
Polymeric and Inorganic Nanoparticles for Environmental Applications



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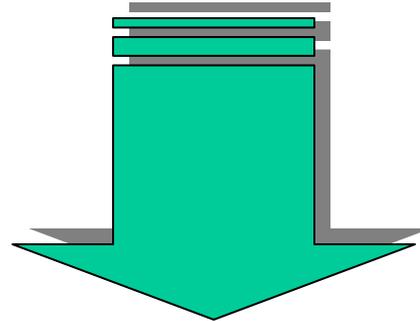
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**Nano
Technology**

+

**Environmental
Technology**

“Nanoparticles”



■ **Environmental
Pollution
Monitoring**

: **Nanosensor**

- Ag, Au, Pd, SnO₂
- ZnO₂, WO₃, TiO₂
- CdSe
- Carbon Nano Tube (CNT)

■ **Removal of
Environmental
Pollutants**

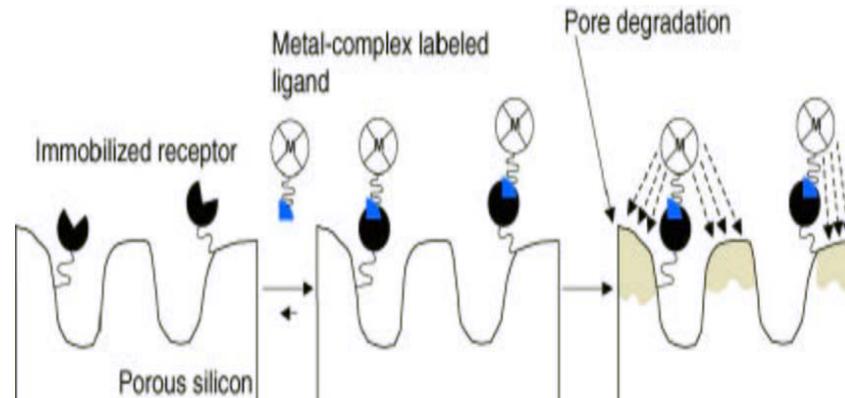
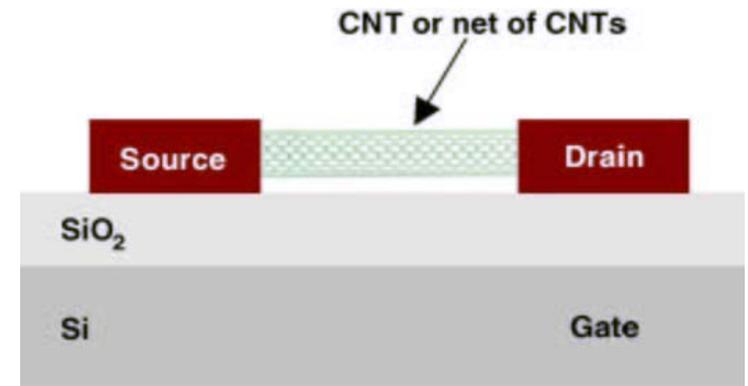
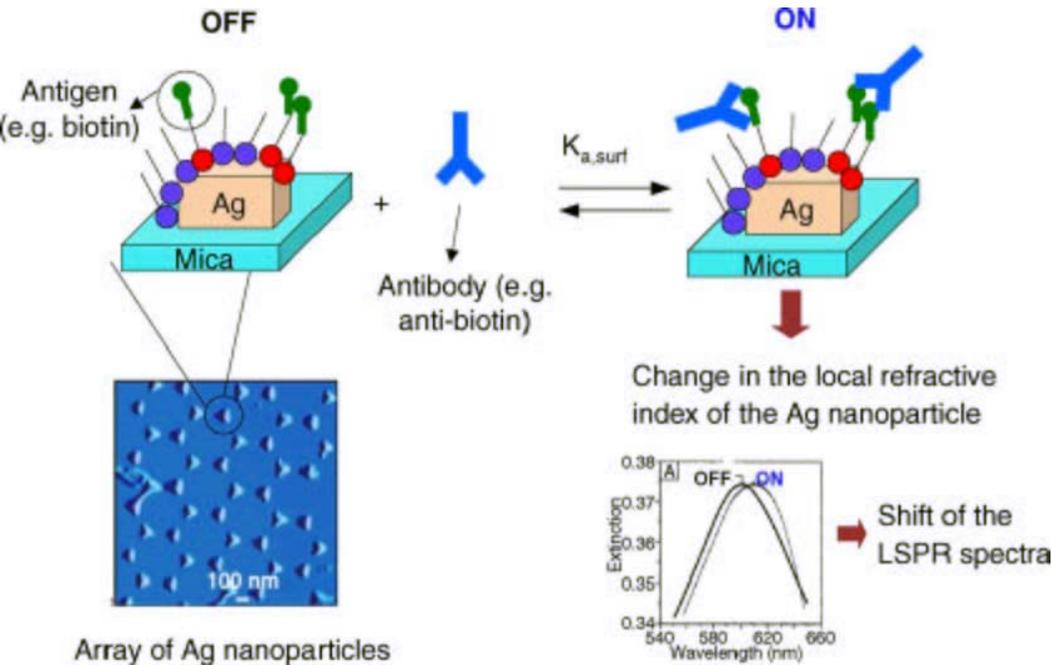
- Magnetic Nanoparticles
- TiO₂ Nanoparticles
- Polymeric Nanoparticles

■ **Environmental
Friendly
Energy
Systems**

: **Fuel Cell, Li-battery
Solar Cell**

- CNT
- Clay Nanoparticles
- Silica Nanoparticles

Nanosensors for Environmental Monitoring

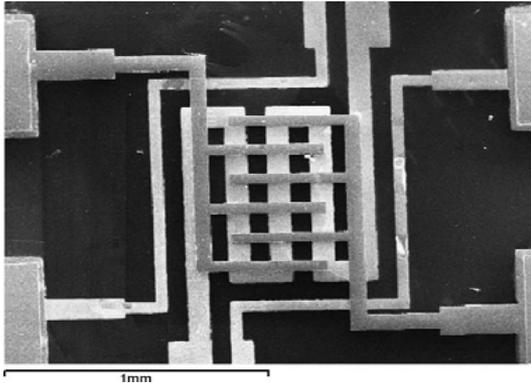


Inorganic Nanoparticles :

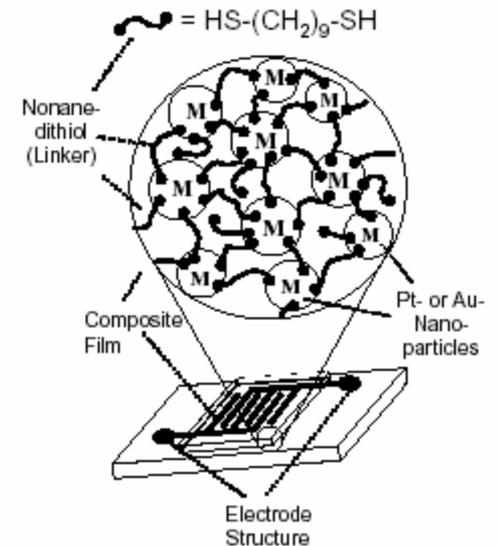
- ❑ Increasing the sensitivity of gas sensors by increasing surface area of the sensor increases.
- ❑ Miniaturizing the sensing devices

[Examples]

- ✓ SnO₂ (Tin oxide) nanoparticles detecting 3 ppm for CO₂, 15ppb for NO₂ and O₃, and 50 ppb for NO.
- ✓ WO₃ (Tungsten Oxide) based gas sensors to detect H₂S, N₂O and CO. 5 ppm of H₂S
- ✓ CNTs-FETs for CO, NH₃, NO₂, O₂, and H₂O sensor
- ✓ ZnFe₂O₄ (Zinc Ferrite) nanoparticles for VOC sensor
- ✓ ZnO nanoparticles for VOC
- ✓ Pd-Polyaniline nanocomposite for methanol sensor
- ✓ Au-decorated SnO₂ nanobelt for CO sensor



**Just detecting,
Not eliminating**



Applications of TiO₂ Photocatalyst

1. Japan

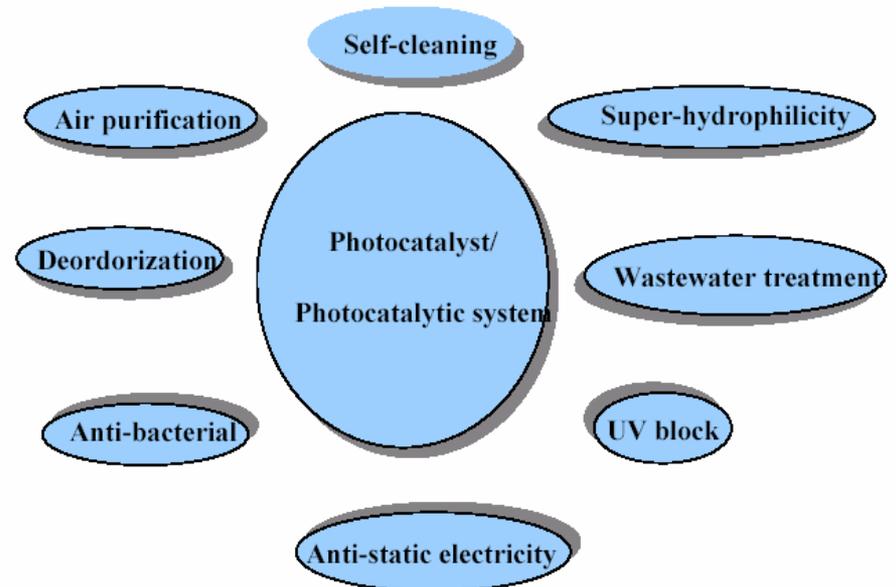
- production of nano-size TiO₂ powder
- **sol containing TiO₂ photocatalyst for coating material**
- filter for air-cleaner
- photocatalysis system

2. America and Canada

- wastewater treatment

3. Europe

- hybrid system of photocatalysis and other AOTs



NANO COMPOSITE PHOTOCATALYST

APPLICATIONS



HOUSE:
CEILING/WALL/FURNITURE/BLINDER/BED/
SOFA/SEAT/PET THINGS, ETC



KITCHEN:
AGAINST FILTHY ODORS FORM COOKING
& HOUSEHOLD GARBAGES



APPAREL:
VARIOUS CLOTHES / TEXTILES



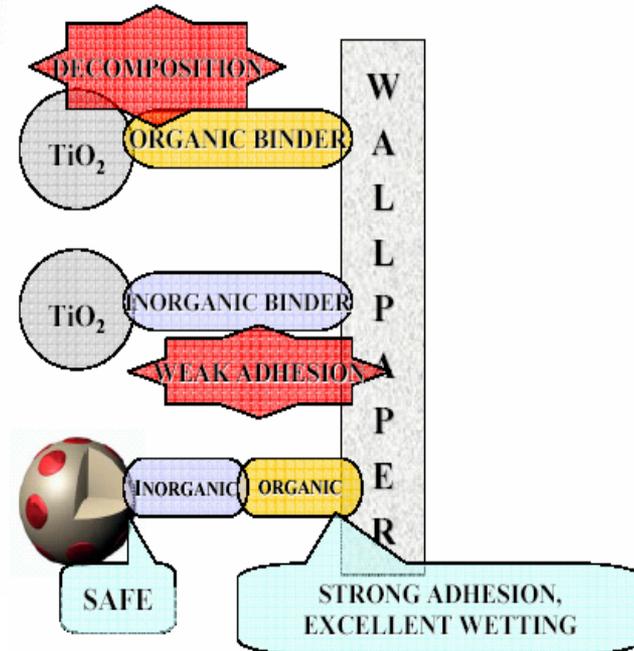
FOOT WEAR:
INSOLE



VEHICLE:
THE CEILING & AIR CONDITION VENT /
FILTERS OF THE VEHICLE

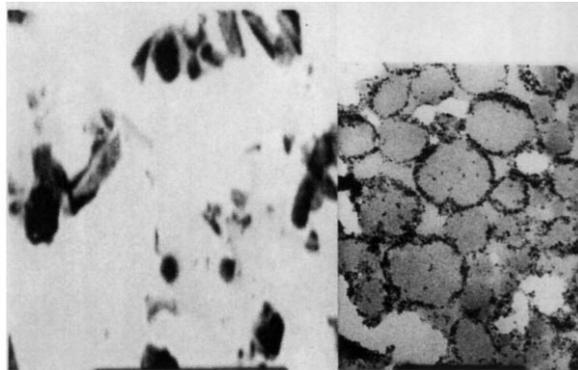


OFFICE:
CEILING/WALL/SEAT/GARBAGES/AIRCONDIT
IONING VENT/FILTERS, ETC



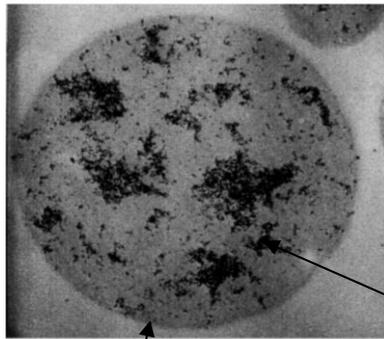
- ✓ Only for air-purification
- ✓ It necessitates a binder and dispersant.

