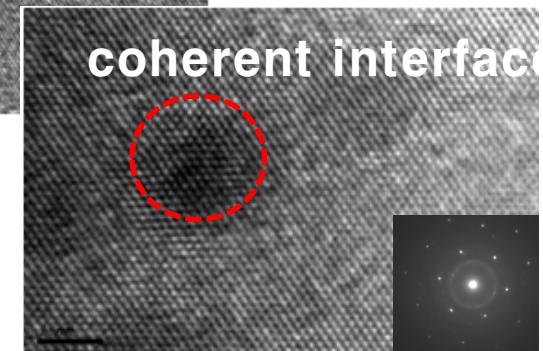
$\text{In}_2\text{Te}_3$  Matrix



$\text{Bi}_2\text{Se}_3$  nanoparticles  
(~80nm)



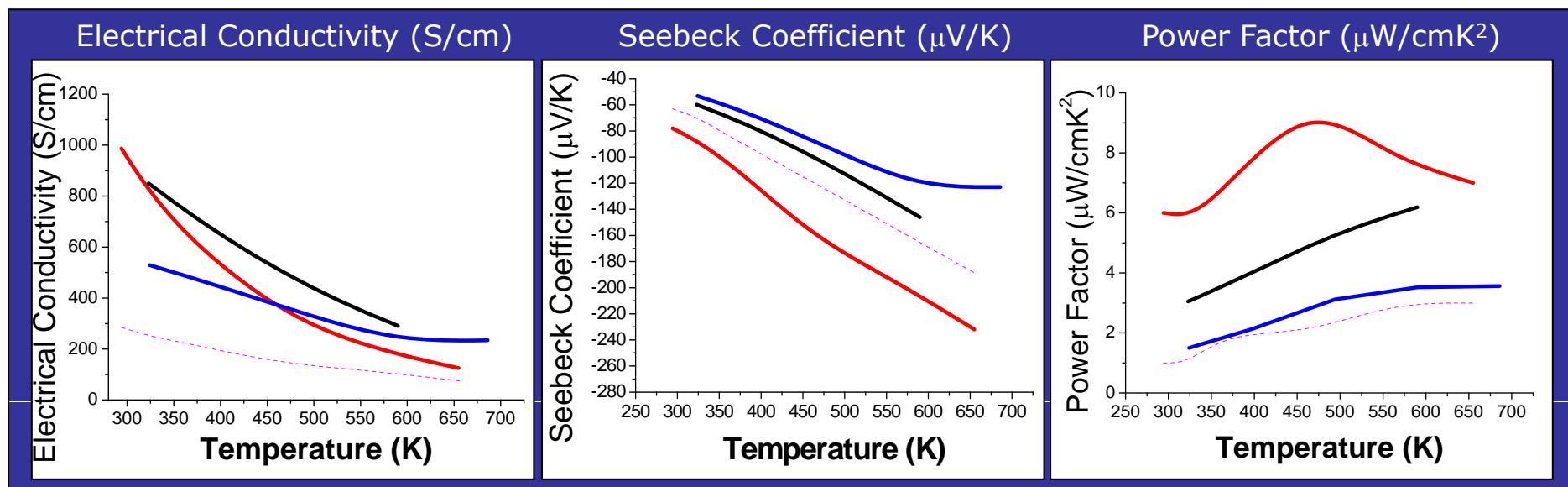
coherent interface



# Nano-Bulk Composite Thermoelectric Material

## Composition dependent of electrical properties

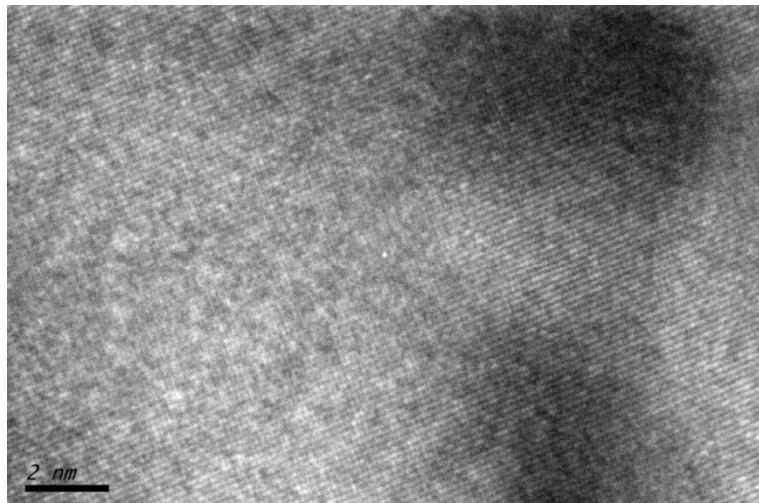
