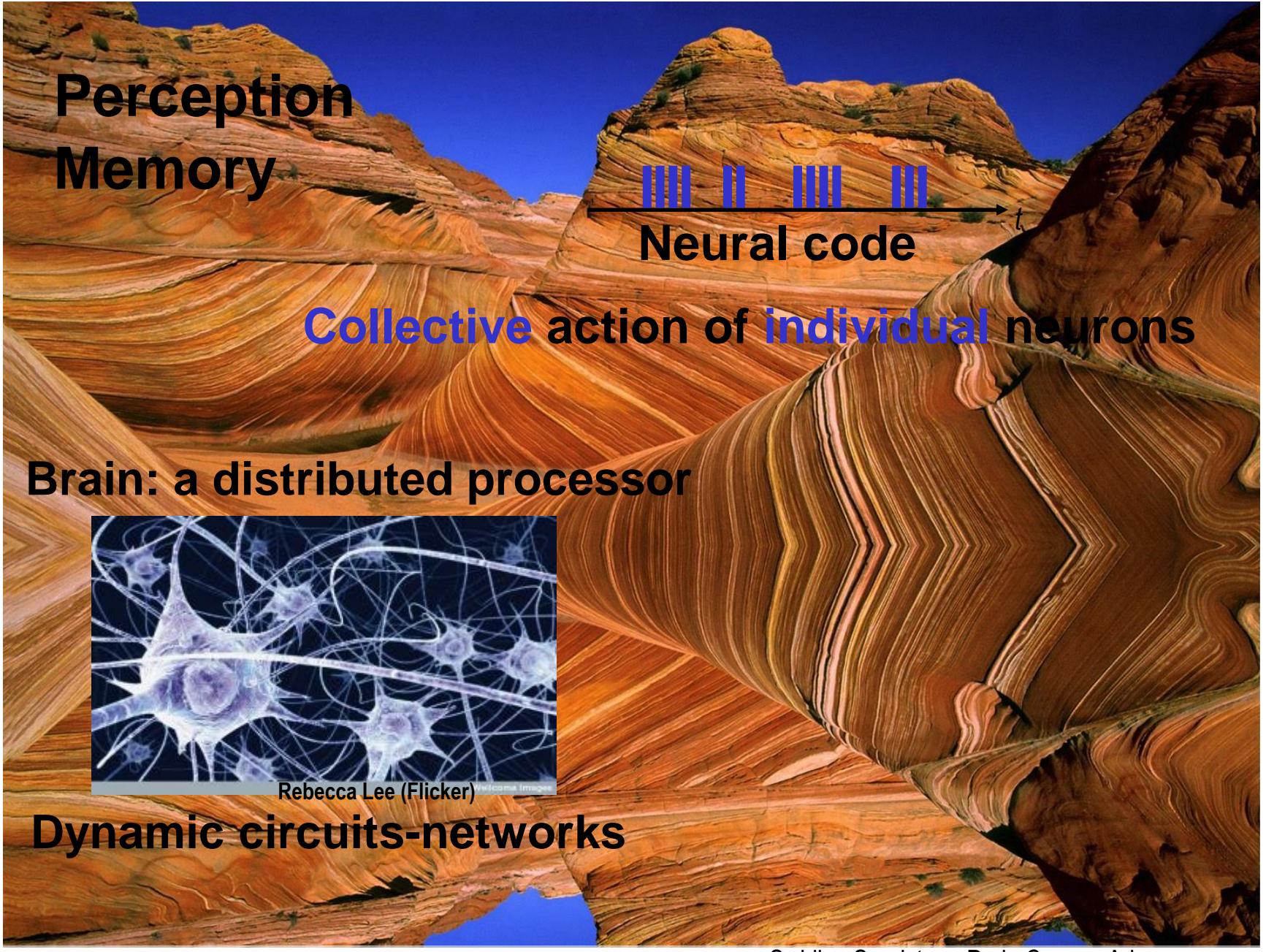


High Density Optoelectrical Neural Interfaces for Direct Stimulation and Recording of Neural Activity

Jay W. Reddy, Ibrahim Kimukin, Elias Towe,
Maysam Chamanzar

ECE Department, Carnegie Mellon University





**Perception
Memory**

III II III III
Neural code

Collective action of individual neurons

Brain: a distributed processor



Dynamic circuits-networks

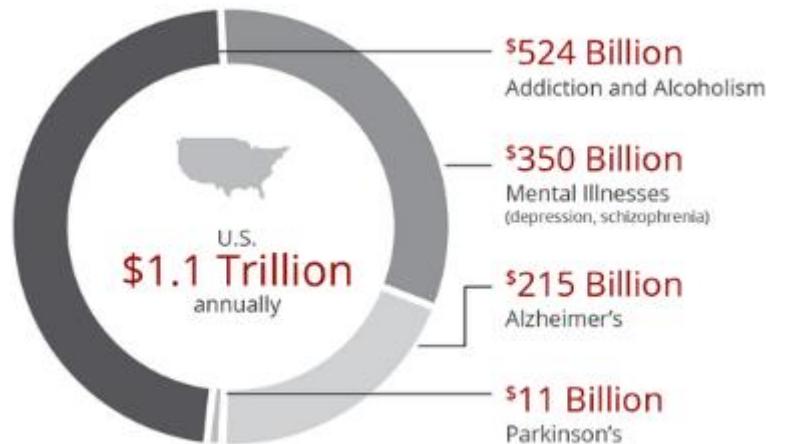
Swirling Sandstone Paria Canyon Arizona

Neural Prostheses

Brain-machine interfaces

Nervous System Disorders

Economic Cost



Global cost \$5 Trillion.



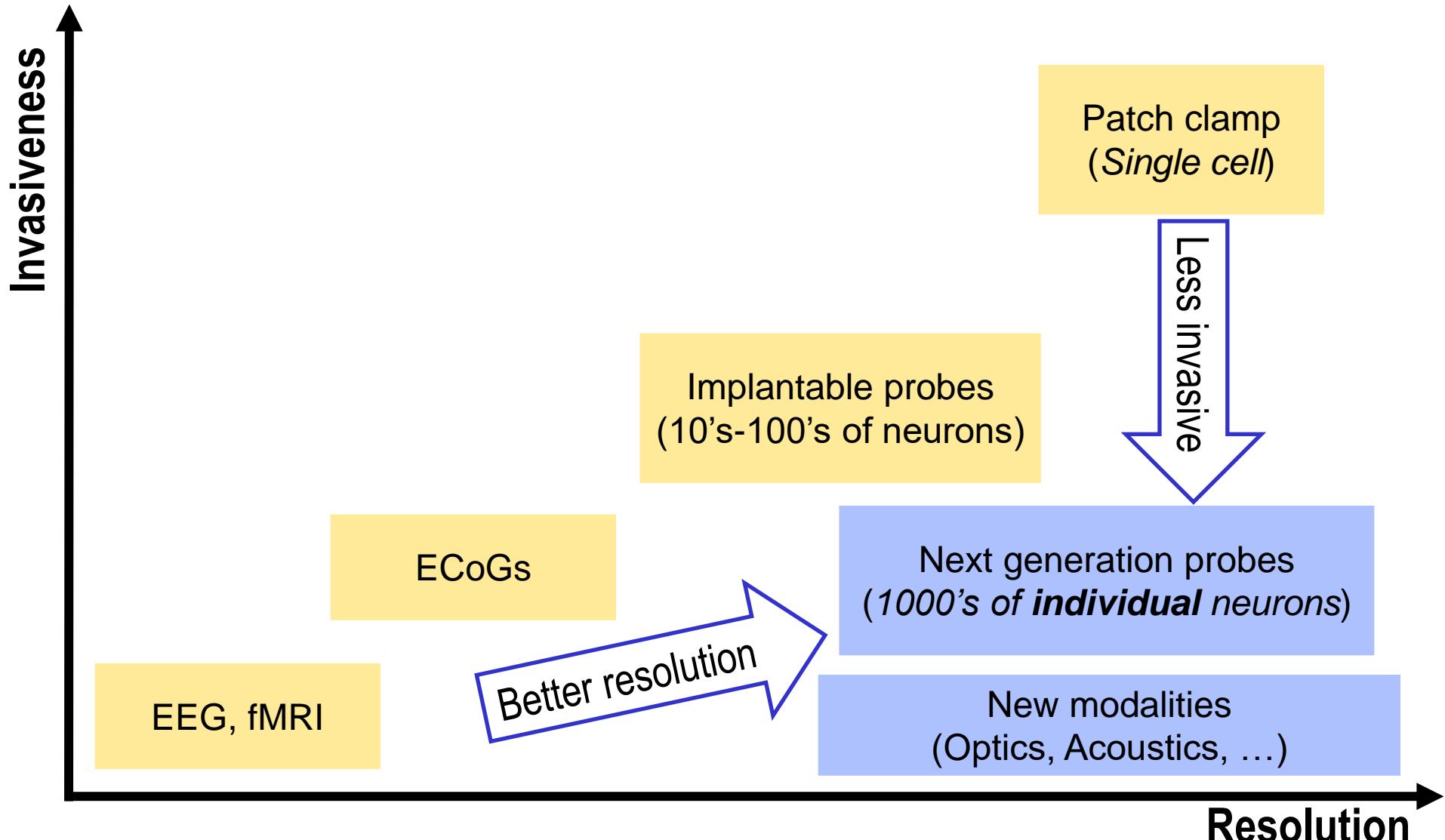
University of Pittsburgh-UPMC

Internet of things+ brains



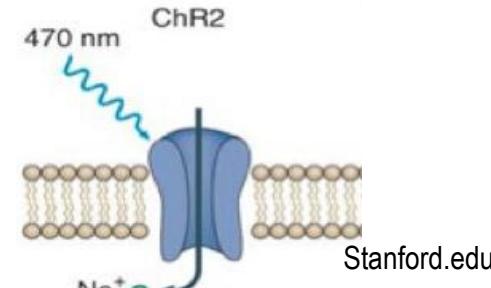
Terra Swarm UCB

What is Needed, What is Missing



Optical Stimulation (Optogenetics)

- Study of CNS disorders
- Cracking neural codes
- Isolating circuit elements of the network

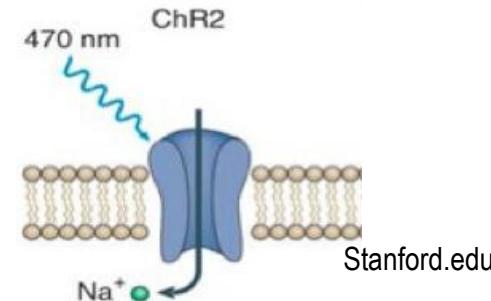


If we can stimulate patterns of activity...