Magnetic Nanoparticles embedded at Polymer Microparticles for Removal of Transuranic Pollutant

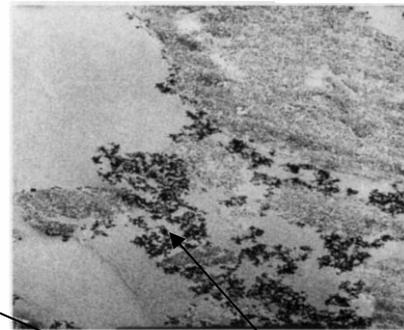


(a)

(b)



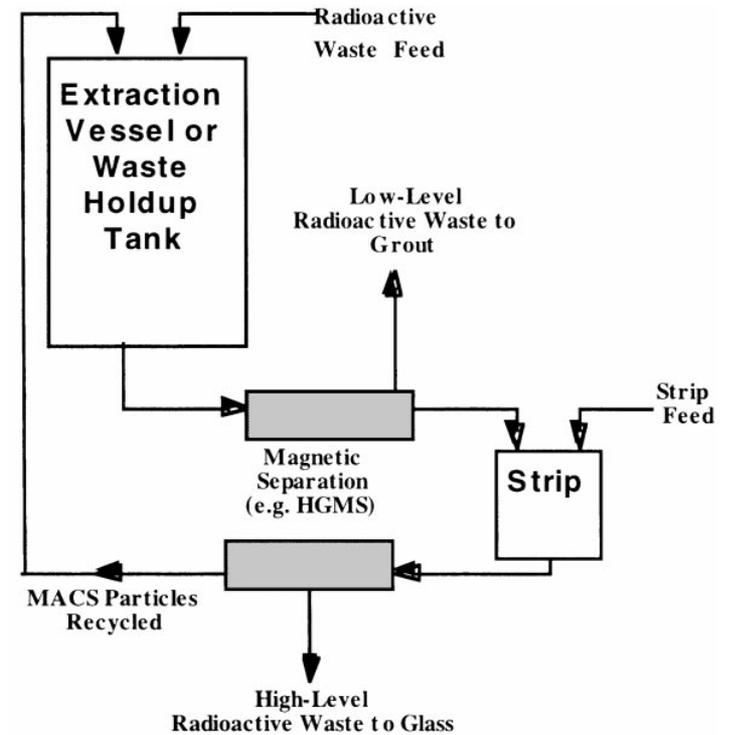
(c)



(d)

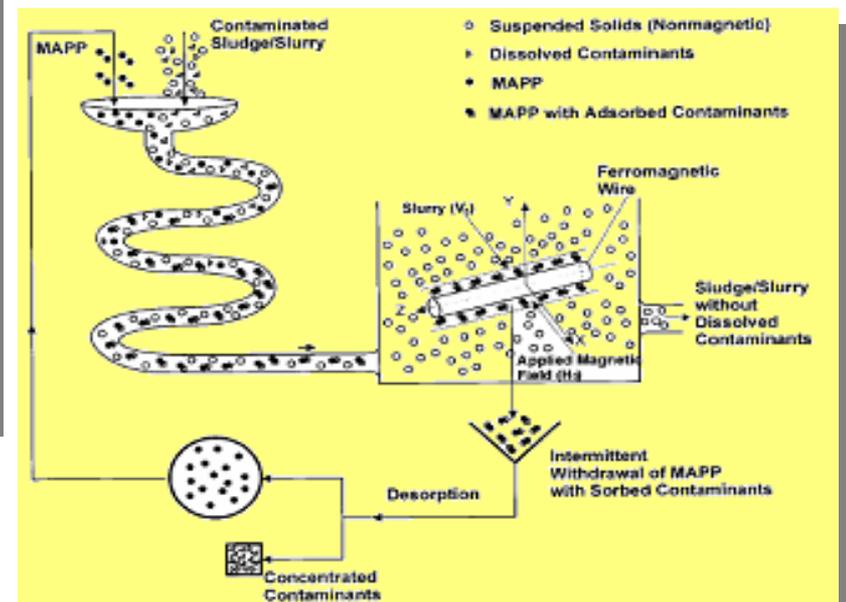
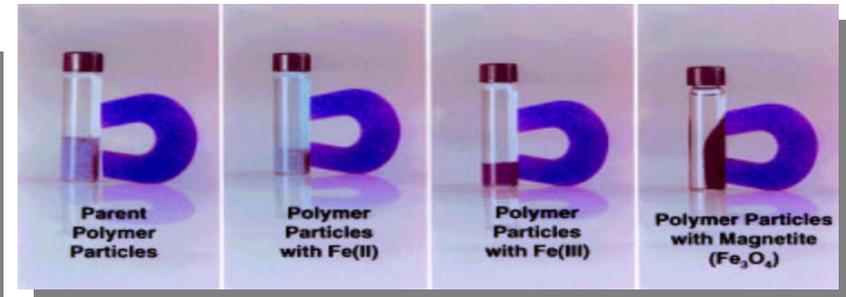
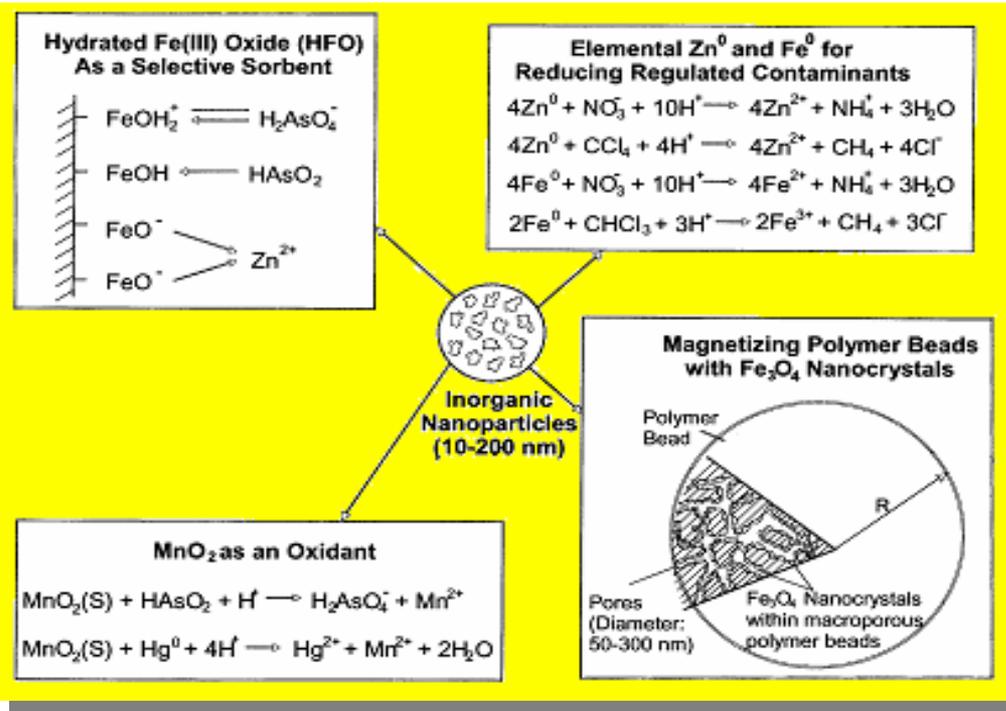
Micron-size Polymer particles

Magnetic Nanoparticles

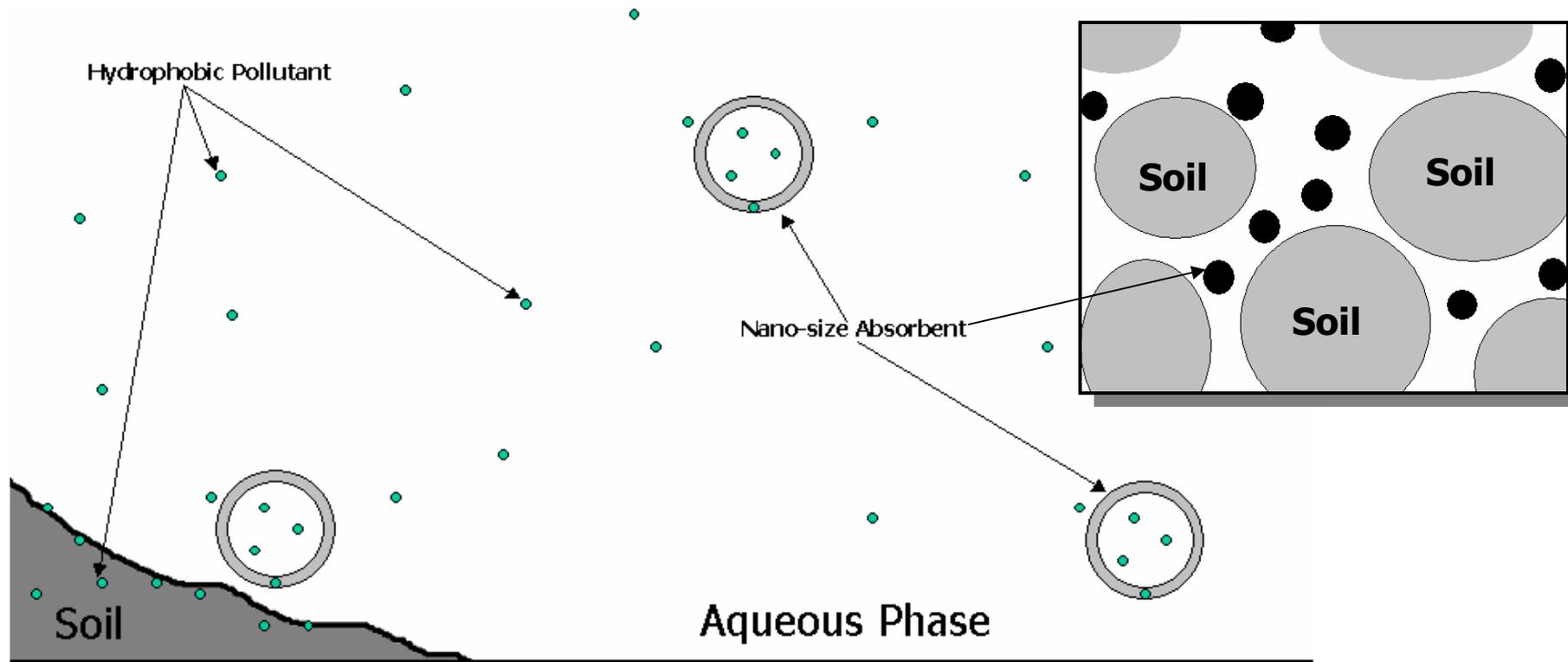


Hydrate Fe(III) oxides or Hydrated Fe(III) oxide nanoparticles embedded Polymer Microparticles

- ✓ Selectively sorb dissolved heavy metal like zinc, copper or metalloids like arsenic oxyacids or oxyanions.
- ✓ Used only in batch or fixed column process.
- ✓ *In-situ washing or flow through process is not possible.*



Amphiphilic Organic Nanoparticles for In-situ Removal of Hydrophobic Pollutants From Soil and Water



Nano-size Absorbent: Amphiphilic Nanoparticles

- ✓ **Interfacial activity**
- ✓ **Solubilizing hydrophobic pollutants**
- ✓ **Dispersion stability at aqueous phase**
- ✓ **Freely flowing through soil pores (much smaller than soil pores)**
- ✓ **Easy recovery**

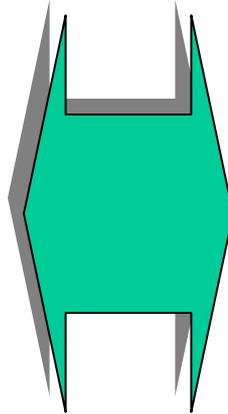
Amphiphilic Nanoparticles

Surfactant micelle

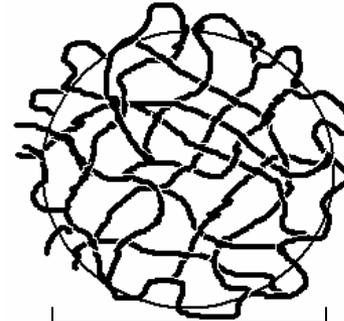


1 – 5 nm

- ✓ Cheaper than ABC
- ✓ a **few nm size**
- ✓ **easily breakable**
- ✓ **hard to separate**
- ✓ **strong adsorption**



ABC nanoparticle (Amphiphilic Block Copolymer)



20 – 100 nm

- ✓ **too expensive (\$100 – 2,000 / Kg)**
- ✓ **very complicated synthetic process**
- ✓ **hard to control hydrophilicity or hydrophobicity**
- ✓ **easily breakable**
- ✓ **Not high molecular weight**

