Silicon on GaN(0001) and $(000\overline{1})$ Surfaces

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Abstract

Surface reconstructions and adatom kinetics of silicon on GaN(0001) and $(000\bar{1})$ surfaces are studied by scanning tunneling microscopy, electron diffraction and first-principles calculations. In the low silicon coverage regime a 2×2 structure is observed, and is interpreted in terms of a model consisting of a Ga adatom on a monolayer of 3Ga + 1 Si and a Si_{Ga} atom in the third layer. For high silicon coverage a 4×4 structure appears containing disordered, partially 2×2 and "1×1" domains. After annealing above 300° C the "1×1" region become dominant and the 4×4 region is seen only near step edges. It is concluded that the silicon adatoms tend to reside in subsurface sites on the Ga-polar surface. Surface morphology in the presence of Si is smooth for the (0001) surface but rough for the (0001) surface. This difference is attributed to the presence of multiple Ga surface layers in the former case, which enhance surface diffusivities.

1 Introduction

Silicon is commonly used as a n-type dopant in GaN. As in past studies of other doping systems [1,2], aspects of the surface science can determine limits on the incorporation efficiency and structural quality of the resulting films. Furthermore, it has been shown that silicon has a strong effect on the surface morphology of GaN films: small amounts of silicon on GaN modify the growth mode from step-flow to 3-dimensional giving rise to the formation of small islands in metal organic chemical vapor deposition(MOCVD) and gas source molecular beam epitaxy (GSMBE) [3,4]. The role of silicon adatoms in this morphological transition is, however, unclear. It is therefore important to study the details of Si incorporation and Si-induced reconstruction of GaN surfaces.

In this study we investigate the effect of silicon exposure for both GaN(0001) and $(000\bar{1})$ surfaces. Prior studies of the reconstructions of these surfaces, in the absence of Si, have been reported [5,6]. Both surface exhibit a number of reconstructions, depending on the surface stoichiometry [7,8]. For the GaN $(000\bar{1})$ surface, or N-face, the Ga atoms on the surface form a 1×1 structure with a Ga-Ga separation of 3.19 Å. By depositing sub-monolayer quantities of Ga onto this 1×1 surface additional reconstructions, with 3×3, 6×6, and c(6×12) symmetry, are produced [9,10]. On the other hand, for the GaN (0001) surface or Ga-face, several structures have been ob-

served under Ga-poor conditions including 2×2 , 5×5 , and 6×4 reconstruction [11]. Under Ga-rich conditions it is found that there are about two monolayers (1 ML = 1.14×10^{15} atoms/cm²) of Ga on top of the Ga-terminated bilayer [12,13], with these Ga layers assuming something close to their bulk spacing so that they form an incommensurate structure on the surface. This structure is denoted by "1×1" (in quotation marks) or pseudo-1×1, and it is found to play an important role in surface morphology of MBE-grown films [14].

In this study, using scanning tunneling microscopy (STM) and reflection high-energy electron diffraction (RHEED), we observe a number of new surface reconstructions produced by Si on GaN. The approximate Si coverage for these reconstructions is determined by Auger electron spectroscopy (AES). First-principles calculations are used to test various possible models for the reconstructions, focusing on the (0001) surface. We find that Si atoms strongly prefer to occupy *subsurface* sites, where they can form a maximum number of bonds to nitrogen. In fact, the calculations indicate that all of the Si-induced reconstructions of the GaN surface are unstable with respect to formation of Si_3N_4 . Experimentally we believe that Si_3N_4 does *not* occur on our surfaces, thus indicating that the reconstructions which we have formed are all metastable. Another aspect of the experiments concerns the effect of silicon on the growth kinetics. We find that Si exposure on the (0001) surface maintains a smooth surface morphology, whereas Si exposure on the (0001) surface leads to a rough morphology. This difference is interpreted in terms of the presence of multiple Ga adlayers on the (0001) surface and their tendency to reduce surface diffusion barriers thereby promoting smooth growth.