- Understand the neural code
- Identify critical neural circuits and pathways
- Direct writing of high-acuity sensory percepts into the cortex!

Optical Stimulation (Optogenetics)

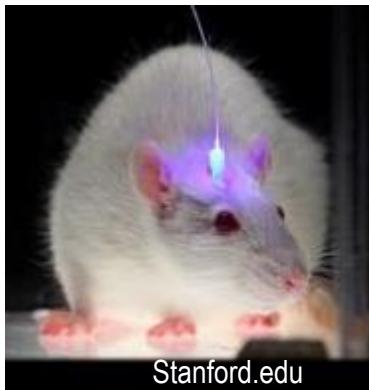
- Study of CNS disorders
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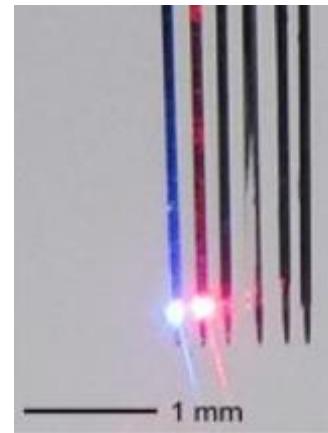
Evolution of light delivery mechanisms



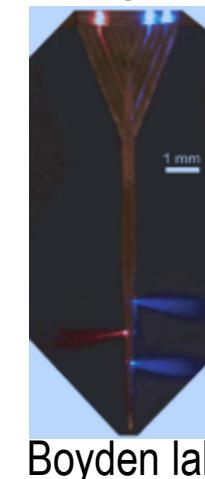
Fiber optics



Fibers glued to probe shanks



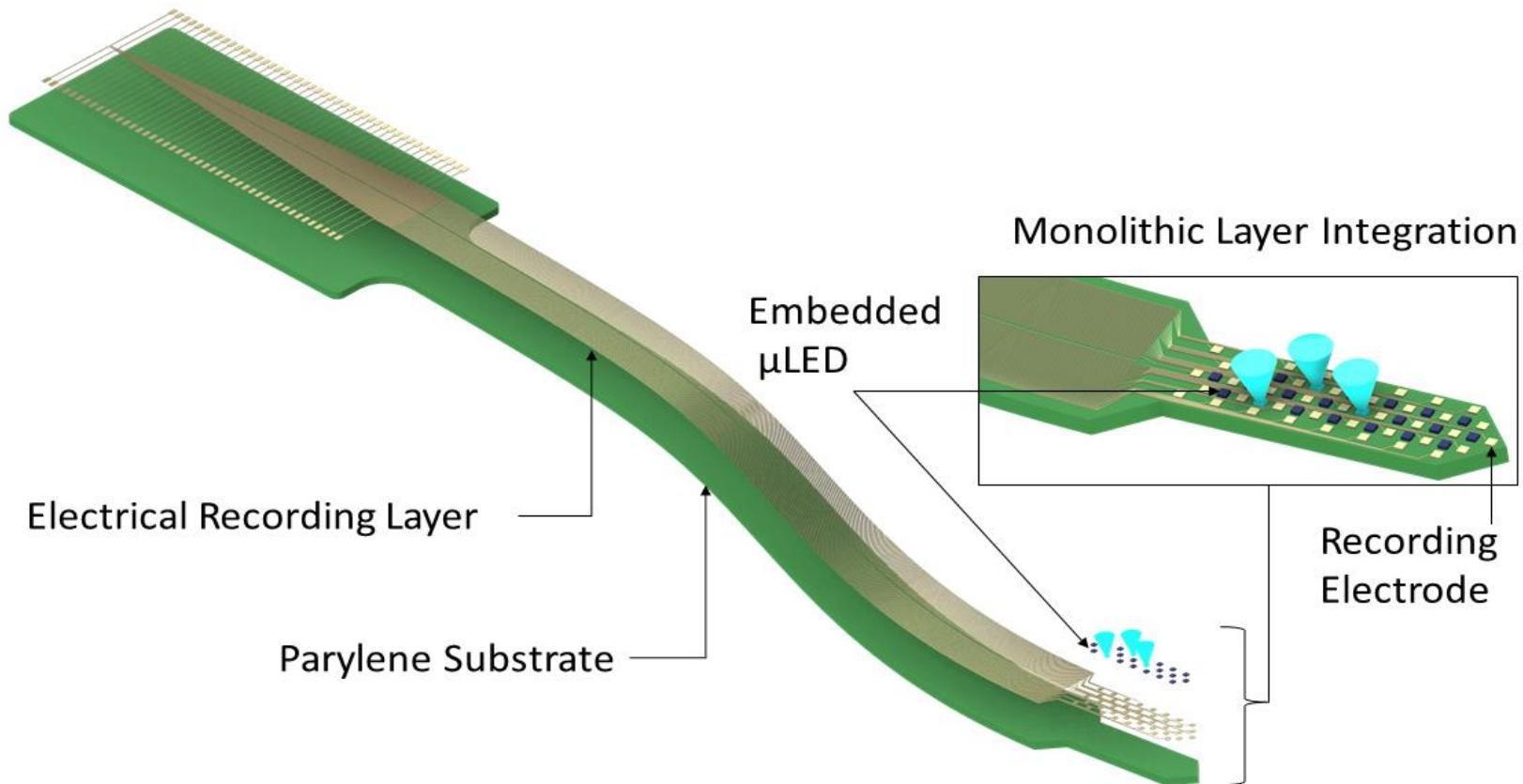
Waveguides



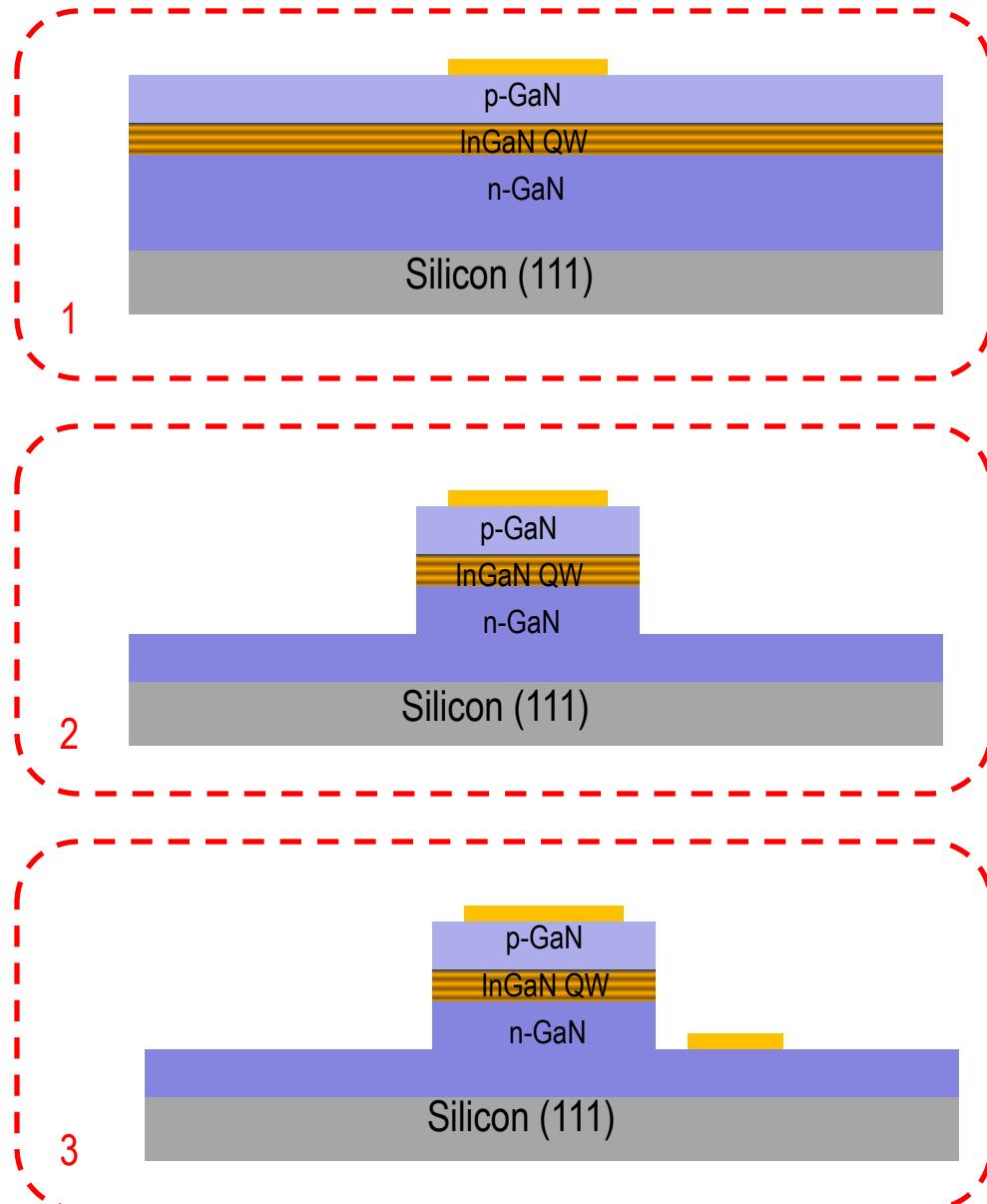
(~20 μm waveguides)