Ex) Polystyrene-*b*-Polyethylene oxide

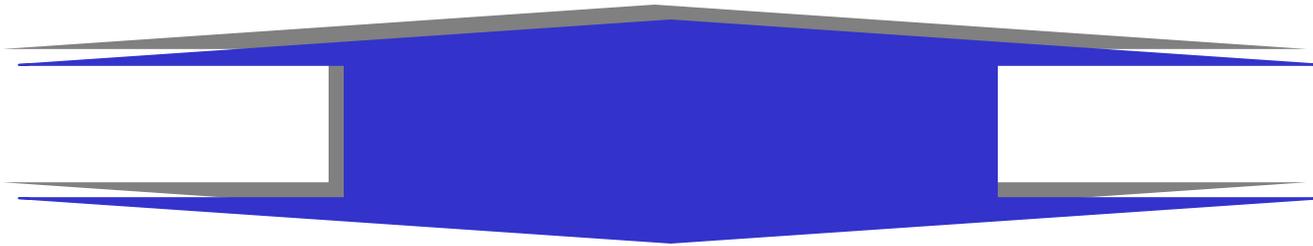
Polystyrene-*b*-PVP

NORCOOH(2-norbornene-5,6-dicarboxylic acid)

(MTM)₅₀₀(NORCOOH)₅₀ block copolymer

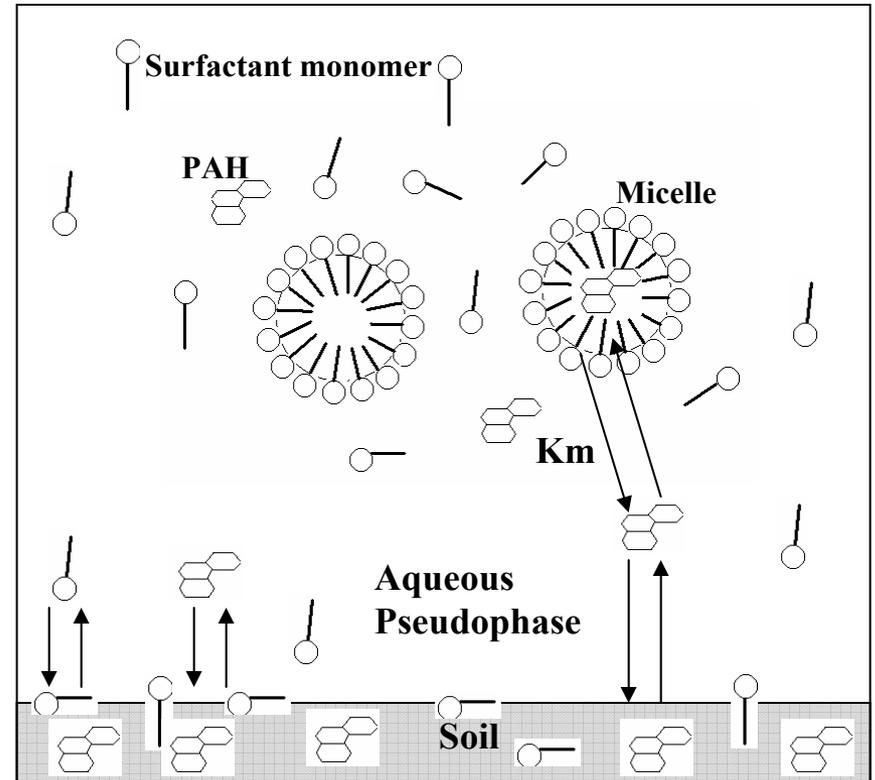
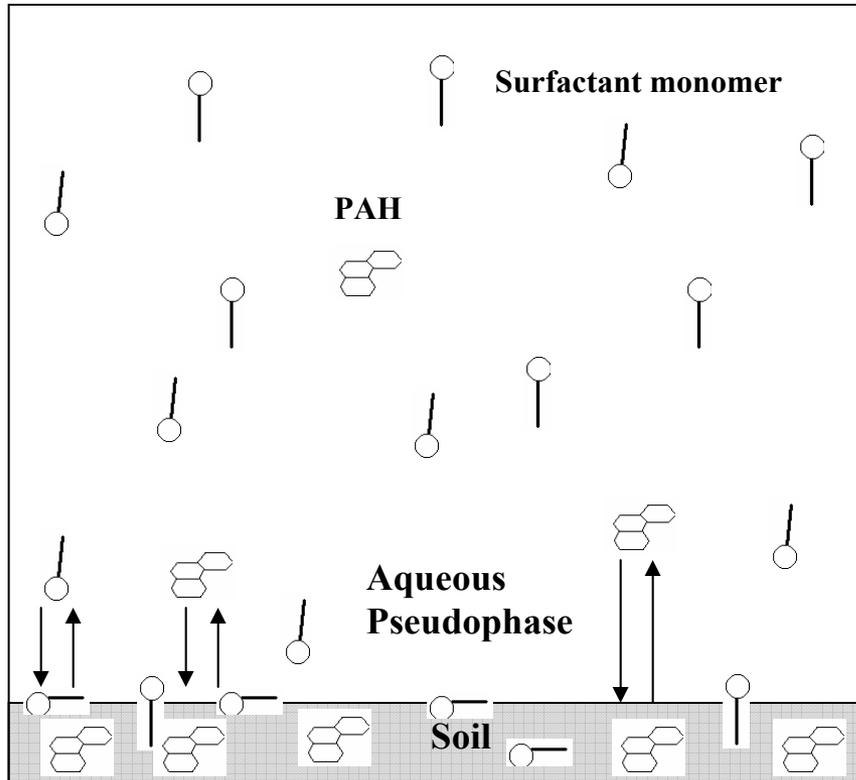
Improving efficiency of conventional environmental Process

- ✓ **Surfactant-enhanced Desorption Process**
- ✓ **Micellar-enhanced Ultrafiltration**
- ✓ **In-situ Surfactant-enhanced Soil Washing Process**



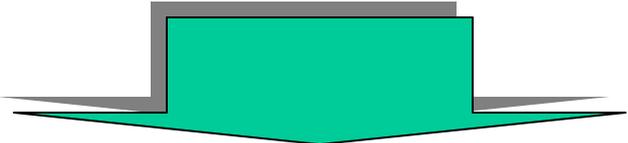
- ✓ **High and strong sorption onto a soil**
- ✓ **Easily breakdown (secondary contamination)**
- ✓ **Very difficult to be separated and recovered**
- ✓ **Blocked soil pores by newly formed oil emulsion**

Schematic Presentation of Aqueous Pseudophase containing Surfactant

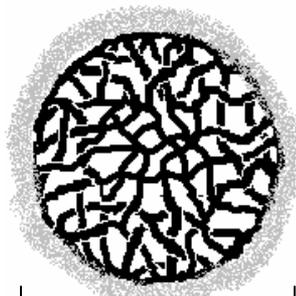


- ✓ At lower or equal to CMC, surfactant can not extract a pollutant because of large amount adsorption of surfactants onto soil.
- ✓ At higher than CMC, large amount of surfactant are also adsorbed because surfactant micelles are easily break down.
- ✓ Adsorption of surfactant act as an additional soil contaminants and necessitate additional washing process.

- ✓ **Cheaper than Amphiphilic Block Copolymer**
- ✓ **Easier process** than the synthesis of Amphiphilic Block Copolymer
- ✓ **Lower degree of sorption** onto a soil than Surfactant
- ✓ **Much lower CMC** than surfactant
- ✓ **Bigger than Surfactant micelles**

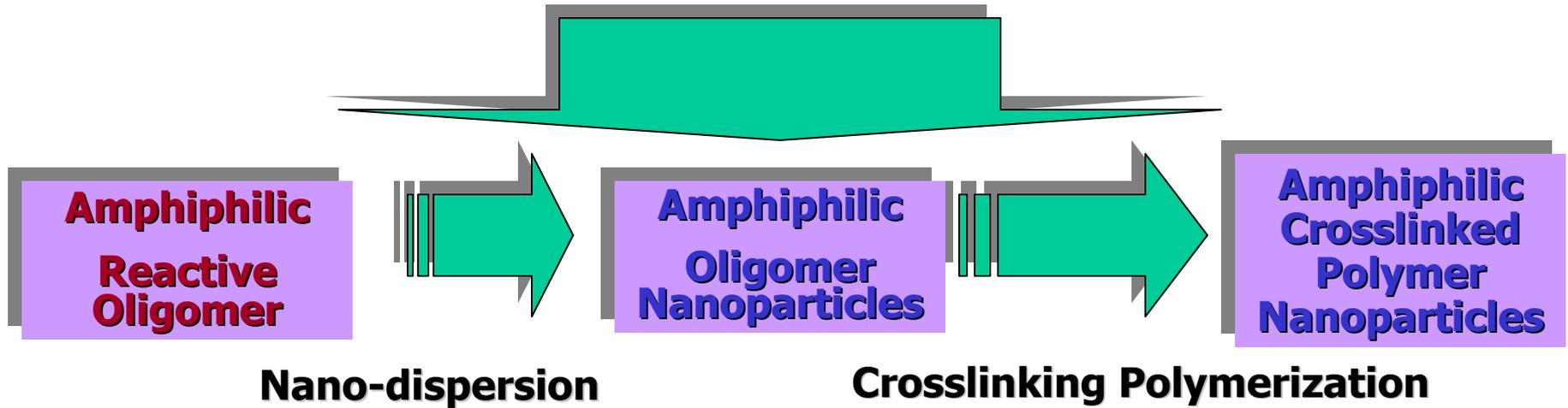


A New Type of Polymer Nanoparticle



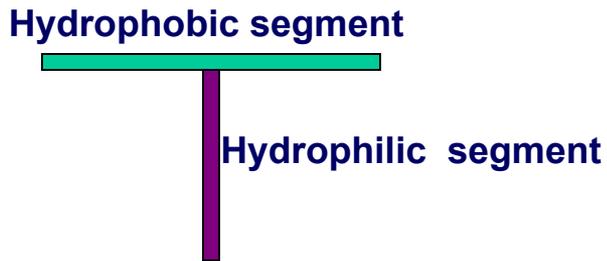
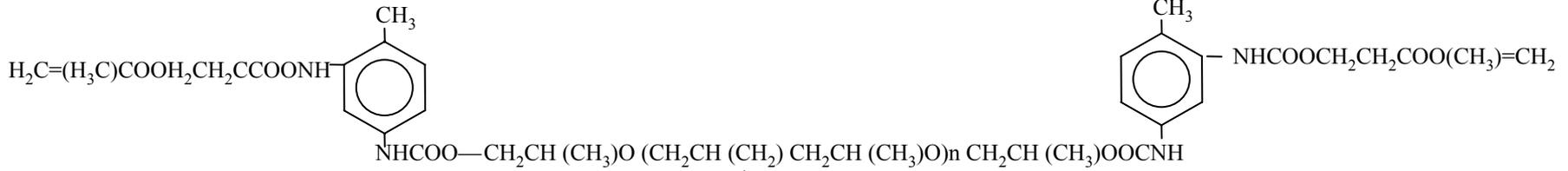
20 – 100 nm

Amphiphilic Polymer Nanoparticles Synthesized Using Amphiphilic Reactive Oligomer

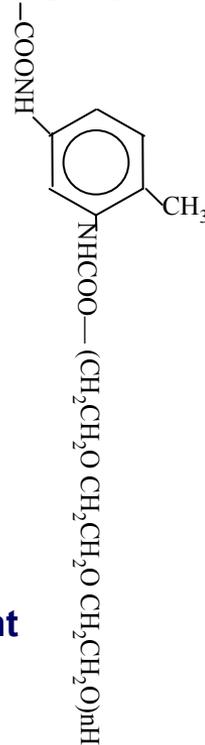


- ✓ Cheaper than amphiphilic block copolymer
- ✓ Simpler and easier process than the synthetic process of amphiphilic block copolymer
- ✓ Easy to vary length and ratio of hydrophilic/hydrophobic segments
- ✓ 20 -100 nm size (Bigger than surfactant micelle)
- ✓ Lower degree of sorption onto a soil
- ✓ Very strong nano-structure owing to chemical cross-linking
- ✓ extremely low cmc and adsorption

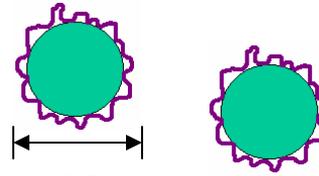
Amphiphilic Reactive Oligomer: Urethane Acrylate Nonionomer (UAN)



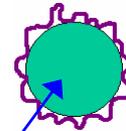
Mw = 3450 - 7600



APU Nanoparticles

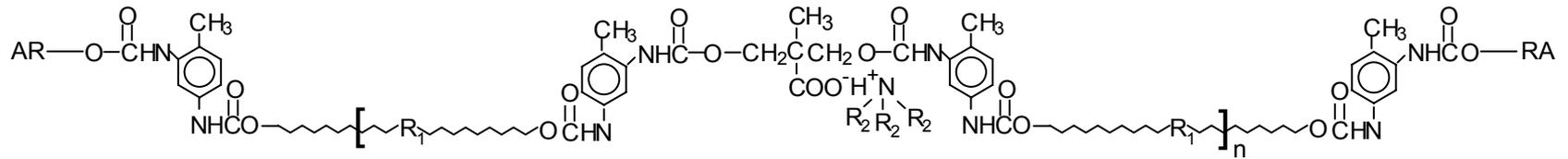


24 - 80nm

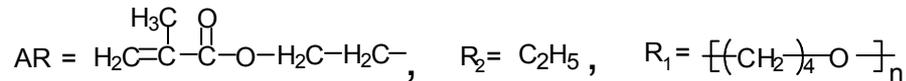


Crosslinked Hydrophobic interior

Amphiphilic Reactive Oligomer: Urethane Acrylate Anionomer (UAA)