2 Experiment

The experiments were performed in a combined MBE/surface analysis system. Activated nitrogen is supplied by an SVTA RF-plasma source, and effusion cells are used for Ga and various dopants. In particular, we use a mini-electron beam source for silicon. The silicon beam flux is controlled by the beam current between the filament and silicon slug. Ga and Si beam fluxes were calibrated with a crystal thickness monitor, and the active N flux was calibrated by defining the Ga/N flux ratio to be unity at the point where a transition between streaky and spotty behavior occurs in the RHEED pattern [15,16].

In order to obtain GaN(0001) surface, GaN growth is initiated directly on sapphire substrates, with pre-growth nitridation of the substrate performed at 900° C and using a low-temperature GaN buffer layer grown at 300° C,[9] the film is found to be N-polar (surface is N-face). On the other hand, we use an MOCVD-grown GaN/sapphire film as an atomic-scale template for the Ga-polar films (surface is Ga-face). In order to study the surface reconstructions using STM, it is necessary to dope the film with silicon (the precise doping concentration is not known, although the film resistivity is significantly changed by the Si doping). The doping was stopped shortly before terminating the film growth, and a ≈ 10 nm thick undoped GaN layer was grown, on top of which the various GaN surface reconstructions were prepared. Silicon exposure was performed on these reconstructed surfaces at 300-350° C. At higher temperatures the Si induced reconstructions disappear. In fact, during growth, under silicon exposure, the surface does not show any reconstruction except 1×1.

Samples ready for investigation are transferred into the adjoining analysis chamber which includes STM and AES. The amount of silicon on the surface is determined from the silicon/nitro-

gen and silicon/gallium peak-peak intensity ratio as measured by the AES with an incident electron energy of 3 keV. By using sensitivity factors obtained from Ref. [17] and electron mean free path from Ref. [18], the amount of silicon is evaluated by averaging results from the ratios of Si *LMM* (92 eV) to both Ga *KLL* (1070 eV) and N *KLL* (379 eV) Auger lines. STM images were acquired with a constant tunnel current of 0.075 nA, and at various negative sample voltages specified below. Imaging at positive sample voltage of the 2×2 arrangement was unsuccessful to date, due either to some surface electronic property of this structure or to limited conductivity of the GaN films.

3 Experimental Results and Discussion

3.1 Low Si coverage: 2×2 reconstruction of GaN(0001)

Most of our experimental studies have been carried out on the (0001) surface. If we deposit Si on a Ga-rich (0001) surface, displaying a "1×1" reconstruction, no change in the surface structure is observed by RHEED. The Si appears not to have modified the surface structure, as discussed in more detail below. If, alternatively, we deposit Si on an (0001) surface displaying a 5×5 reconstruction, a Si-induced 2×2 reconstruction results. Figure 1(a) shows a STM image of neighboring areas of the 2×2 and 5×5 reconstructions. The initial 5×5 reconstruction was prepared by carefully adjusting the Ga flux during film growth such that the RHEED showed a very faint 5×5 reconstruction. As the sample cooled this faint 5×5 become bright and clear over the entire surface area. At room temperature the sample does not show any other reconstructions except 5×5 in RHEED, which is consistent with STM observation. Silicon exposure was performed at a temperature near 300° C. With sufficient silicon exposure a 2×2 pattern appears gradually. We note that the temperature window for formation of the 2×2 reconstruction is quite narrow. With increasing substrate temperature the 2×2 disappears after it has formed, implying that the 2×2 structure is metastable.

One interesting feature of the STM images is that two different domains of the Si-induced 2×2 reconstructions by silicon are observed, as shown in Fig. 1(b). These domains might be caused of two different locations of the third-layer Si atoms in this structure (which has only a very small effect on the total energy of the structure), as discussed in Section 4 below.

We have performed AES on a 2×2 surface with a saturated 2×2 diffraction pattern, to estimate the concentration of adsorbed silicon atoms. Assuming that all the Si is in an adlayer on the surface we estimate a coverage of about 0.35 ML, with an estimated uncertainty in the analysis of \pm 50%. This coverage estimate changes, however, if we use a different model for position of the Si atoms. In particular, using the model of Section 4 in which the Si is in the first layer (rest atom) and third layer below a Ga adatom layer, the computed Si Auger intensity is reduced due to the *subsurface* position of the third layer Si atoms. Using that structural model we estimate a Si coverage of 0.63 ML, assuming equal occupation of Si in the first and third layers. For the surface shown in Figs. 1 and 2, consisting mainly of 2×2 structure, we roughly estimate its Si coverage to be ≈ 0.5 ML. Silicon coverages for other surfaces presented below are estimated by scaling the exposure time of the Si compared to that of the surface of Figs. 1 and 2.