Our Solution

- Flexible implantable μ -LEDs



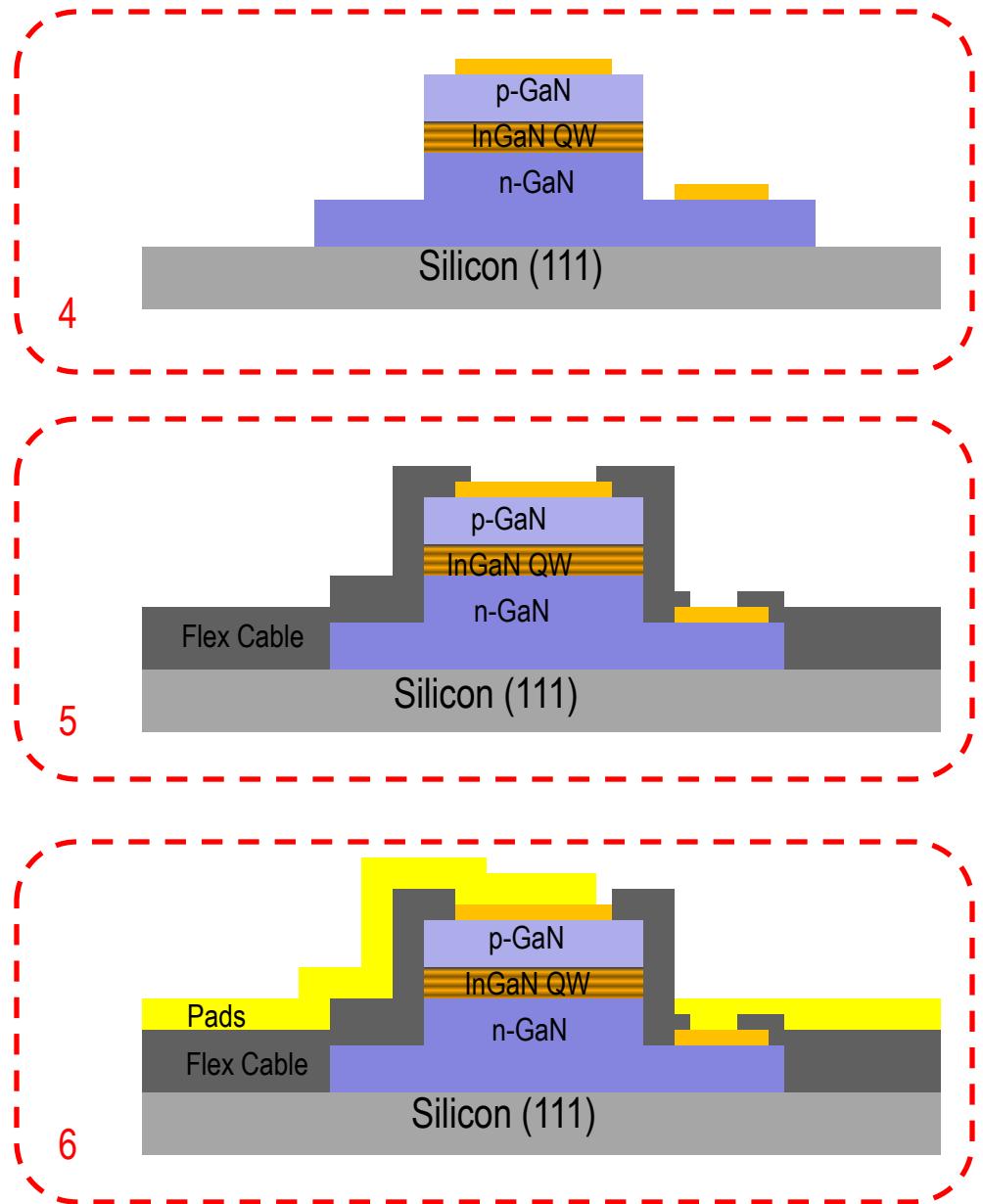
Fabrication Process Design



Deposit p+ contact
(Lithography -> Metal Deposition -> Lift-off)

n+ layer etch
(Lithography -> RIE etch)

Deposit n+ contact
(Lithography -> Metal Deposition -> Lift-off)



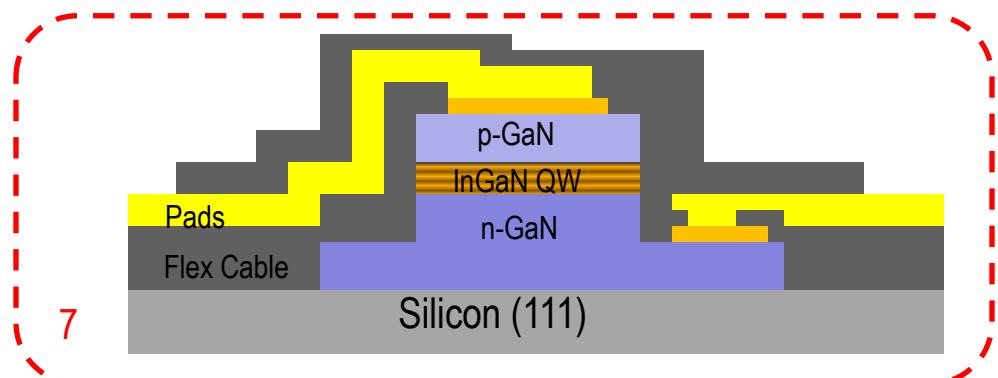
Mesa Etch
(Lithography -> Etch)

Flex cable bottom (Parylene C)
(Deposition -> Lithography -> Etch)

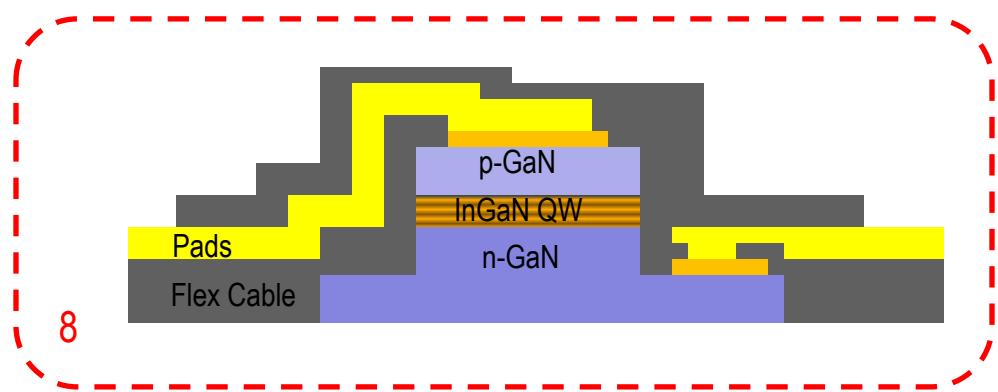
Pad deposition
(Lithography -> Deposit -> Lift off)

Monolithic Process Design

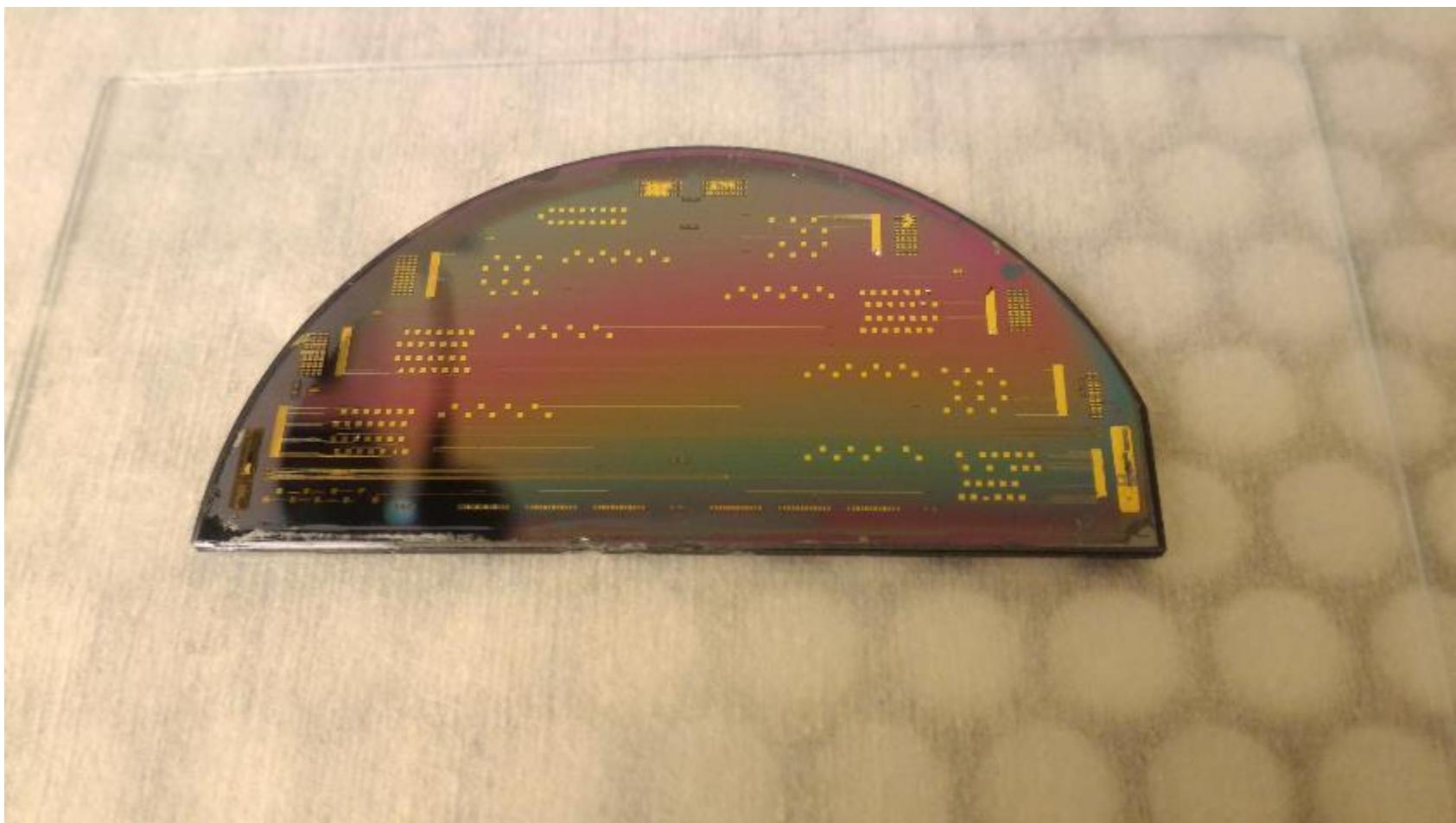
- Monolithic cable design ➔ No need for postfab bonding!