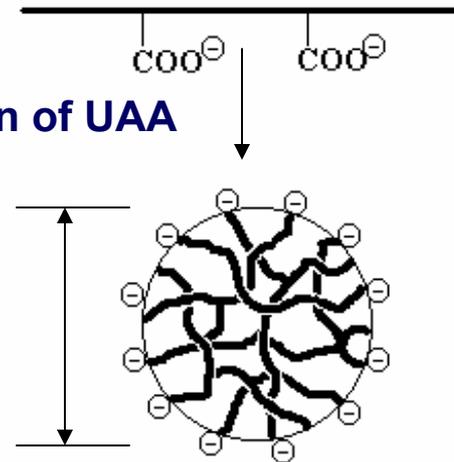


Mw = 2350 - 8400



Soap-free emulsification of UAA

**Average particle size:
40 -85nm**



Preparation of Amphiphilic Polymer Nanoparticles

UAN or UAA

Amphiphilic
Oligomer

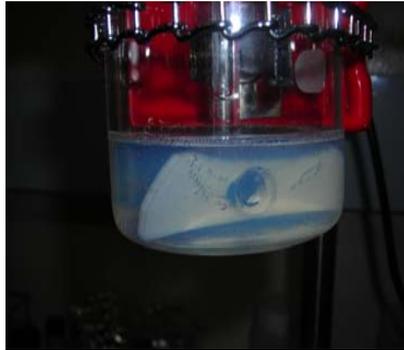
Mixing with water

Amphiphilic Oligomer Nanoparticles

Crosslinking
polymerization

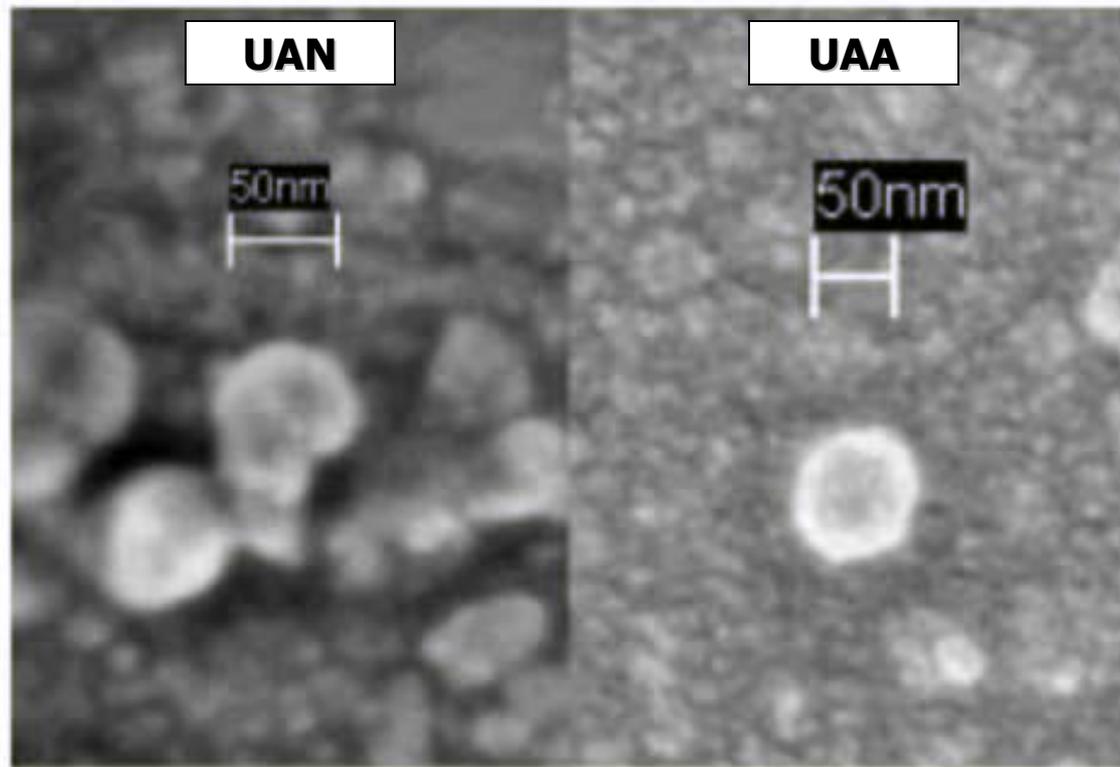
ACPU or APU
Polymer Nanoparticles

Amphiphilic
Crosslinked
Polymer
Nanoparticles



Concentration : APU or ACPU nanoparticles in water phase
(10 mg – 100,000mg/L)

FE-SEM image of UAA and UAN nanoparticles dispersed at aqueous phase



*W. Tungittiplakorn, et al., Environ. Sci. & Technol. 2004, 38, 1605
(Dept. of Civil & Environmental Engineering, Cornell University)*

Soil Washing Efficiency

Amphiphilic Polymeric Nanoparticles vs. Surfactants

Surfactants

- **Nonionic Surfactant : Triton X-100 (TX-100) (CMC = 110mg/L, HLB = 13.5)**
TWIN 80 (CMC = 15.7 mg/L, HLB = 15.0)
Brij 30 (CMC = 20 mg/L, HLB = 9.7)
- **Anionic Surfactant : SDS (CMC = 2100 mg/L)**



Amphiphilic Polymeric Nanoparticles

- **Amphiphilic Polyurethane Nanoparticles**
: Anionic Polyurethane (ACPU) Nanoparticles
Nonionic Polyurethane (APU) Nanoparticles

Model Medium

✓ **Soil : Aquifer soil obtained from Newfield, NY**

Organic carbon content = $0.049 \pm 0.012\%$

47.2% of sand = 0.1-0.25mm

47.6% of sand = 0.25-0.5mm

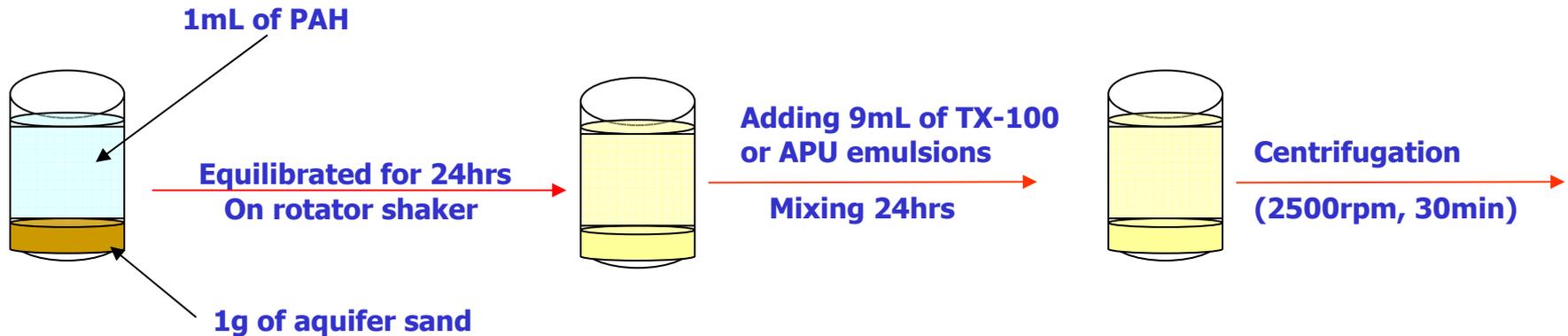
Model Pollutant

✓ **Model pollutant : phenanthrene (PAH)**

(9-14C, 13.1 μ Ci/mol, Sigma Chemical Co)

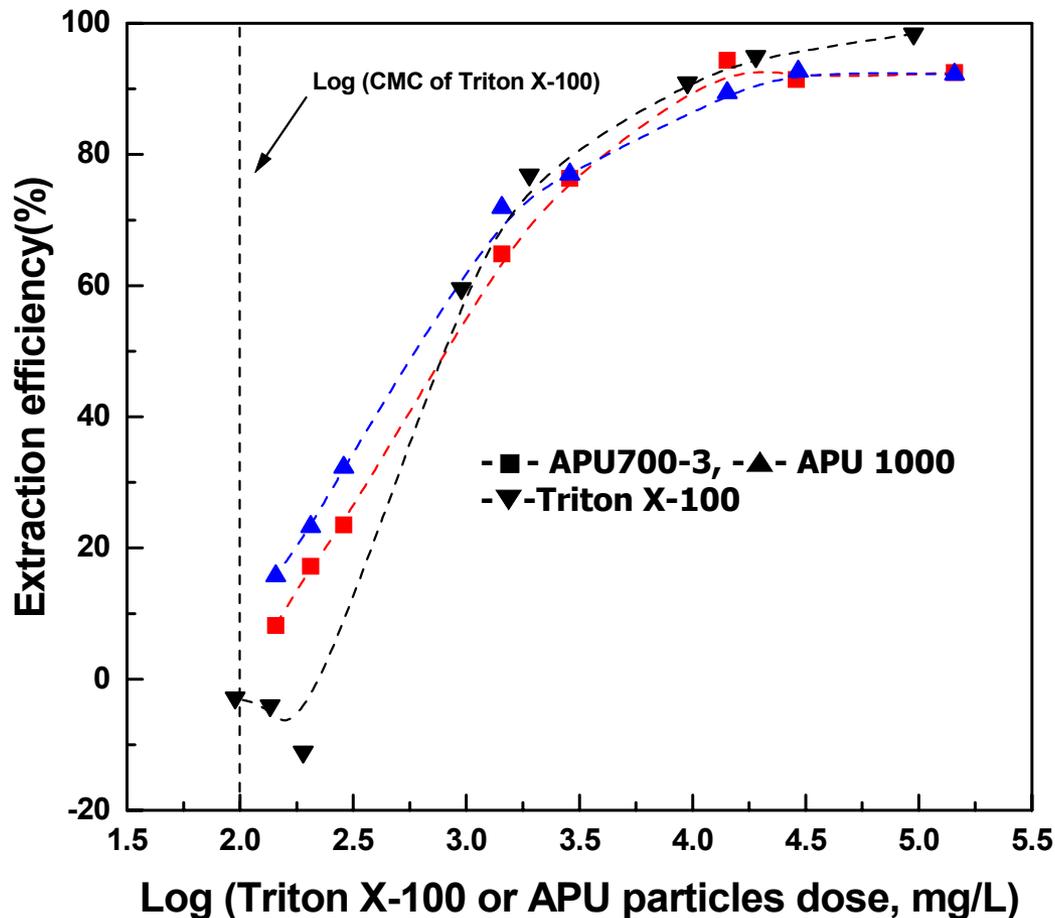
✓ **Liquid Scintillation Counter: LS 6800 (Beckmann)**

Batch Experiments Procedure for Determining Desorption of Sorbed PAH in the Presence of Surfactants or APU (ACPU) Nanoparticles



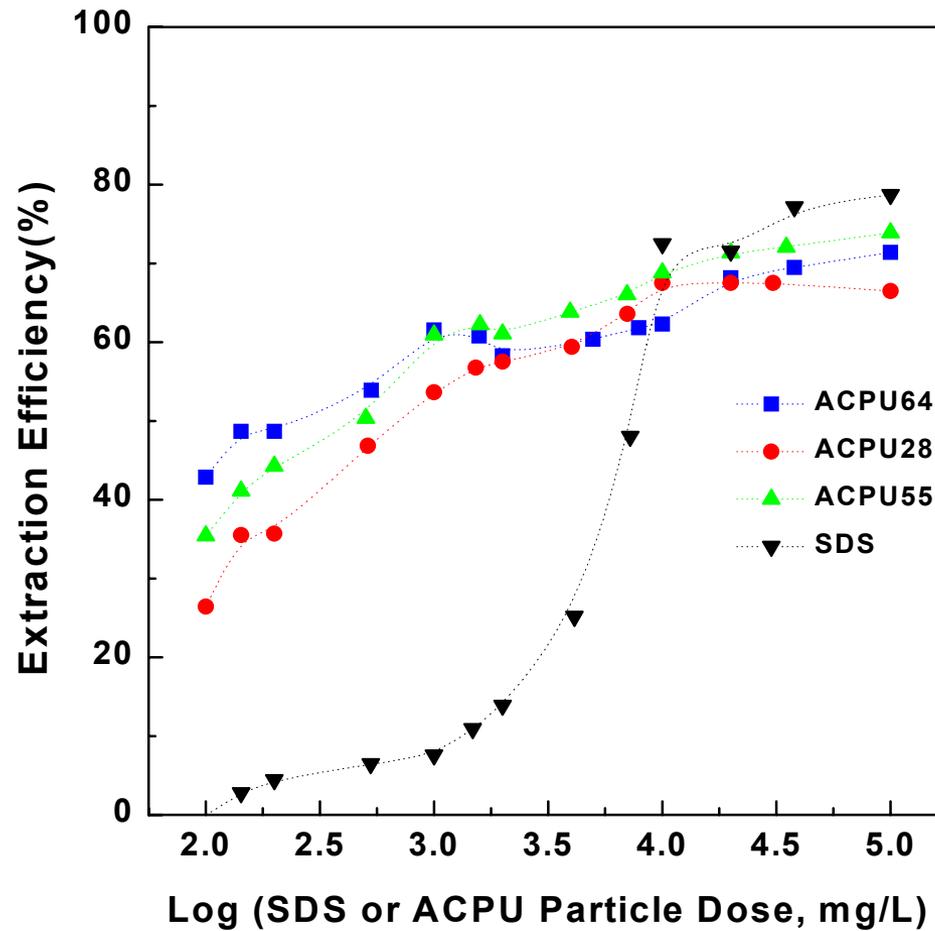
- $$K_d = \frac{[HOC]_s}{([HOC]_w + [HOC]_{mic})}$$
$$= \frac{(\text{mol of HOC sorbed/g of solid})}{(\text{mol of HOC in aqueous and micellar solution/L})}$$
- Extraction efficiency = (desorbed amount of phenanthrene)/(sorbed amount of phenanthrene on aquifer sand) X 100 (%).**