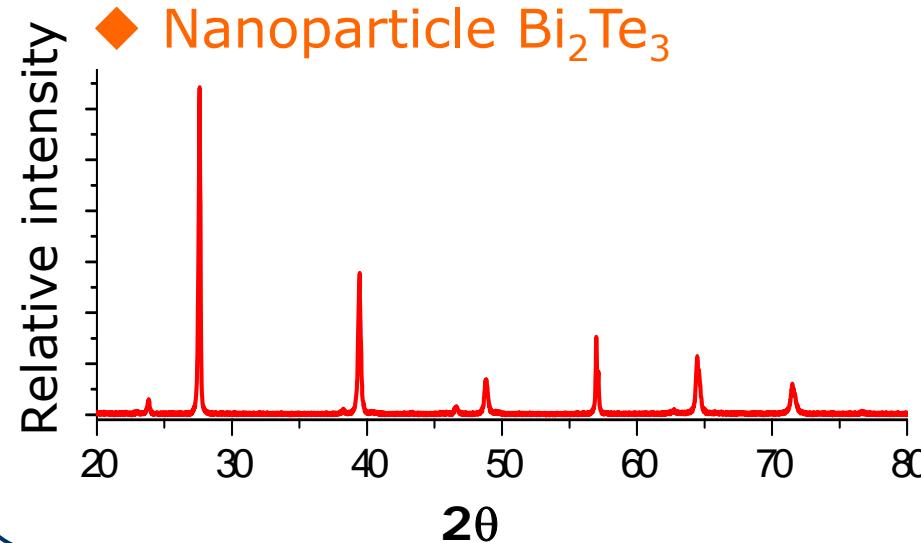
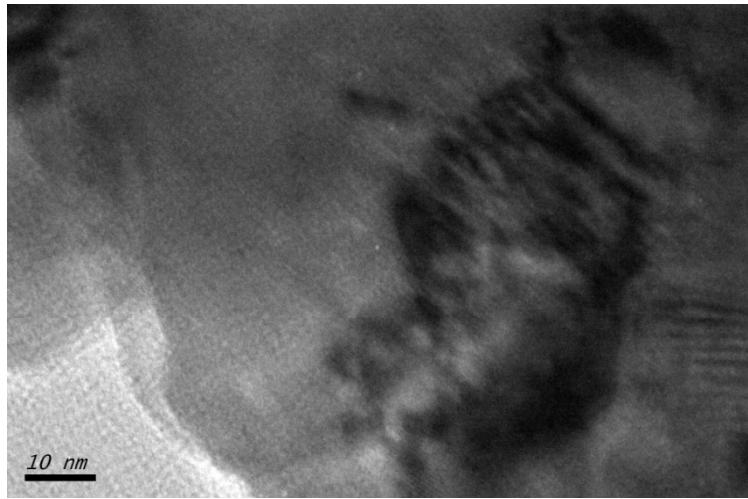
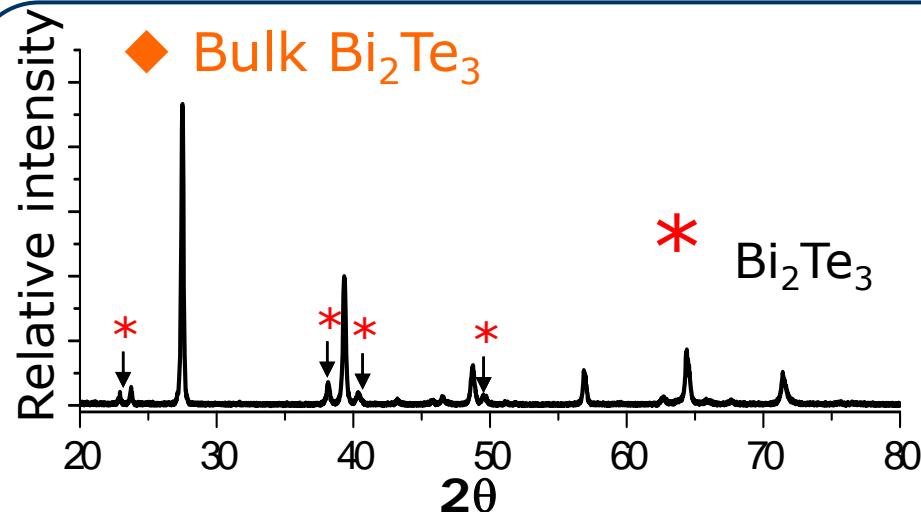
- PbTe + 2.7%  $\text{Bi}_2\text{Te}_3$
- PbTe + 10%  $\text{Bi}_2\text{Te}_3$
- PbTe + 20%  $\text{Bi}_2\text{Te}_3$
- PbTe + 2.7% bulk  $\text{Bi}_2\text{Te}_3$