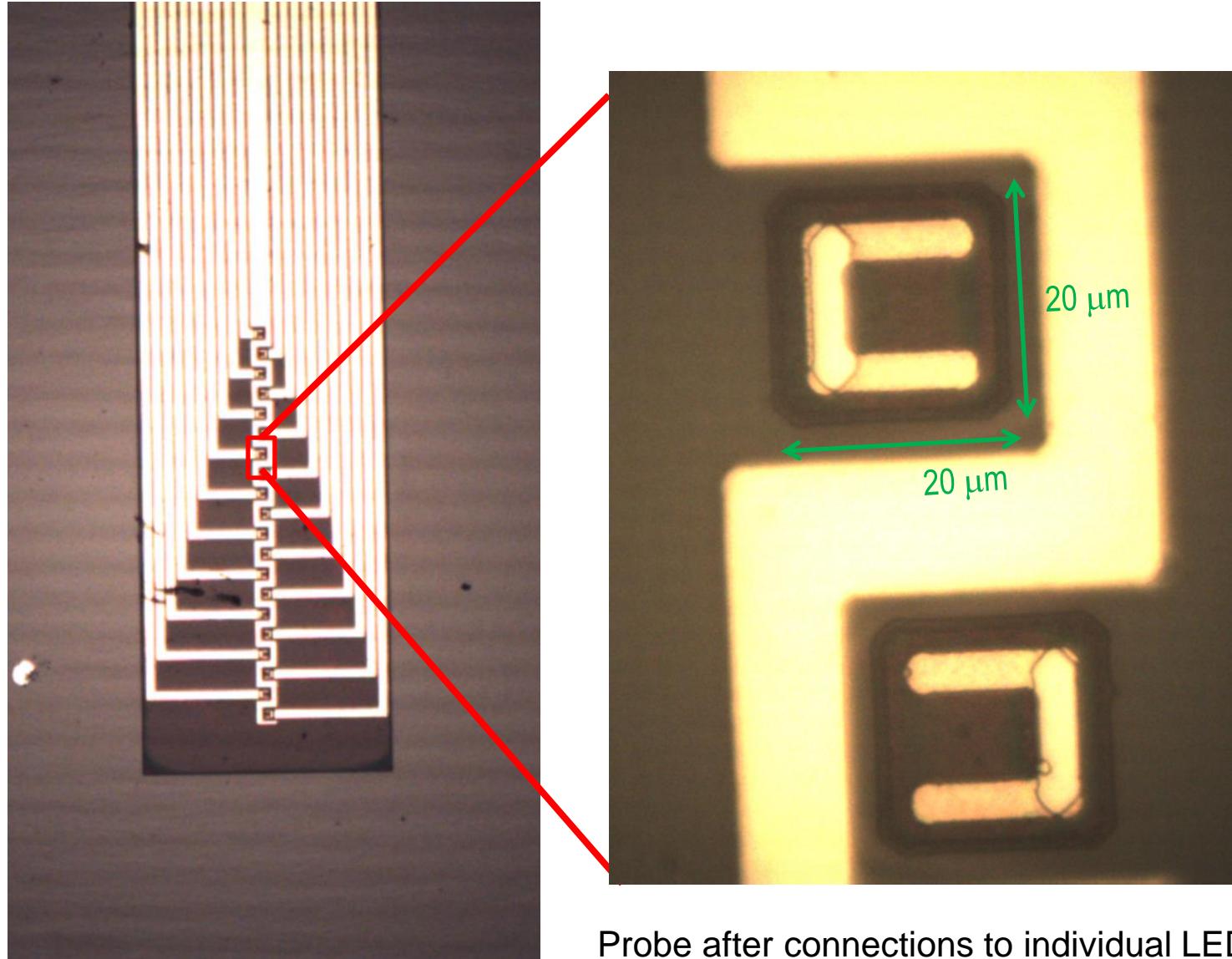
Flex Cable Top (Parylene C)
(Deposit -> Lithography -> Etch)



Remove Silicon Substrate
(Etch)

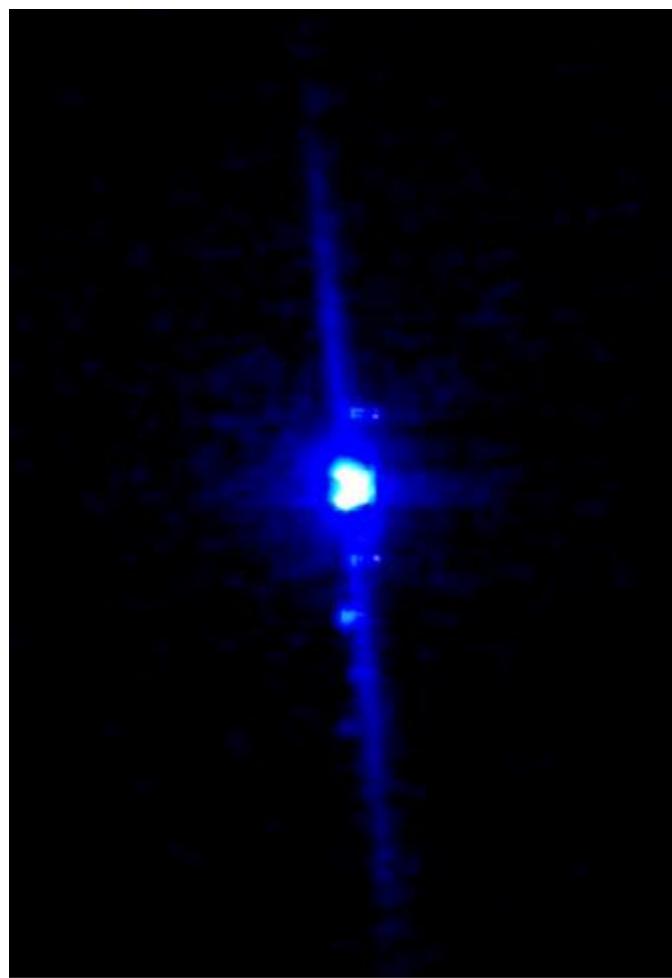
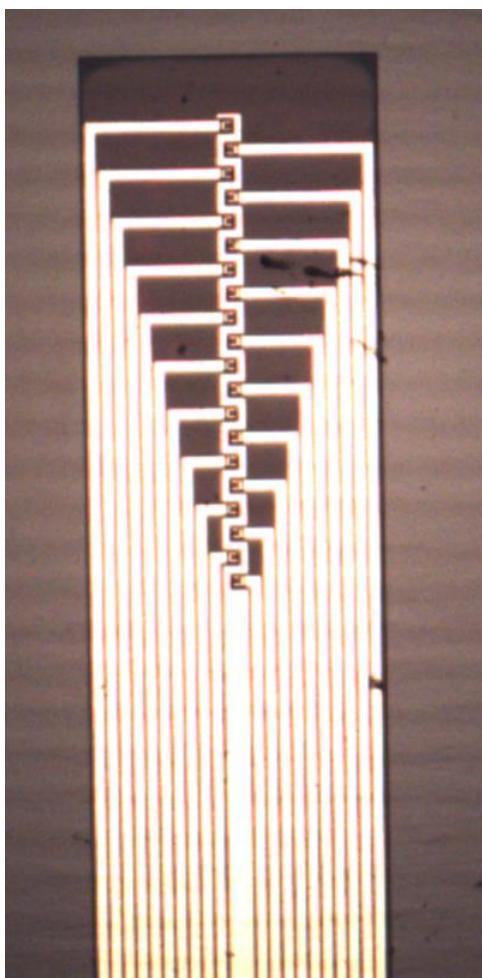