Extraction efficiency of APU particles and Triton X-100 solution

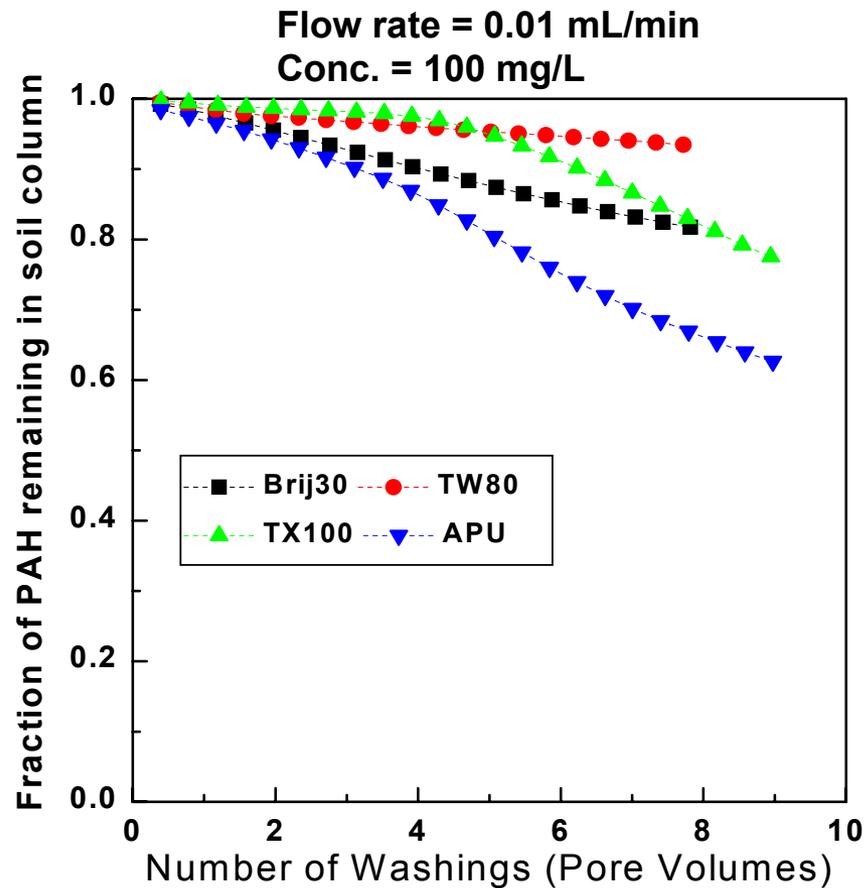
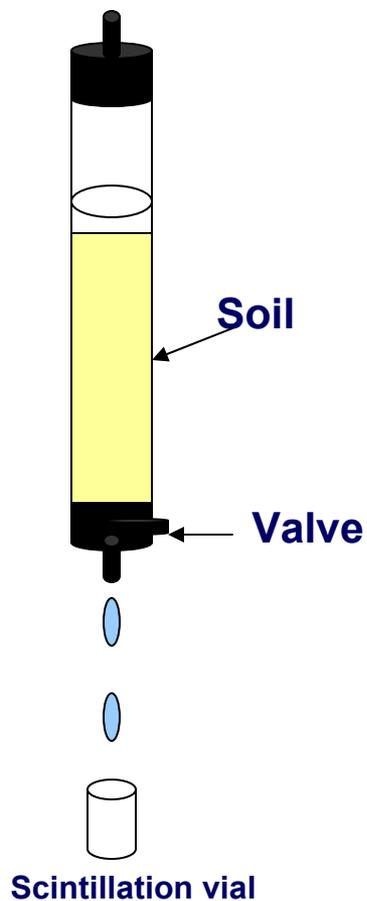


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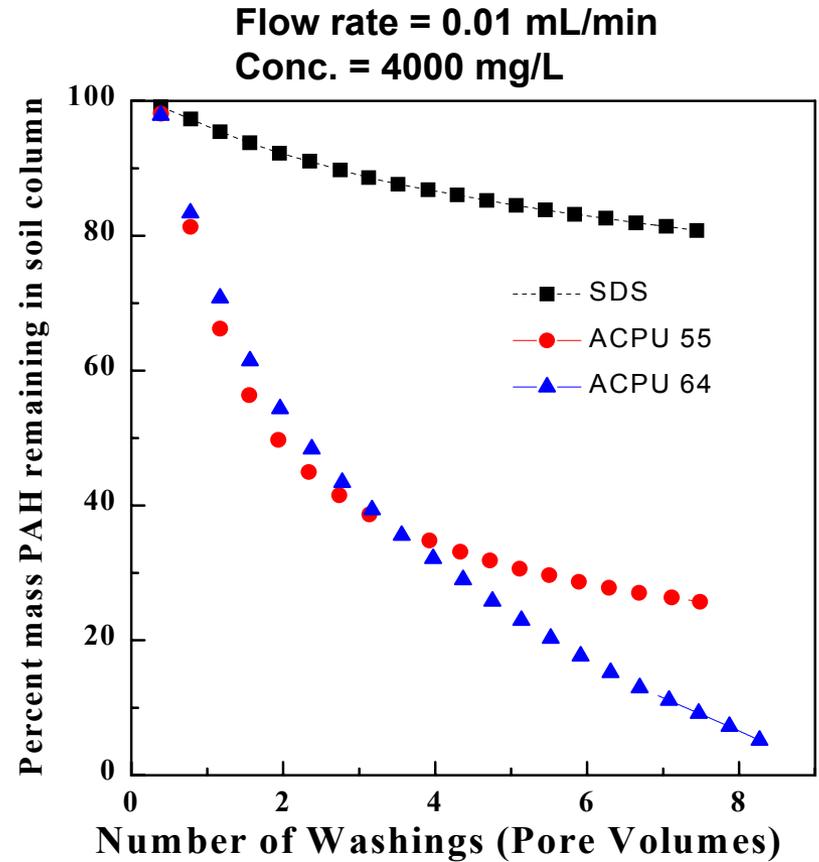
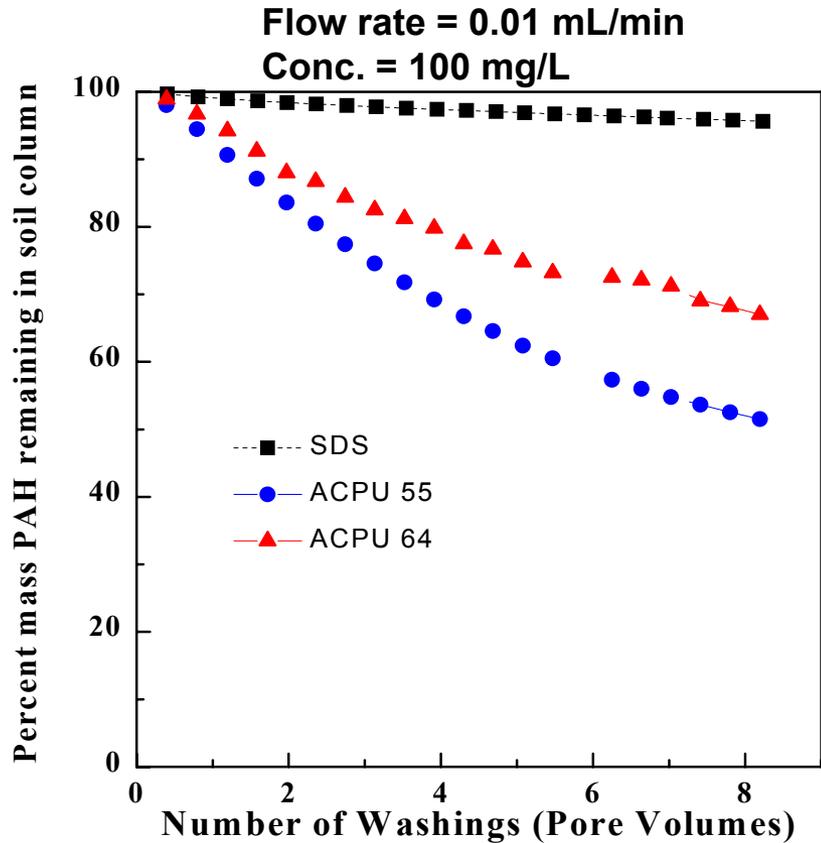
Extraction efficiency of ACPU particles and SDS solutions



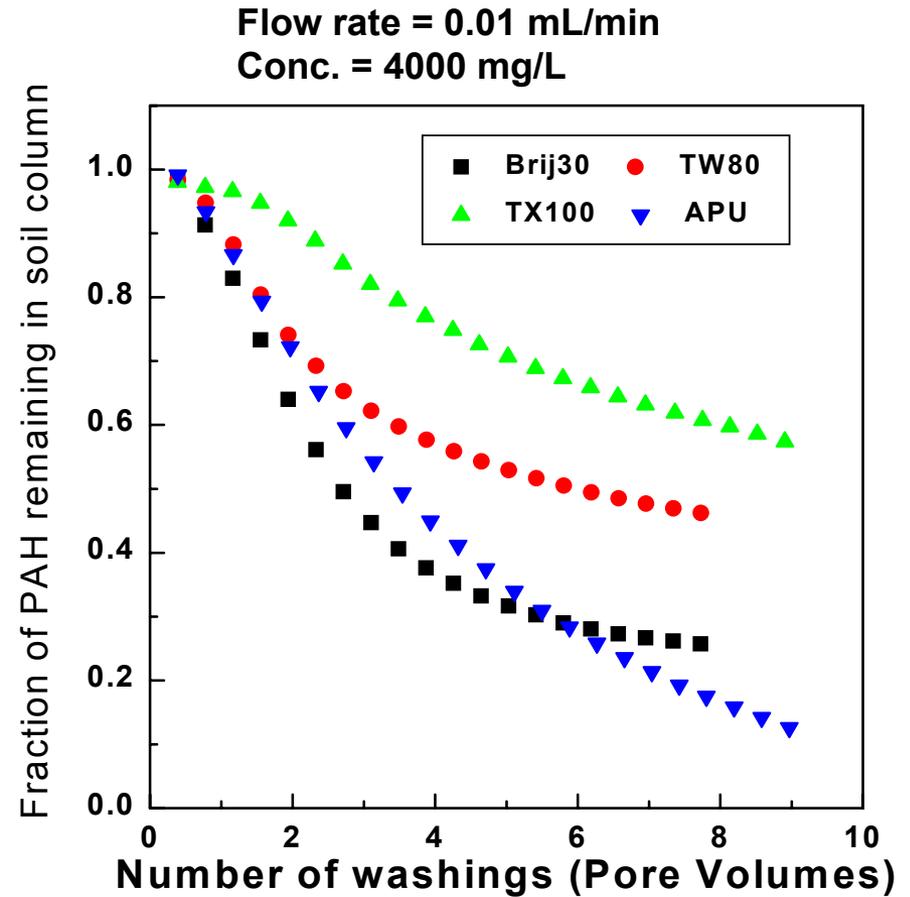
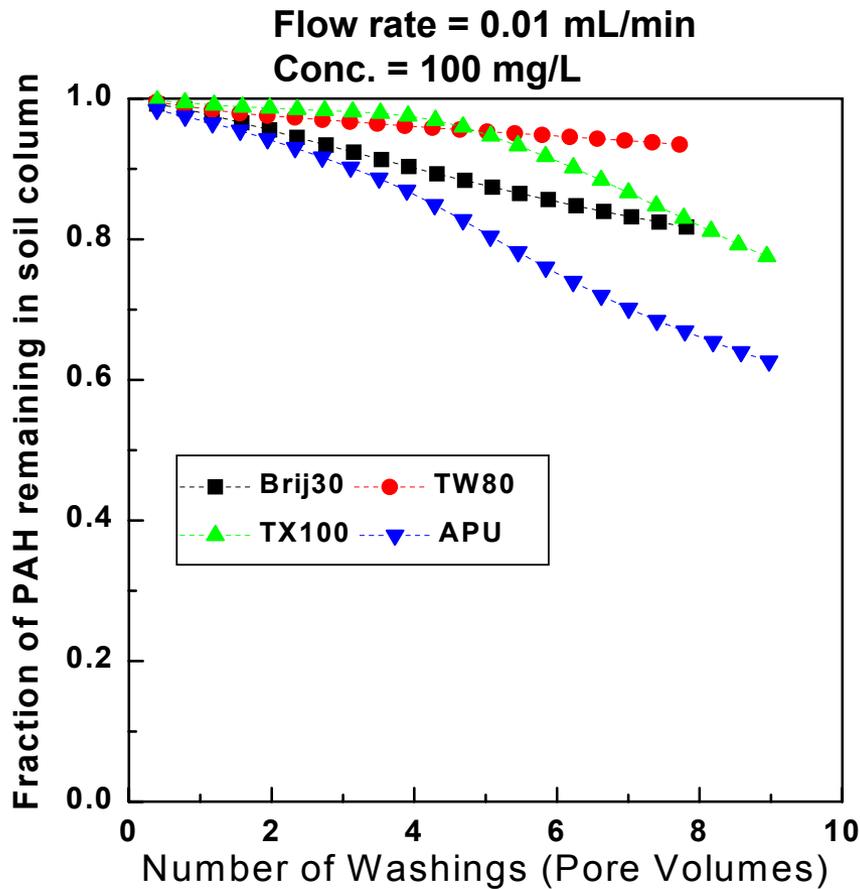
In-situ extraction of sorbed phenanthrene from soil using ACPU (APU) nanoparticles and surfactants