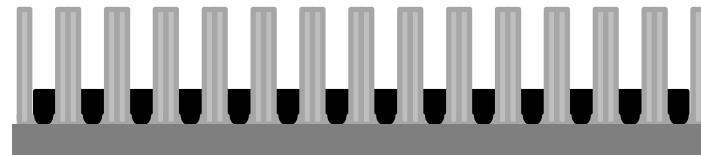
- The values :
  - ~1000 S/cm at R.T.
- Negative value
- Majority of charge carriers :  
Electrons
- The values : ~ -60~ -220  $\mu\text{V/K}$
- The values :
  - 1.5 ~9 W/cmK<sup>2</sup>

Power Factor increase with decreasing nanoparticle content

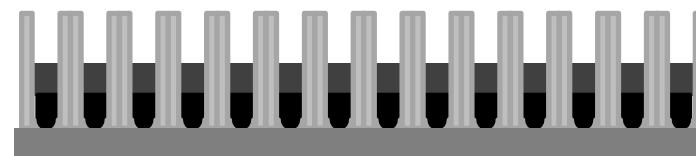
# Nano-Bulk Composite Thermoelectric Material



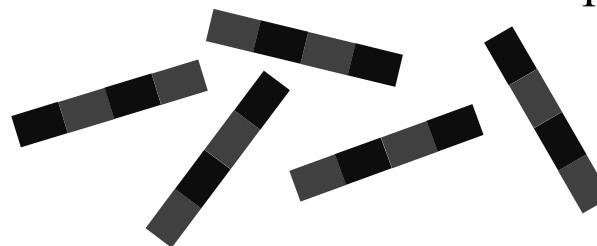
1. Remove barrier oxide layer      2. Electrochemically deposition Bi nanowire material