Linear Array Design

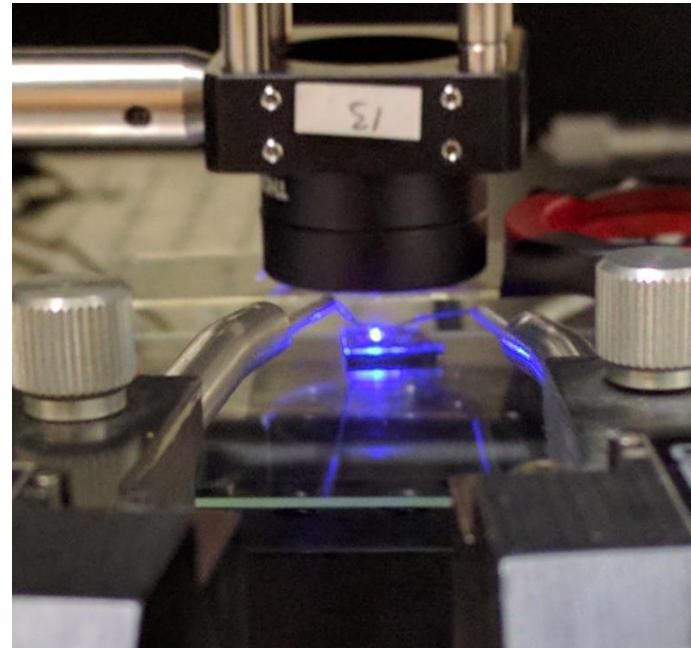
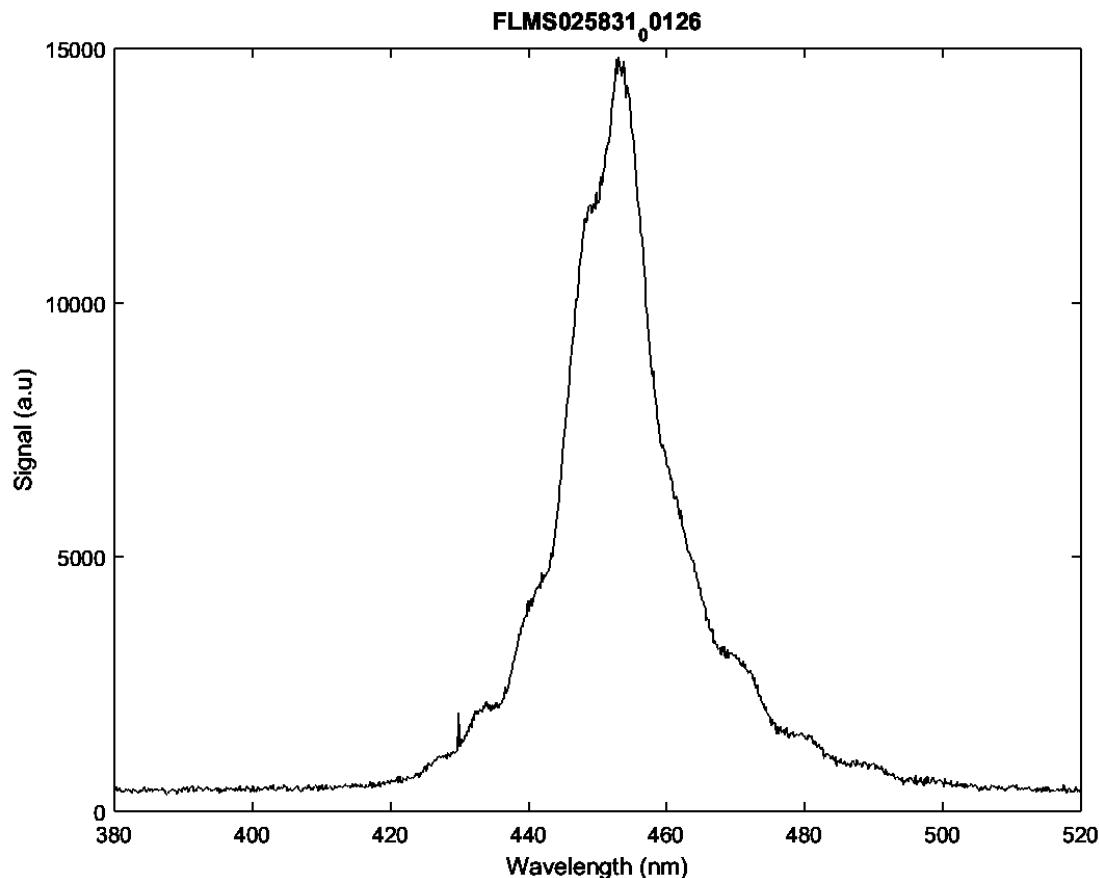


Probe after connections to individual LEDs are realized

Bright Light Emission Possible!