In-situ extraction of sorbed phenanthrene from soil Using ACPU nanoparticles and SDS solutions

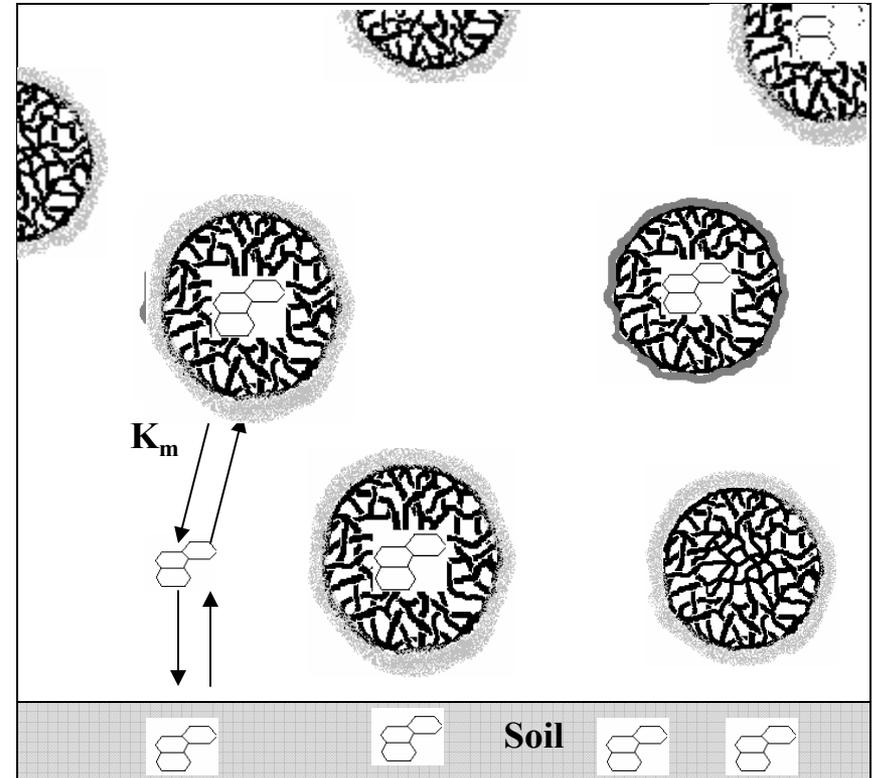
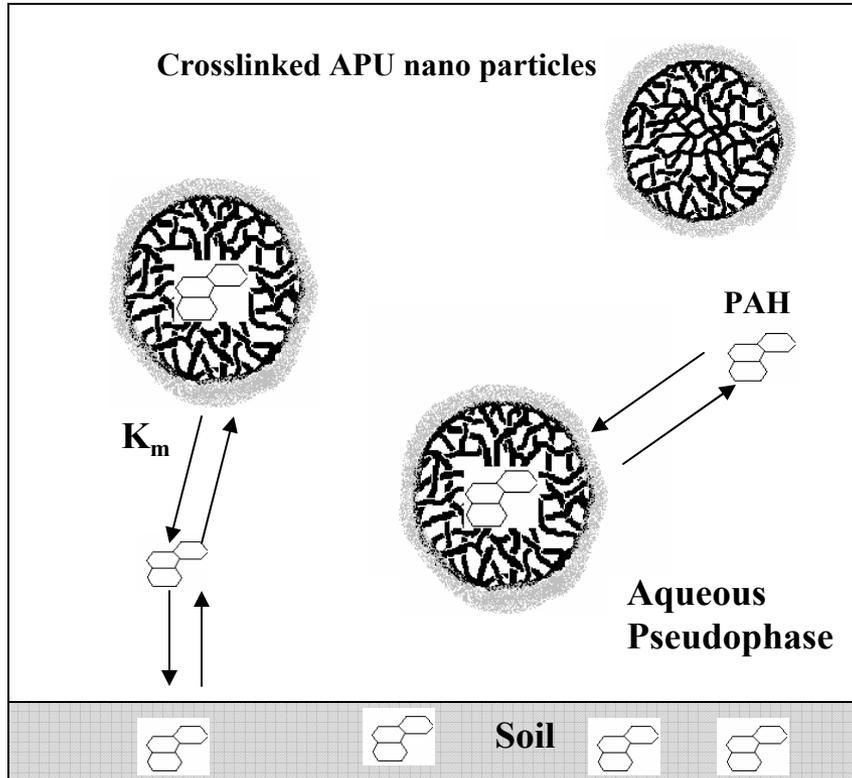


In-situ extraction of sorbed phenanthrene from soil Using APU nanoparticles and nonionic surfactants



Schematic Presentation of Aqueous Pseudophase Containing Polymeric Nanoparticles

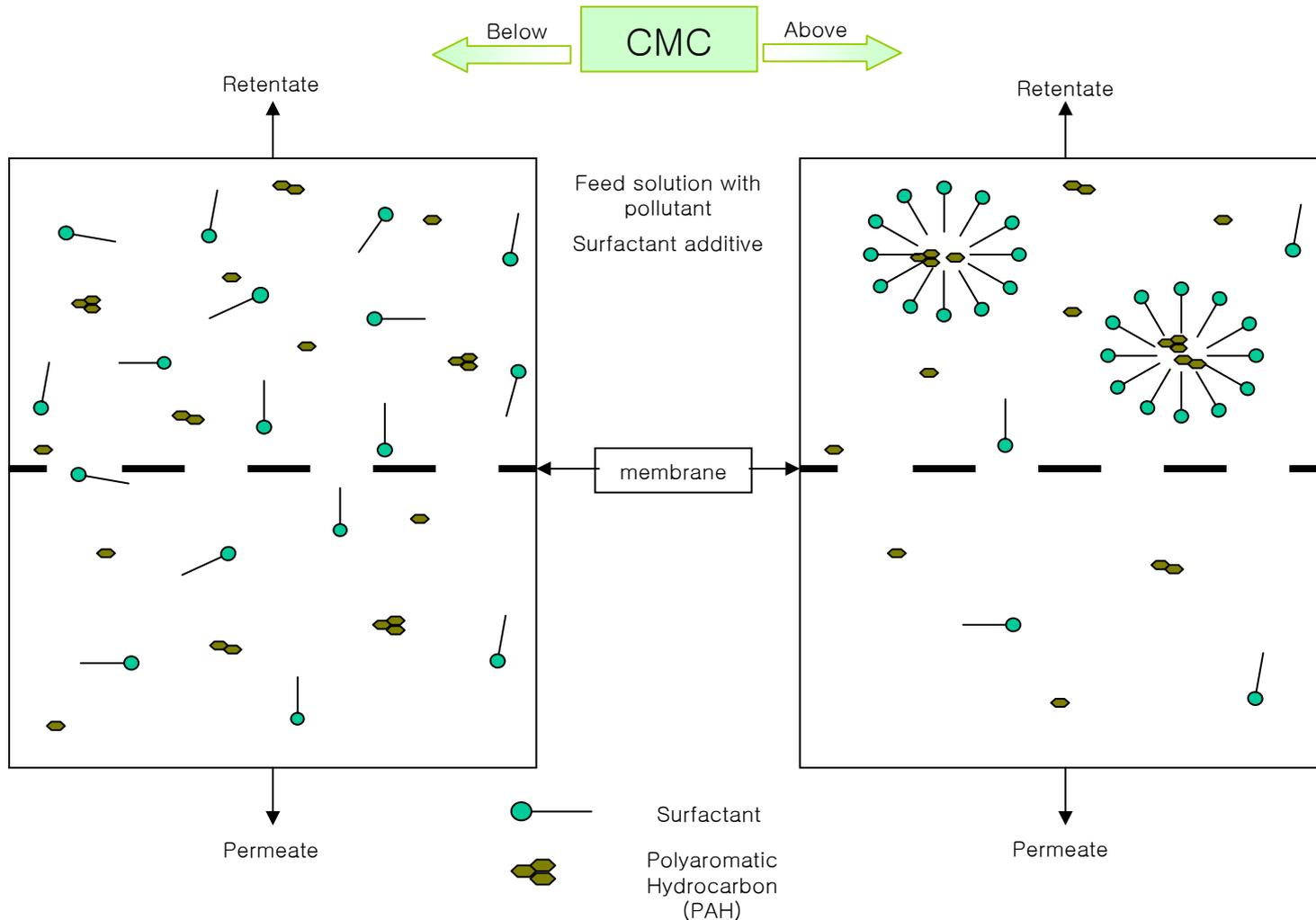
CMC is extremely low !!



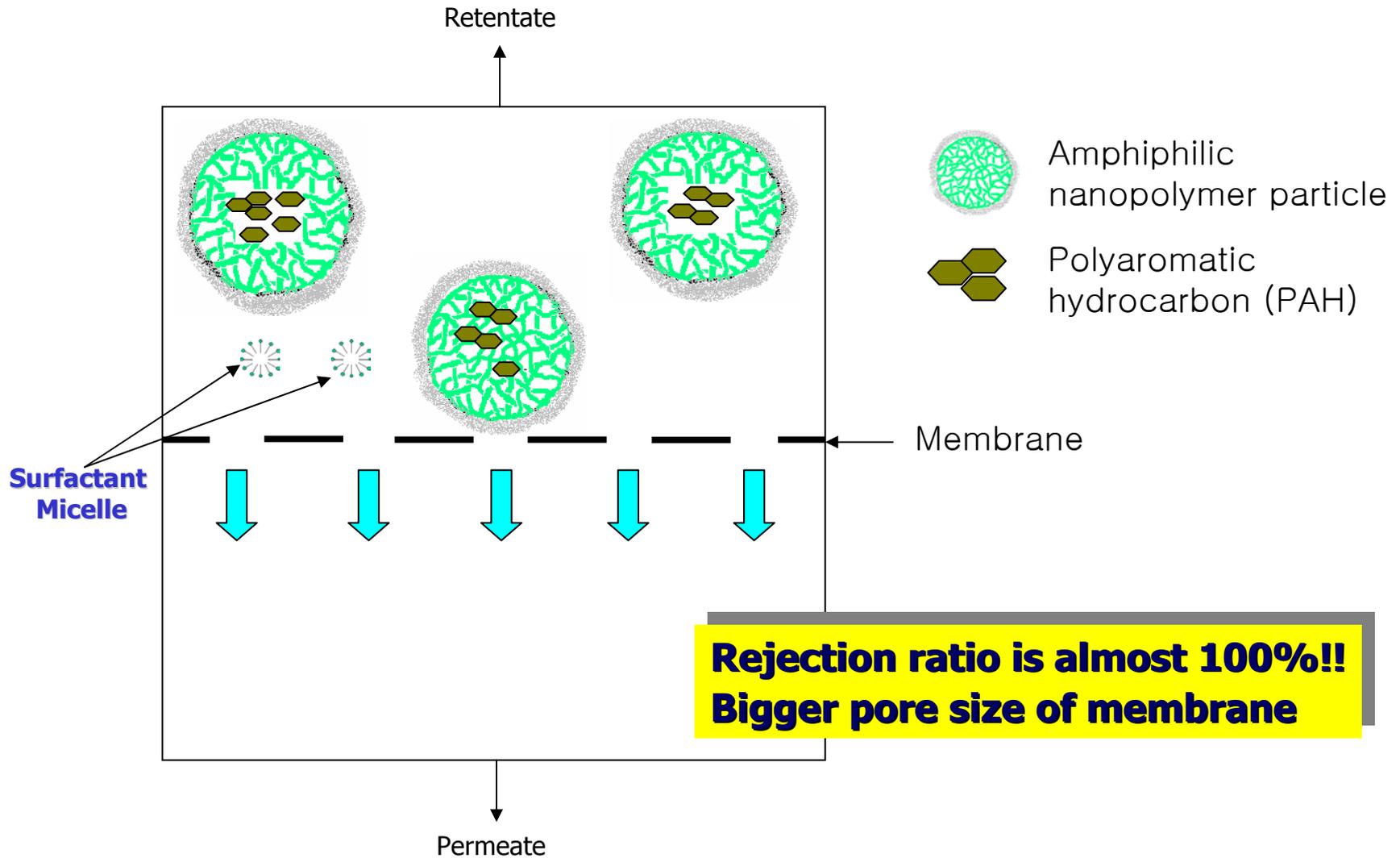
- ✓ Polymeric nanoparticles can extract a pollutant at very low concentration because their extremely low CMC.
- ✓ Adsorption onto soil are very low because of chemically crosslinked structure.

