## 10<sup>th</sup> Korea-U.S Nano Forum, Boston, MA October 15, 2013

## Large-Area Synthesis of High-Quality and Controllable Thickness Graphene Film by Rapid Thermal Annealing

<u>Jae Hwan Chu<sup>1</sup></u>, Jinsung Kwak<sup>1</sup>, Tae-Yang Kwon<sup>1</sup>, Soon-Dong Park<sup>1</sup>, Heungseok Go<sup>2</sup>, Sung Youb Kim<sup>1</sup>, Kibog Park<sup>2</sup>, Seoktae Kang<sup>3</sup> and Soon-Yong Kwon<sup>1,2\*</sup>

 <sup>1</sup> School of Mechanical and Advanced Materials Engineering, Ulsan National Institute of Science and Technology, Ulsan 689-798, South Korea
<sup>2</sup> School of Electrical, Electronic and Computer Engineering, Ulsan National Institute of Science and Technology, Ulsan 689-798, South Korea
<sup>3</sup> Department of Civil Engineering, Kyung Hee University, Yongin 446-701, South Korea
\* Email: sykwon@unist.ac.kr

## Abstract

Today, chemical vapor deposition (CVD) of hydrocarbon gases has been demonstrated as an attractive method to synthesize large-area graphene layers. However, special care should be taken to precisely control the resulting graphene layers in CVD due to its sensitivity to various process parameters. Therefore, a facile synthesis to grow graphene layers with high controllability will have great advantages for scalable practical applications.

In this study, we report the growth of few-layer, large-area graphene films using rapid thermal annealing (RTA) without the use of intentional carbon-containing precursor. The instability of nickel films in air facilitates the spontaneous formation of ultrathin (< 2-3 nm) carbon- and oxygen-containing compounds on a nickel surface. Therefore the high-temperature annealing of the nickel samples results in the formation of few-layer graphene films with high crystallinity. The thickness of the graphene layers is strongly dependent on the RTA temperature and time and the resulting films have a limited thickness less than 2 nm even for an extended RTA time. The transferred films have a very low sheet resistance of ~380  $\Omega$ /sq, with ~93% optical transparency, making them highly reproducible, and the thickness of the graphene layer is controlled.

This simple and potentially inexpensive method of synthesizing novel 2D carbon films offers a wide choice of graphene films for possible electronics and optoelectronic applications.