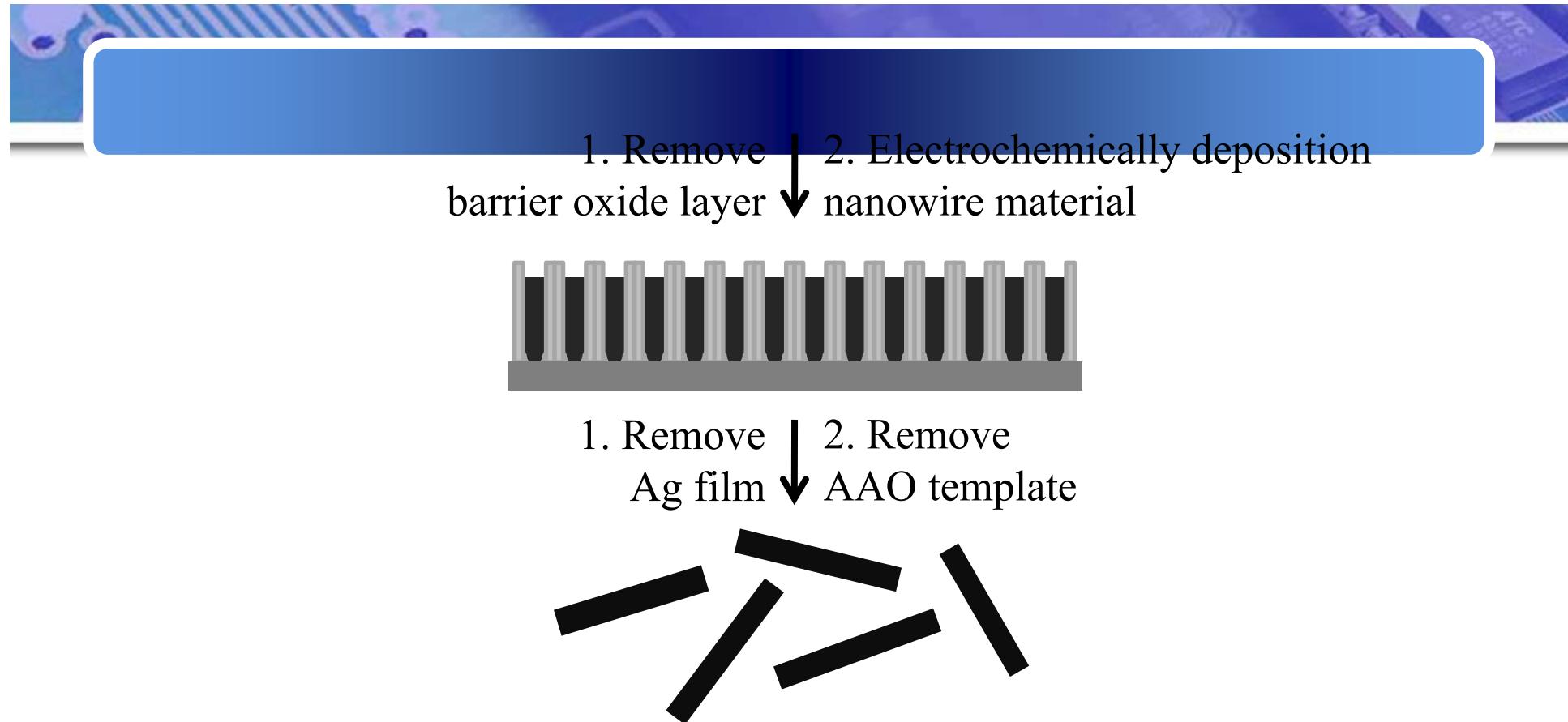


3. Electrochemically deposition Te nanowire material



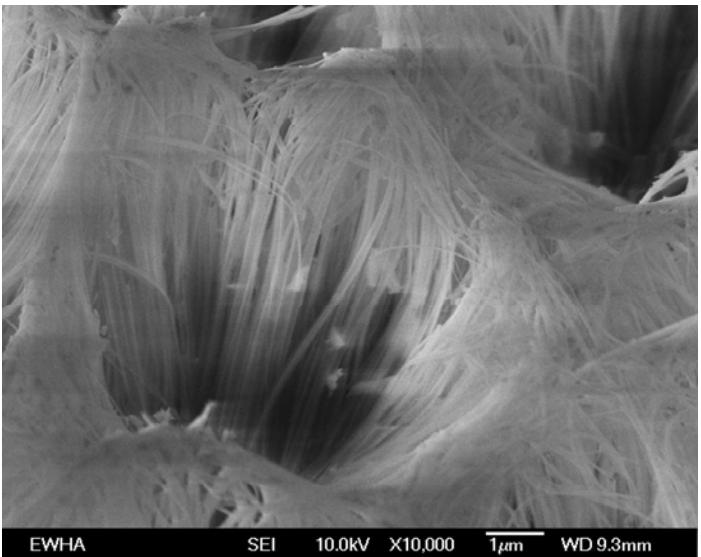
4. Remove AAO template



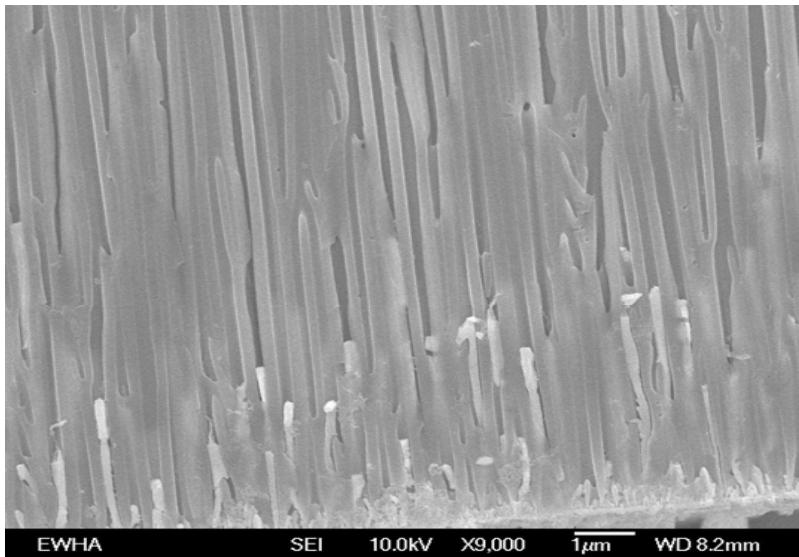


- Scheme 1. Schematic of the process employed to produce (a) superlattice structure (b) one element or binary nanowire arrays by pulsed-potential deposition into porous anodic alumina template