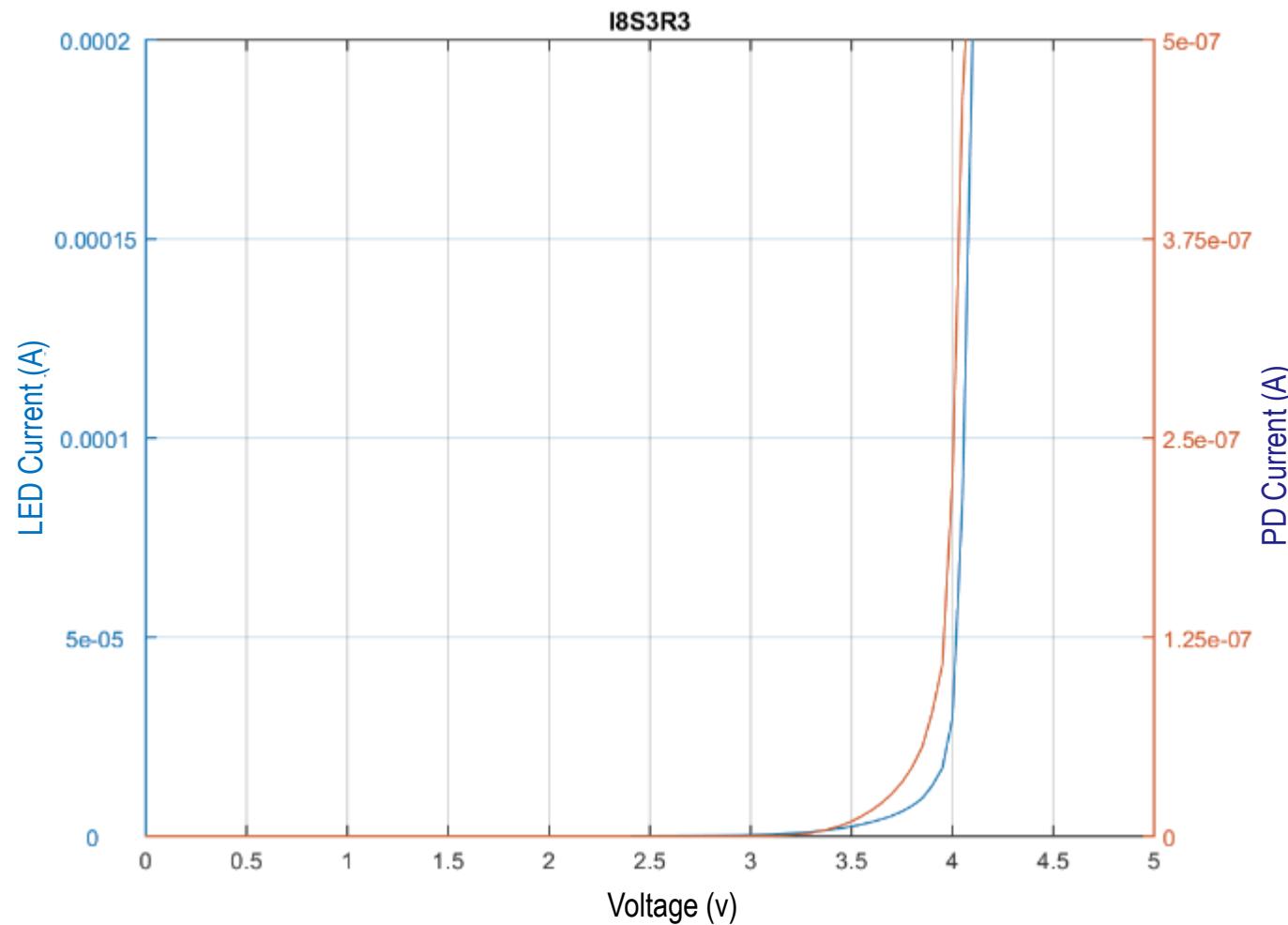


Emission Spectrum

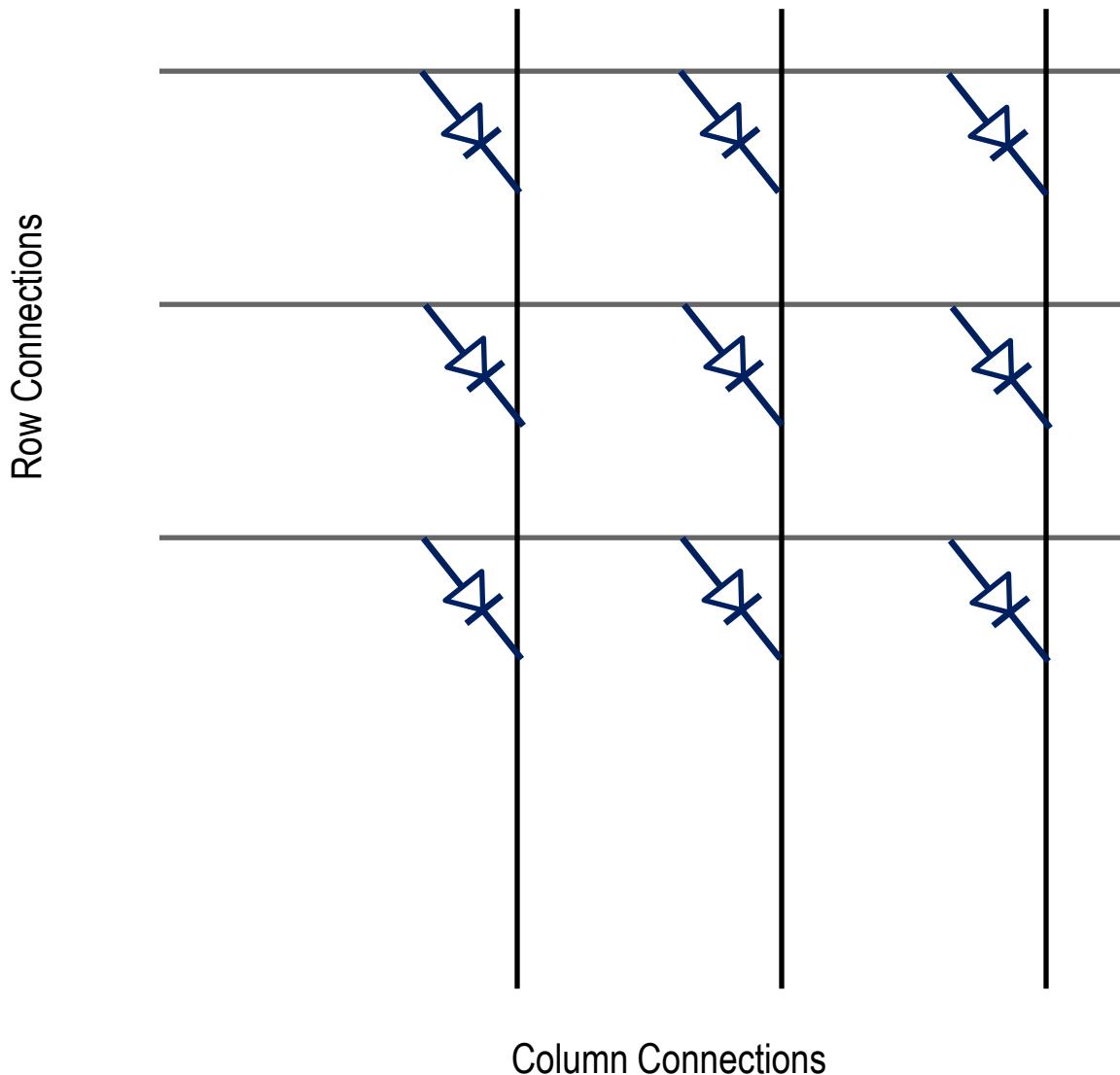


$$\lambda = 453 \text{ nm} \text{ FWHM } \sim 14 \text{ nm}$$

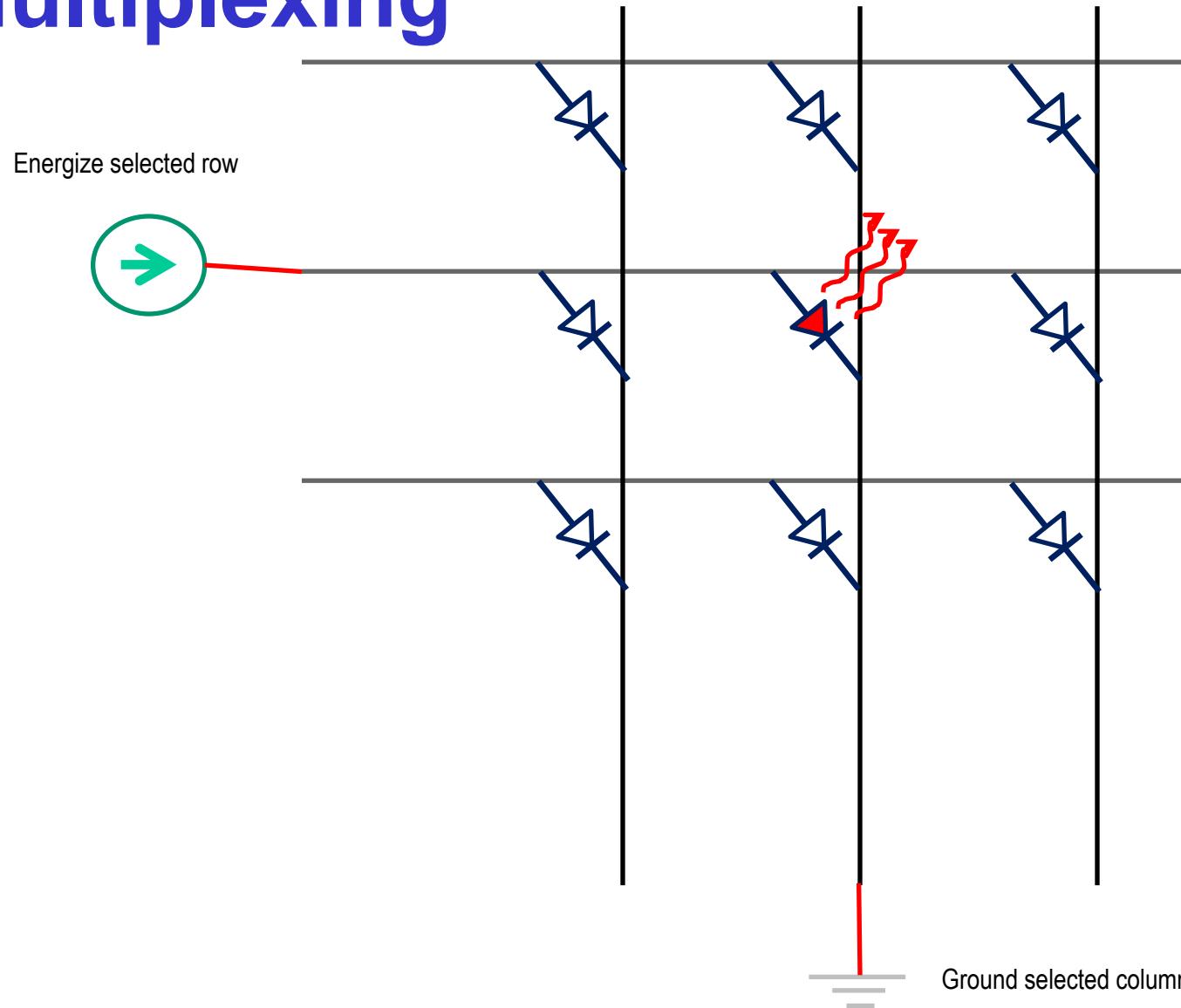
I-V and Optical Power Characterization



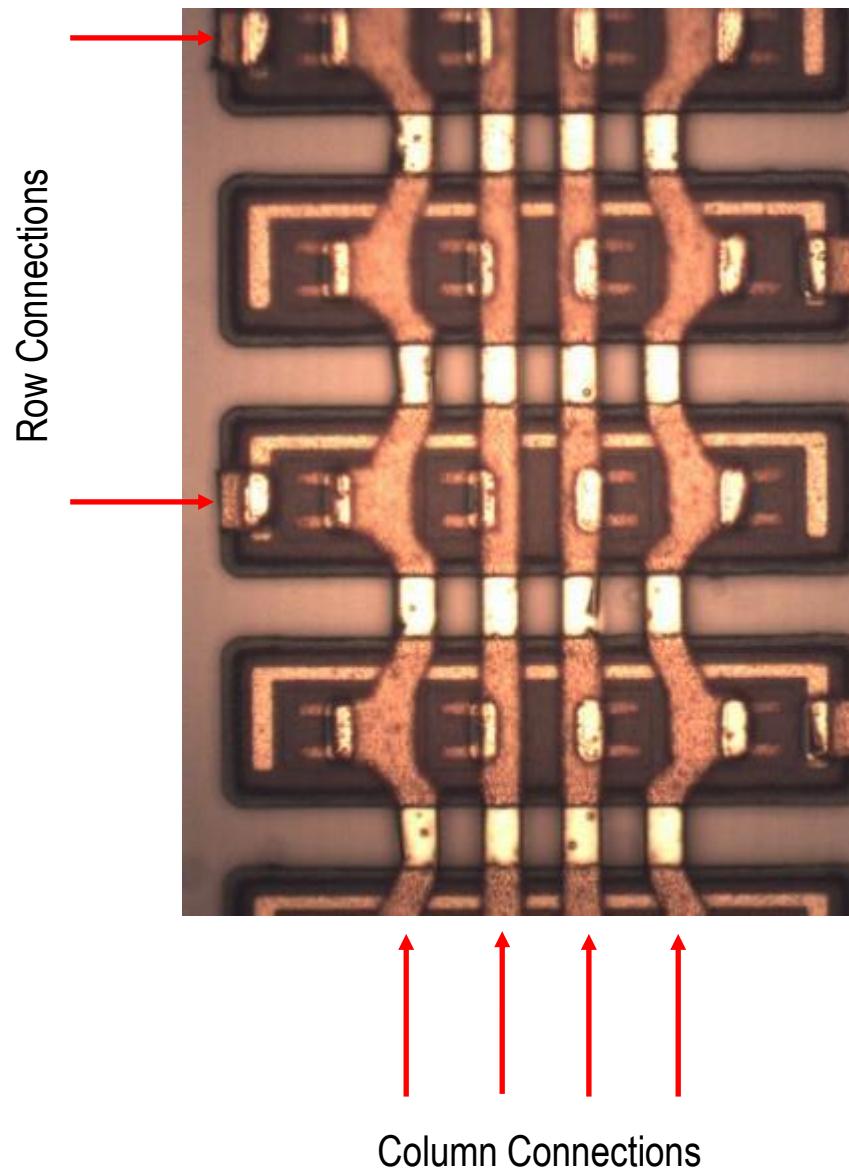
2D Array



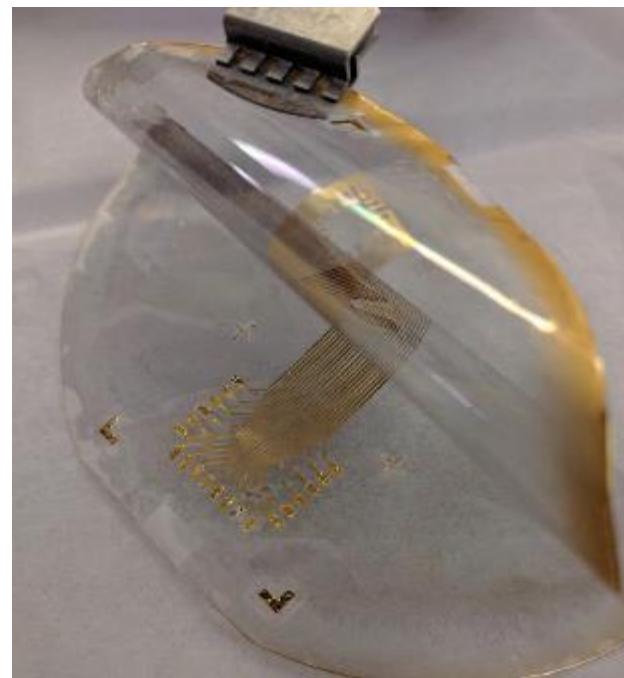
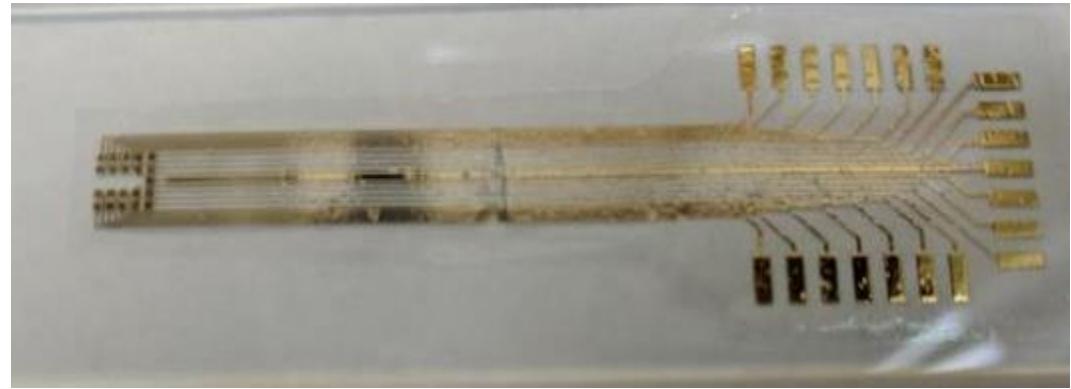
Reducing the number of wires: Multiplexing