MEUF (Micelle-enhanced ultrafiltration)

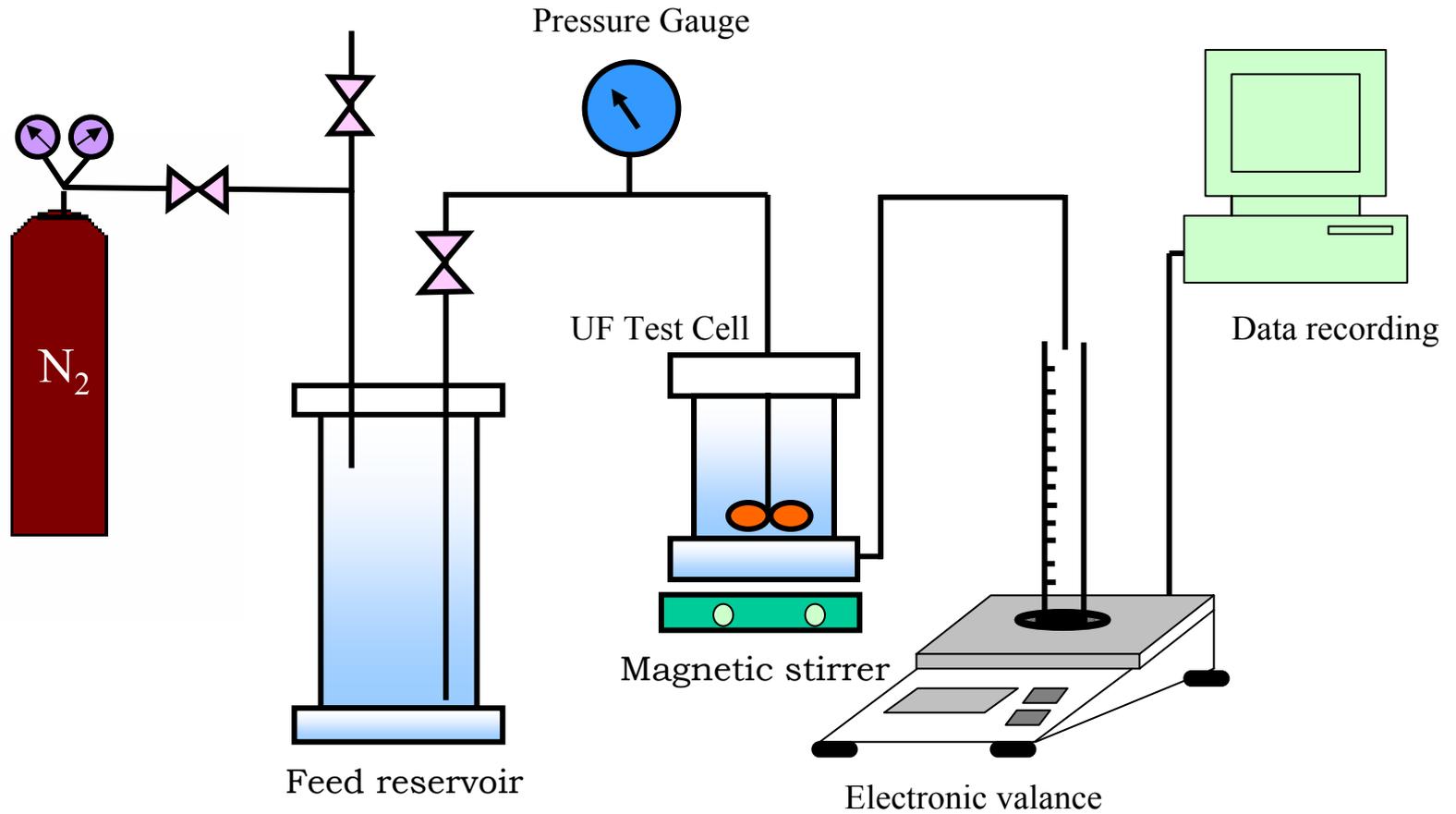
- ❑ Very low water solubility but extremely harmful for human
- ❑ With very small amounts, tremendous volume of water are contaminated
- ❑ MEUF is one of the most effective process for separating hydrophobic pollutants (Better than incineration, oxidation, supercritical oxidation process)



NEUF (Nanoparticle-enhanced ultrafiltration)



Dead-end stirred cell filtration system



Rejection rates of ACNP and SLS solutions

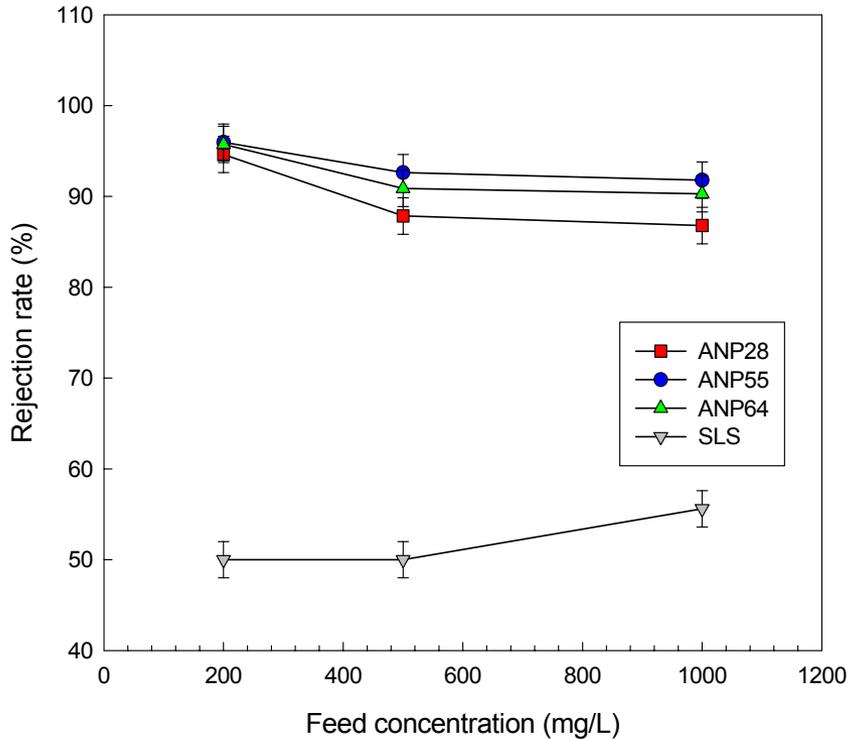


Fig. 7. The variation of rejection rate of ANP particles and SLS surfactants with concentration at 2 kgf/cm².

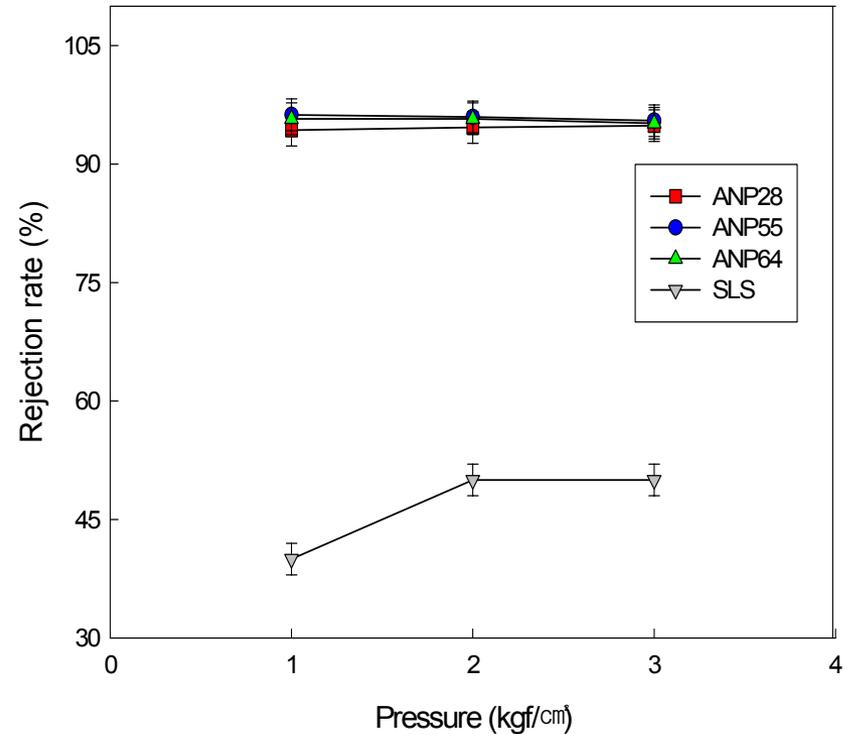


Fig. 8. The variation of rejection rate of ANP particles and SLS surfactants at different transmembrane pressure, where the concentration of solutions is 200 mg/L.

- ❑ **In-situ amphiphilic Polymer Nanoparticle-enhanced Soil Washing process
(In-situ APN-enhanced Soil Washing Process)**
- ❑ **Amphiphilic Polymer Nanoparticle-enhanced Ultrafiltration process
(ANP-UF Process)**

Fusion Technology of NT and ET

**New environmental process can be created
by Amphiphilic Polymer Nanoparticles**

**Amphiphilic Reactive Oligomers
(UAN and UAA)**

Another Applications of Amphiphilic Reactive Oligomer

- ✓ **Synthesis of Nanoparticles with much cheaper price**
- ✓ **Simple Process**
- ✓ **Easy to Control of Particle Size**
- ✓ **Easy to Make Thin Nanocomposite Film**

- ❑ **Synthesis of Magnetic Nanoparticles Dispersed Polymer Films**
- ❑ **Synthesis of CdS and Ag Nanoparticles Dispersed Polymer Films**
- ❑ **Synthesis of CdS and Ag Nanoparticles Dispersed at Water and Toluene**
- ❑ **Nano-dispersant for Silica and Clay Nanoparticles**
- ❑ **Dispersant for Graphite and Carbon Nano Tube (CNT)**

TEM Images of Magnetic Nanoparticles Dispersed in PU Films



UAN NO-Solvent

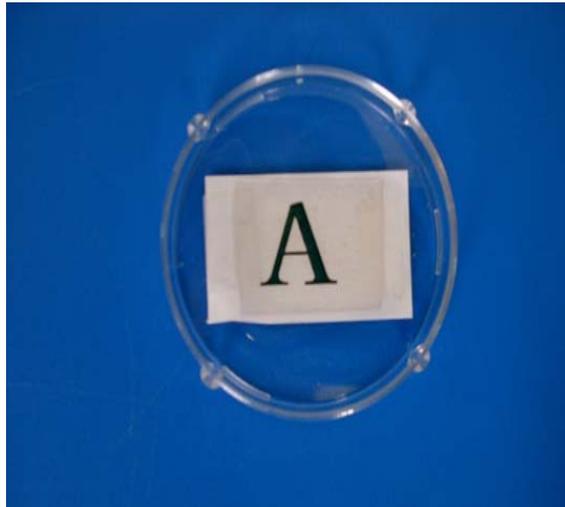


UANH gel



UAND gel

Appearance of PU Films Containing CdS Nanoparticles



Neat UV-cured PU film



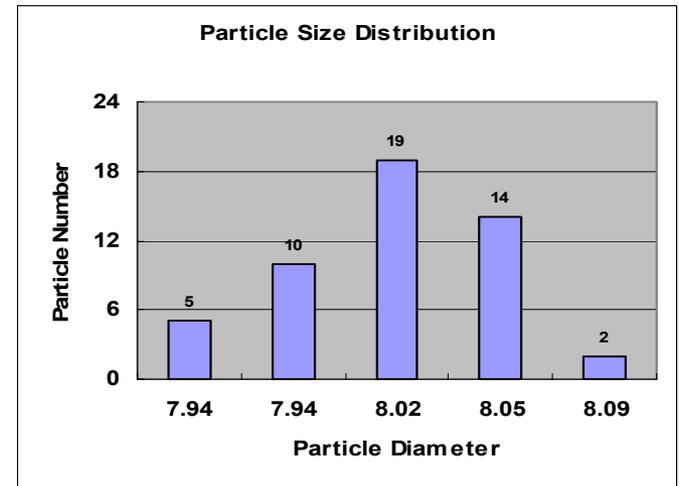
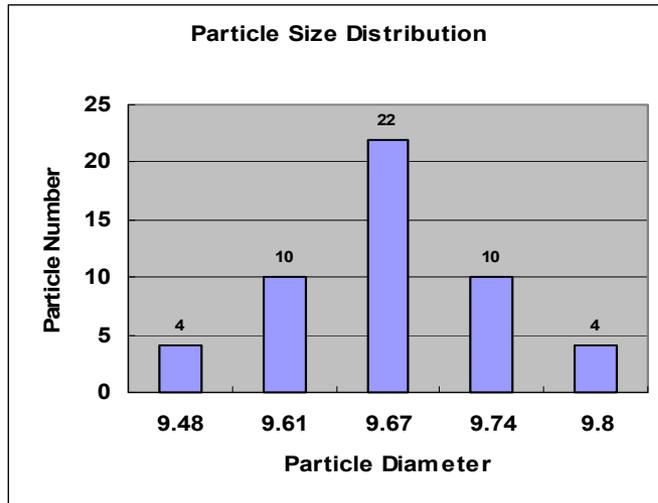
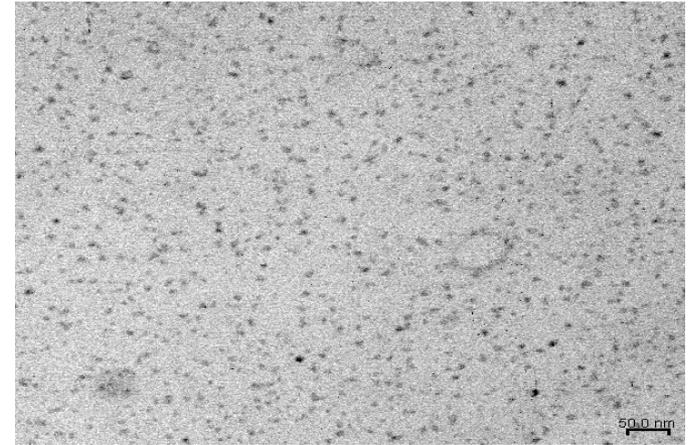
PU film containing CdS nanoparticles