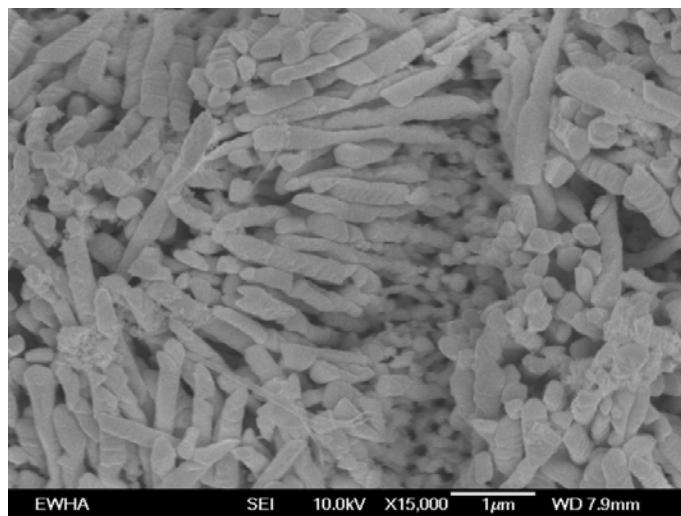
# SEM image Bi and Te NWs



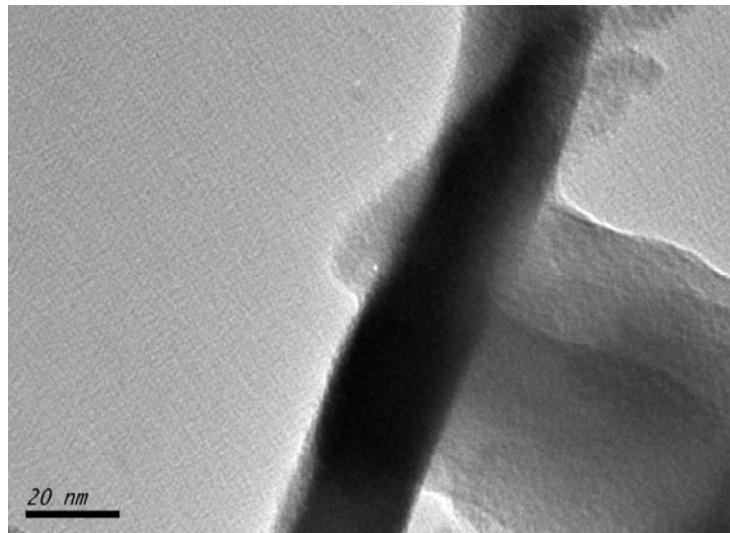
EWHA SEI 10.0kV X10,000 1 $\mu$ m WD 9.3mm



EWHA SEI 10.0kV X9,000 1 $\mu$ m WD 8.2mm



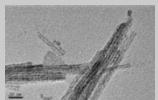
EWHA SEI 10.0kV X15,000 1 $\mu$ m WD 7.9mm



# Summary

## 열전재료용 나노입자, 나노선 제조

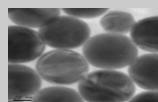
Hydrothermal법을 이용한  $\text{Bi}_2\text{Te}_3$ 의 morphologies



Colloidal법을 이용한  $\text{Bi}_2\text{Te}_3$  나노입자



$\text{Bi}_2\text{Se}_3$ 나노입자



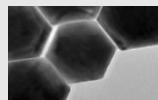
$\text{Sb}_2\text{Te}_3$  나노입자



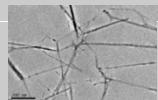
$\text{Bi}_x\text{Sb}_{2-x}\text{Te}_3$  나노입자



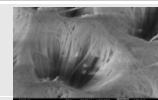
Bi 나노입자



CdSe 나노선

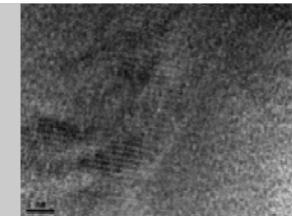


전기화학법을 이용한 Bi, Te 나노선

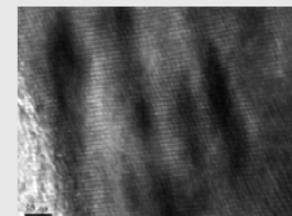


## Bulk에 나노입자, 나노선 삽입

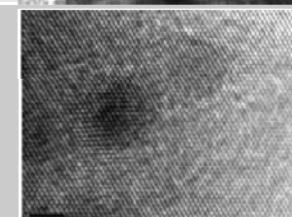
PbTe ingot with  $\text{Bi}_2\text{Te}_3$



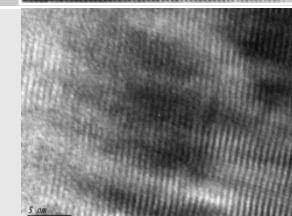
PbTe ingot with  $\text{Bi}_2\text{Se}_3$



InTe ingot with  $\text{Bi}_2\text{Se}_3$



InTe ingot with  $\text{Bi}_2\text{Te}_3$



# Conclusions

- **Nanostructured bulk CompositeTE materials**

- New approaches are promising in raising ZT
- Strong thermal conductivity reduction can be achieved through nanostructuring
- Doping studies and processing conditions are important in ZT optimization

- **Nanoparticles**

- Nano particles of various TE materials are obtained

- **Nanocomposites**

- New approaches was provide to control the size and concentration of the nanocomponent in bulk TE materials

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