Architecture of the Probes (2D MUX)

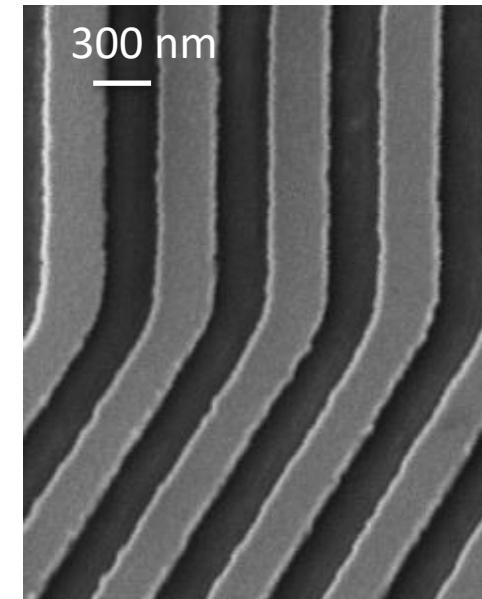


High-density Flexible Probes

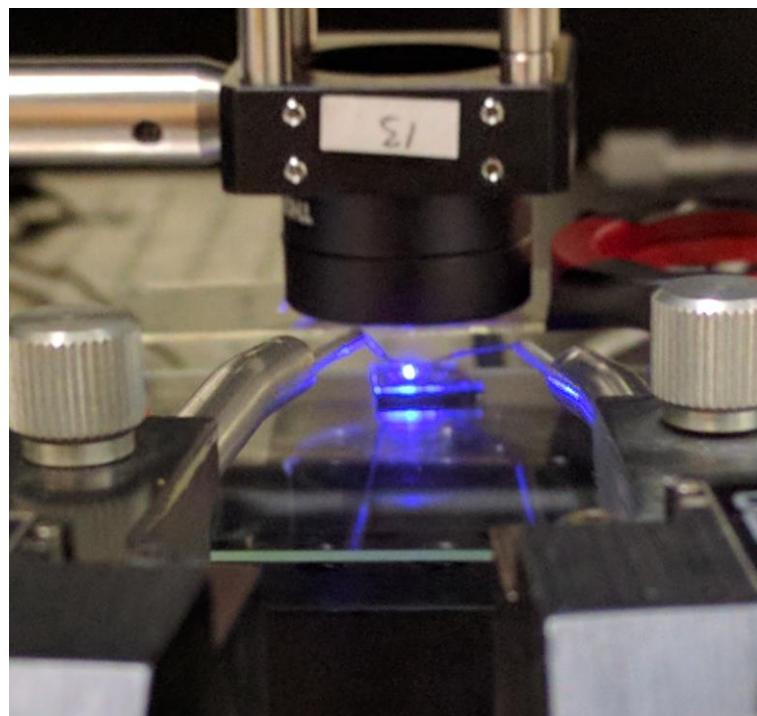
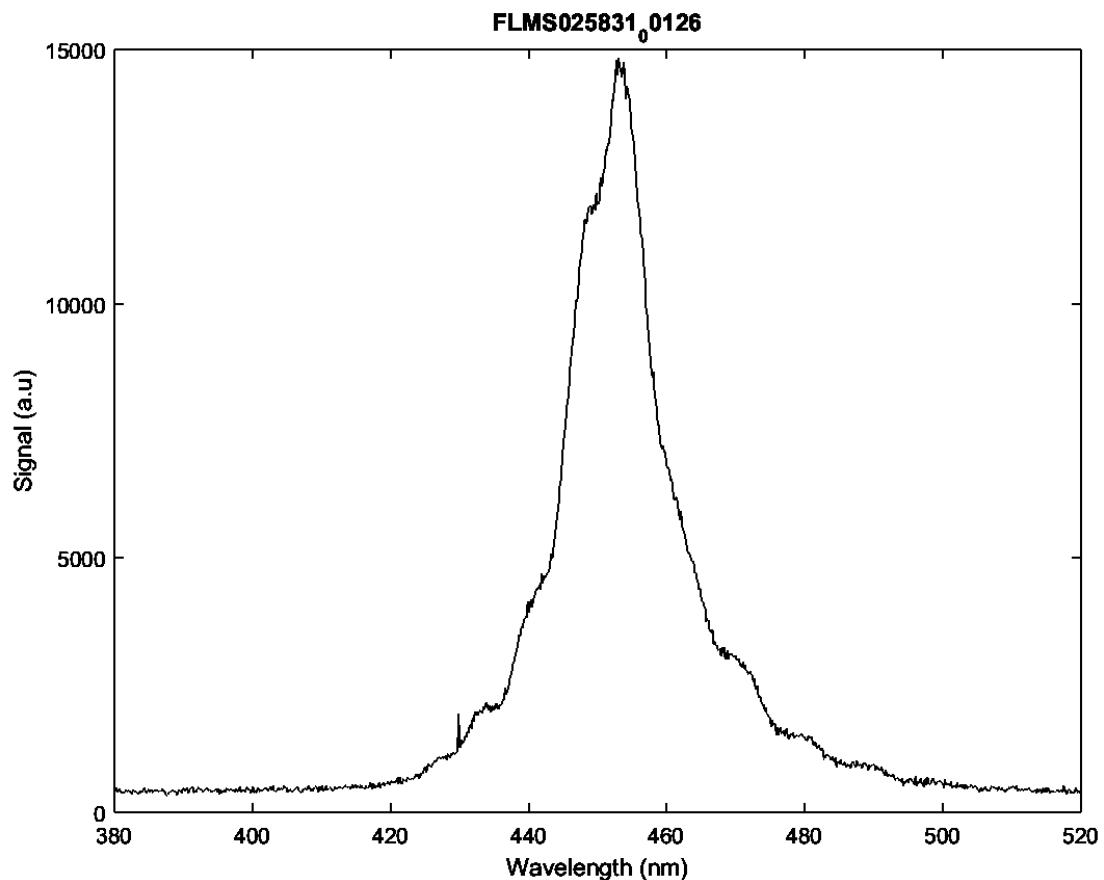


Flexible Cable

- Minimizing tethering force on the brain tissue
- High-density interconnects (280 nm!)
- Material: Parylene C
 - Biocompatible
 - Compliant
 - CVD at room temperature
 - Can be micromachined