TEM of Semiconductor nanoparticles dispersed in PU films

◆ PMUA 700-3(3g) + Cd (1%) +THF(1.5g)
Average Particle Diameter : 9.67nm



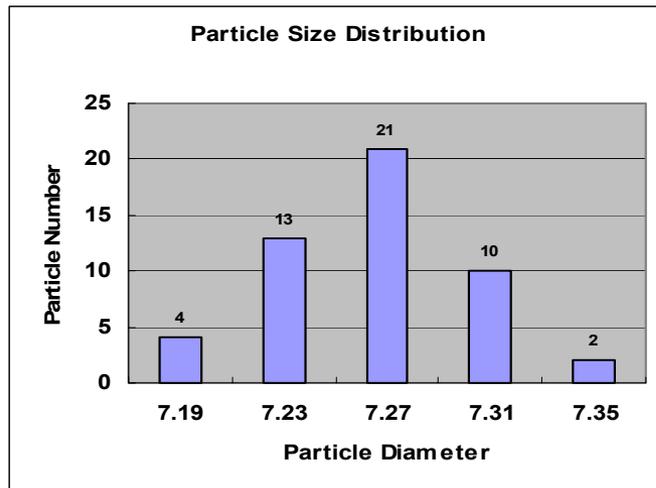
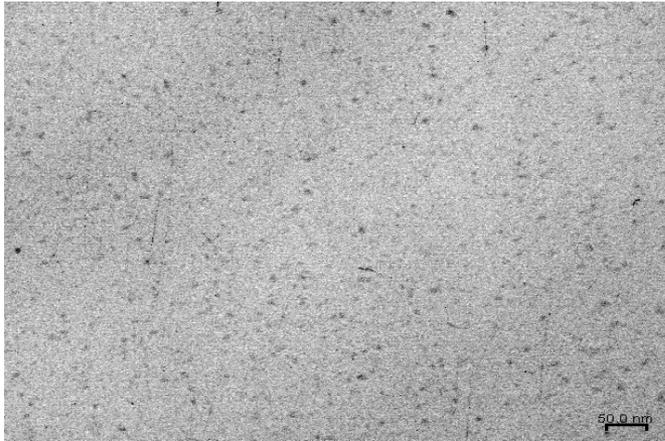
◆ PMUA 700-3(3g) + Cd (1%) +Methanol(1.5g)
Average Particle Diameter : 8.02nm



TEM of Semiconductor nanoparticles dispersed in PU films

◆ PMUA 700-3(3g) + Cd (1%) +DMAc(1.5g)

Average Particle Diameter : 7.26nm



- ✓ CdS was successfully reduced by sodium sulfide in a hydrophilic nanodomain.
- ✓ it shows the formation of a stable aggregation nucleus without agglomeration among the hydrophilic nanodomains.
- ✓ CdS nanoparticles were successfully dispersed in polyurethane film and obtained a narrow particle size distribution
- ✓ Solvents of low dielectric constant formed a great nanoparticles due to forming larger hydrophilic domains

- Toluene dielectric constant: 2.38
- THF dielectric constant: 7.6
- Methanol dielectric constant: 32.6
- DMAc dielectric constant : 37.8

Nano-Silica Powder and Silica Nanoparticles Dispersed in a solvent



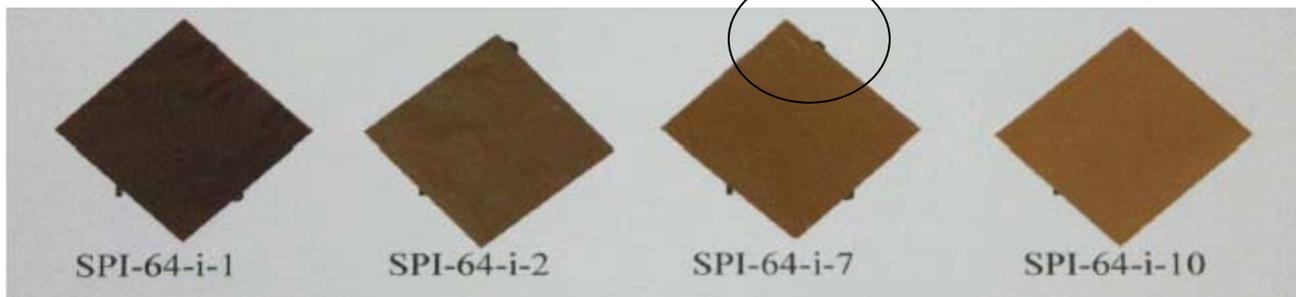
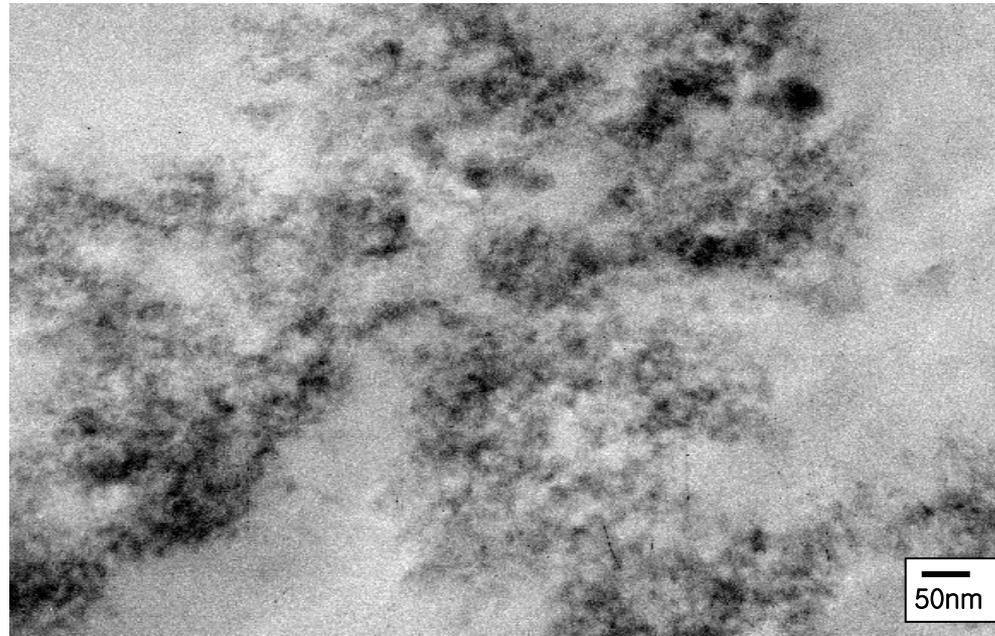
Nano-Silica Powder



Silica Nanoparticles dispersed in a solvent



TEM image of Sulfonated Polyimide Containing Silica Nanoparticles



PEM membranes containing silica nanoparticles dispersed by aid of UAN

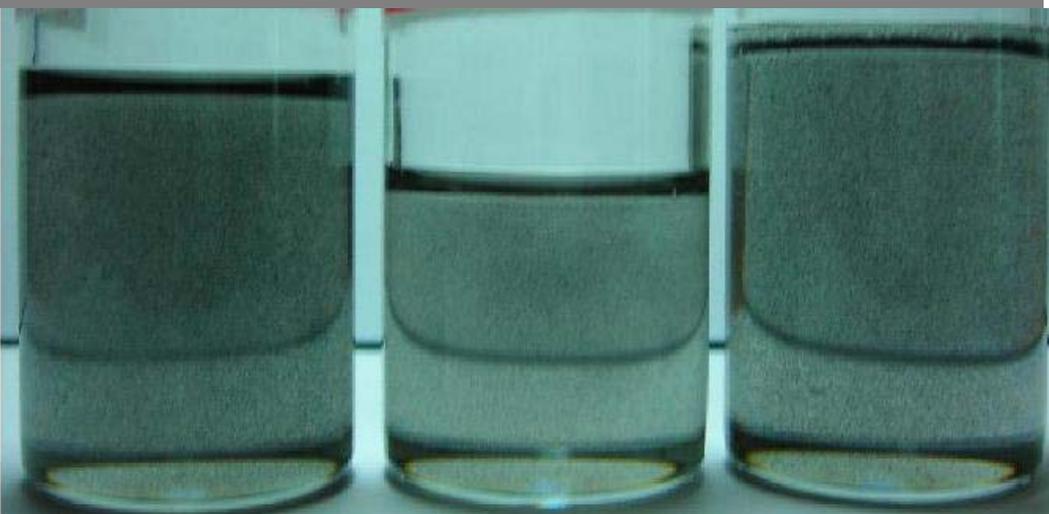
- ✓ Improved chemical stability
- ✓ Hydrolytic stability
- ✓ Reduced methanol permeability
- ✓ Not sacrificing conductivity

✓ Introduction of UAN containing urethane groups: enhancement in elongation

Samples	Compatibilizer	Solvent	Silica content (wt %)	Tensile strength (Mpa)	Elongation (%)	Hydrolytic stability (hr, 80 °C) ^a	Proton conductivity (10 ⁻² S/cm)	
							Before	After
SPI-0-i-0-m	Non-UAN	<i>m</i> -cresol	0	96	2.5	70	6.60	6.31
SPI-0-i-1-m		<i>m</i> -cresol	1	103.2	3.9	5,600	7.21	6.86
SPI-0-i-5-m		<i>m</i> -cresol	5	118.2	2.4	5,950	8.72	8.32
SPI-0-i-0-d	Non-UAN	DMSO	0	93.8	2.3	67	1.92	1.85
SPI-0-i-1-d		DMSO	1	99	3.8	5,150	2.84	2.72
SPI-0-i-5-d		DMSO	5	105.9	2.1	5,340	3.94	3.77

Samples	Compatibilizer	Solvent	Silica content (wt %)	Tensile strength (Mpa)	Elongation (%)	Hydrolytic stability (hr, 80 °C) ^a	Proton conductivity (10 ⁻² S/cm)	
							Before	After
SPI-0-i-0-m	UAN	<i>m</i> -cresol	0	96	2.5	70	6.60	6.31
SPI-22-i-1-m		<i>m</i> -cresol	1	102.3	7.7	>7000	8.70	measured
SPI-22-o-1-m		<i>m</i> -cresol	1	101.4	7.3	>7000	5.84	measured
SPI-0-i-0-d	UAN	DMSO	0	43.8	2.3	67	1.92	1.85
SPI-22-i-1-d		DMSO	1	71.3	8.1	>7,000	2.93	measured
SPI-22-o-1-d		DMSO	1	68.4	7.9	>7,000	1.64	measured
SPI-4-i-1-m	UAN	<i>m</i> -cresol	1	101.9	8.2	>7,000	7.24	measured
SPI-13-i-1-m		<i>m</i> -cresol	1	103.2	7.9	>7,000	7.84	measured
SPI-22-i-1-m		<i>m</i> -cresol	1	102.3	7.7	>7,000	8.70	measured
SPI-74-i-1-m		<i>m</i> -cresol	1	100.3	7.9	>7,000	9.98	measured

Dispersion of Carbon Nano Tube Using Amphiphilic Reactive Oligomer



**UAN+CNT+NMP
(0.05wt% CNT)
Not Polymerized**

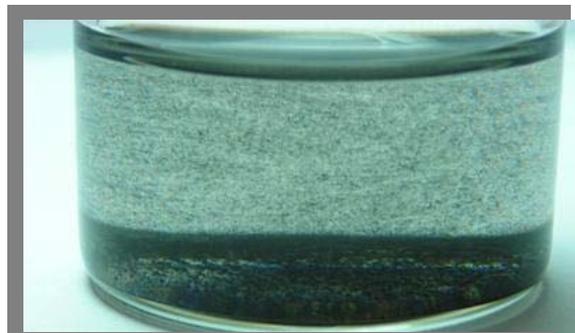
**UAN+CNT+NMP
(0.05wt% CNT)**

**CNT+NMP
(0.05wt% CNT)**

**After
3 days**



**CNT+NMP
(0.05wt% CNT)**



**UAN+CNT+NMP
(0.05wt% CNT)**