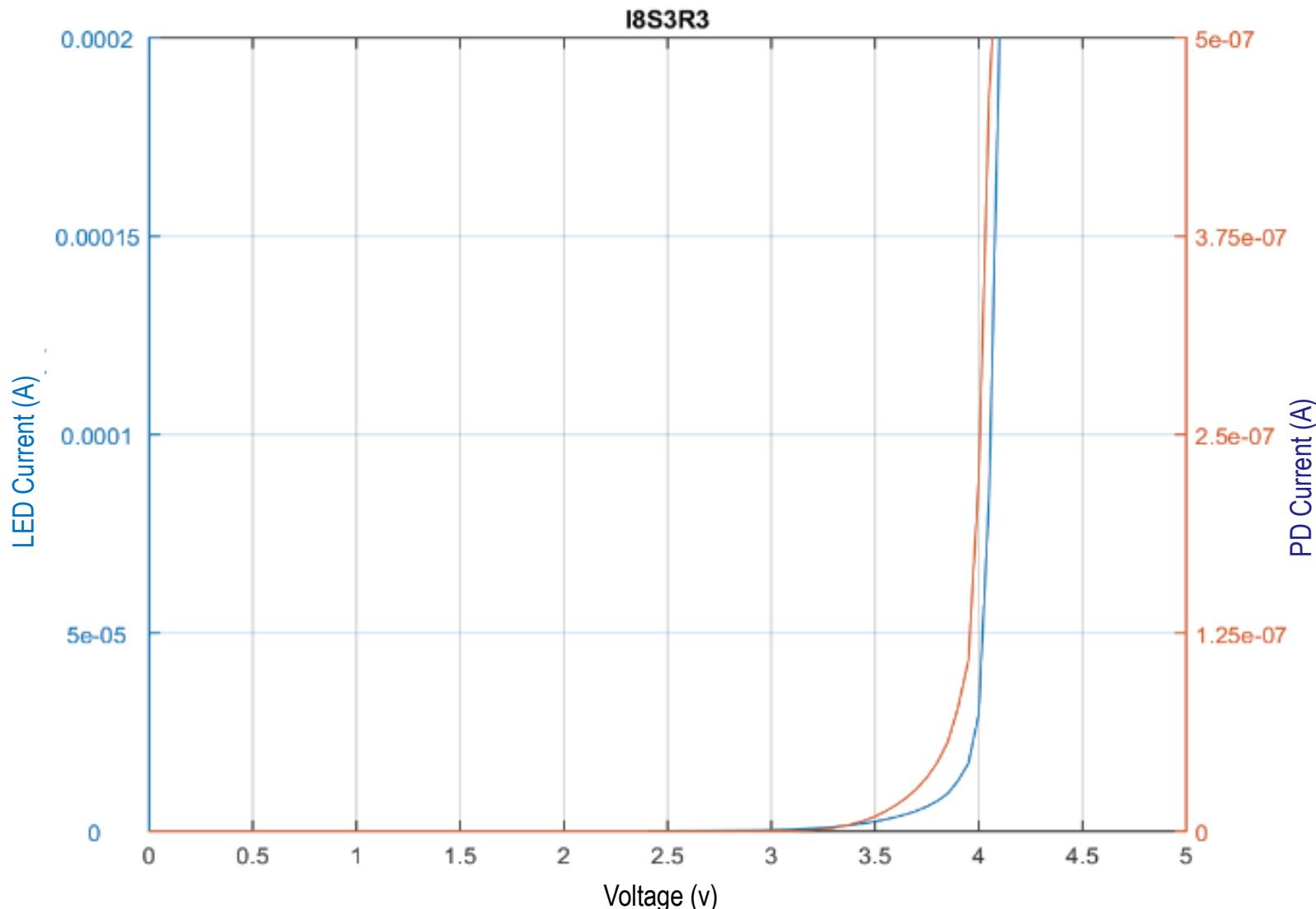


Characterization

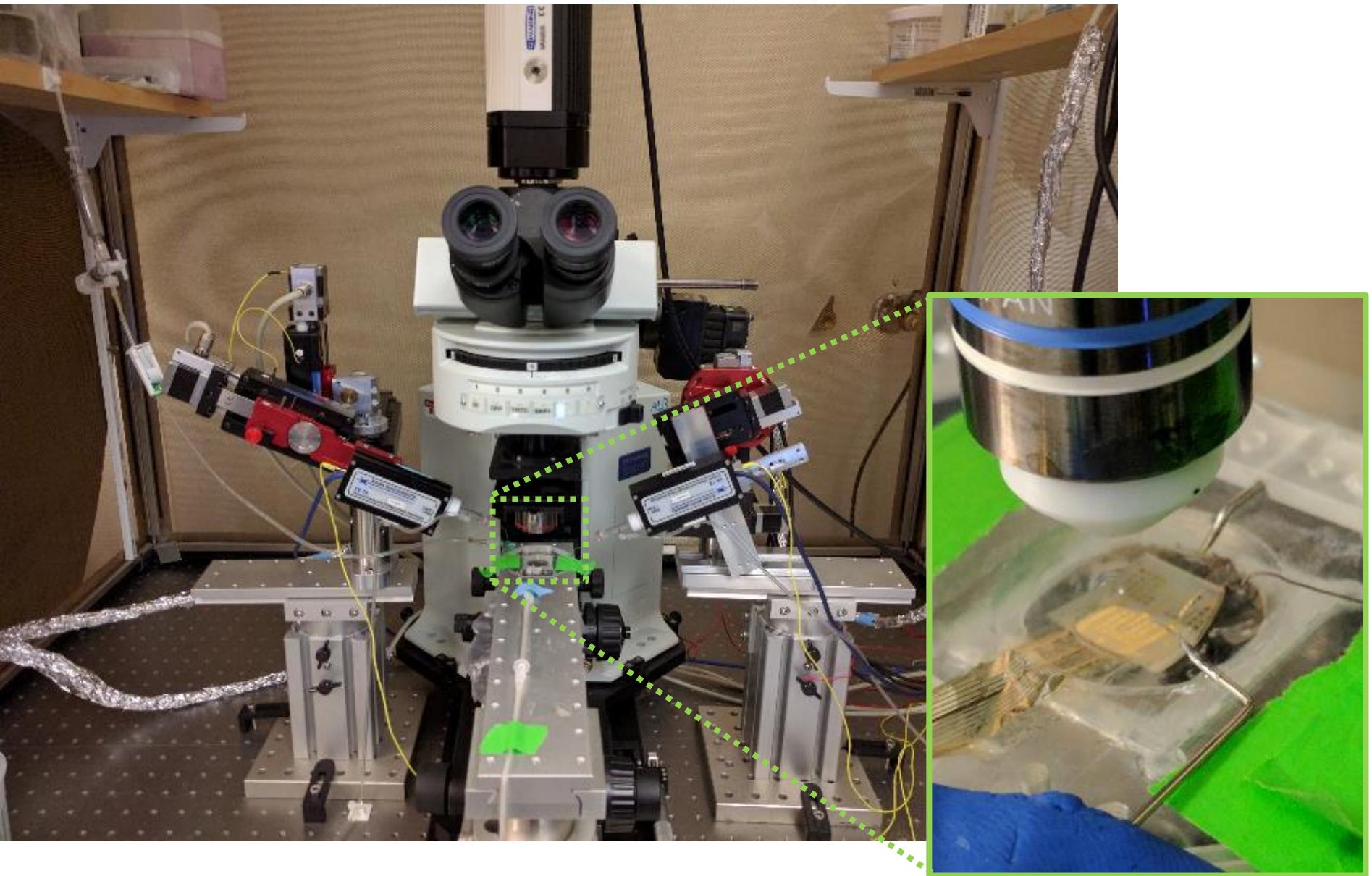


$$\lambda = 453 \text{ nm} \text{ FWHM } \sim 14 \text{ nm}$$

IV-Characteristic and Optical Power Measurement

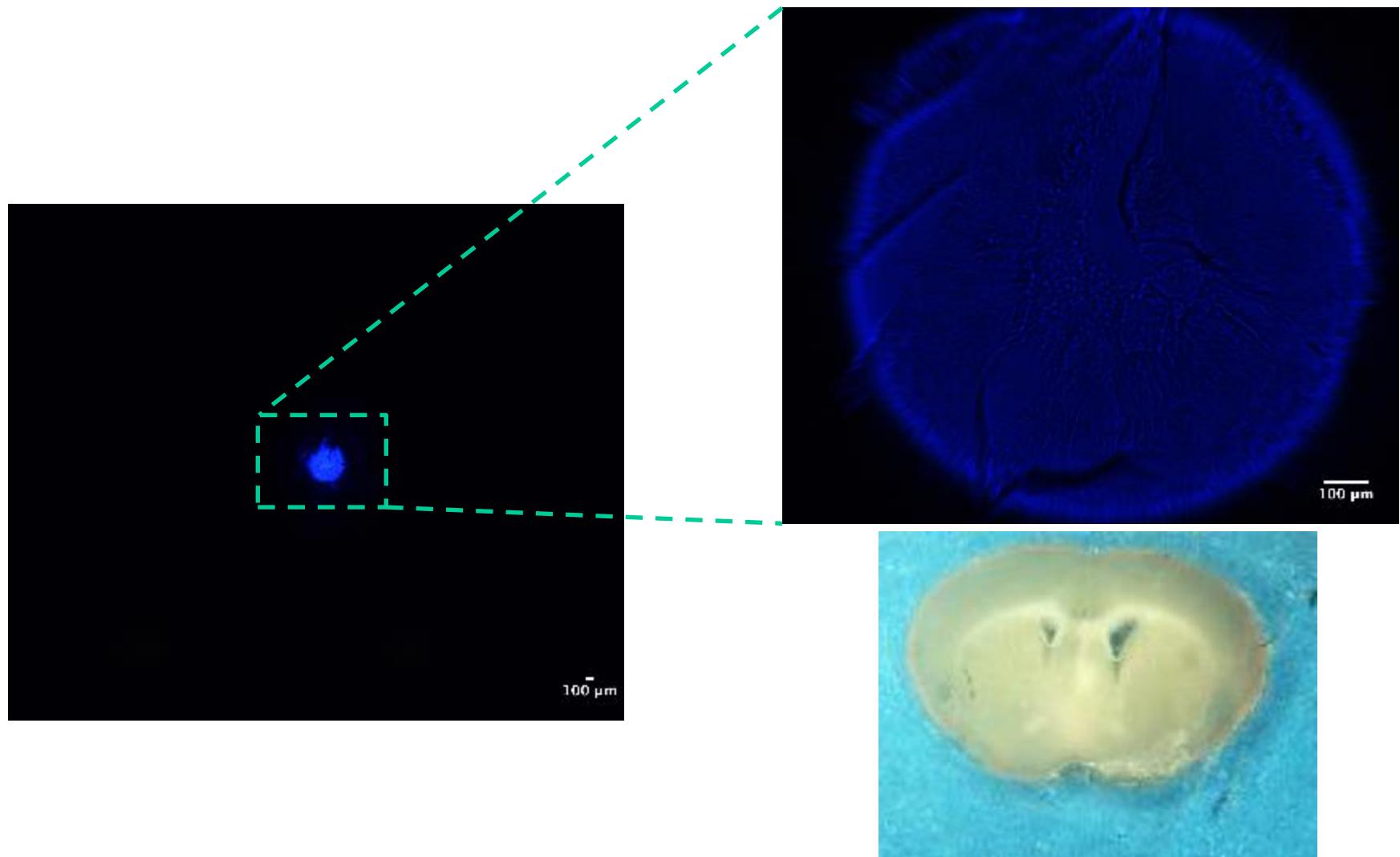


Optogenetic Experiments



Bright-field Image of a Brain Slice

- A μ -LED on a brain slice



Architecture of the Probes