For surfaces prepared in the manner described above, we often observe by STM regions of both 2×2 and 5×5 reconstruction. The 5×5 has appearance (at both positive and negative sample voltages) which is identical to that seen on the bare surface [11], and we thus attribute its presence simply to incomplete Si coverage. On such $2\times2/5\times5$ surfaces we also invariably observe regions

of the "1×1" reconstruction, as shown in Fig. 2. Figure 2(a) shows four adjacent terraces containing "1×1", 5×5 and 2×2 reconstructions. The central part of the image, with two terraces separated by a bilayer-high step, consists of 2×2 and 5×5 structures, with some of the 2×2 arrangement occurring in a fairly well-ordered, corrugated row-like structure over large areas. The terraces seen on the right and left sides of the image consist of "1×1" reconstruction. An interesting feature of Fig. 2(b) is that the "1×1" structure apparently does not react with silicon adatoms. Fig. 2(b) shows an expanded view of a small island of "1×1" structure, surrounded by 2×2 reconstruction.

For filled state images, the "1×1" is found to be 2.54 ± 0.05 Å higher than the 2×2 structure, and the 5×5 structure is found to be 0.62 ± 0.05 Å higher than the 2×2 structure. The height difference between "1×1" and 5×5 is found to be 1.92 ± 0.5 Å which is identical to the result obtained from the data of Ref. [11]. It is important to note that the 2×2 structure is observed to be significantly *lower* than the 5×5 structure. Our model for the 2×2 structure, presented below, contains Ga adatoms (with Si rest atoms and subsurface atoms), and the somewhat tentative model for the 5×5 structure also contains Ga adatoms (and N adatoms) [11]. The observed height difference between the 2×2 and 5×5 structures must be accounted for in any future, refined structural modeling.

While STM images of the " 1×1 " typically appear featureless (except at very high resolution), it is not uncommon to observe small domains of a different reconstruction near the edges of the " 1×1 " domains, as seen in the " 1×1 " region on the right-hand side of Fig. 2(a). Similar structures on top of " 1×1 " regions have been previously reported [11].

3.2 High Si coverage: 4×4 reconstruction of GaN(0001)

When additional Si, above ≈ 0.5 ML, is deposited on the surface, the 1/2-order diffraction lines seen in RHEED become dim. The resulting surface appears in STM to be disordered, as shown in Fig. 3. Small domains of well-ordered 2×2 reconstruction are seen on the surface, as well as numerous small islands with "1×1" reconstruction. Relative to the initial Si exposure, the density of "1×1" domains increases, implying that the silicon adatoms substitute for the Ga atoms and the resulting ejected Ga tends to form metallic adlayers on the surface. If we anneal this surface briefly at 350° C, and cool to room temperature, the RHEED pattern shows a mixed "1×1" and 2×2 pattern, consistent with the STM observation.

Upon continuing the silicon exposure up to ≈ 1 ML at 300°C, the 2×2 reconstruction become weak and a new 4×4 appears. The RHEED pattern is diffuse, indicating some surface disorder. In addition to the 4×4, the RHEED pattern shows a weak "1×1" pattern at room temperature. (We note that it is difficult to distinguish the 4×4 pattern from a pattern formed by overlapping "1×1" and 2×2, but close inspection of the RHEED patterns does indicate that the 4×4 is real and distinct). After careful annealing at around 350°C for 2 minutes, the RHEED pattern shows a clear a 4×4 reconstruction. A large scale STM image for this sample shows in Fig. 4(a), and a detailed view of the 4×4 is shown in Fig. 4(b). As seen there, the featureless "1×1" region is dominant and the 4×4 region is seen only near step edges. With increasing anneal temperature, the 4×4 disappears completely, and at room temperature only the "1×1" reconstruction is be seen. This indicates that the whole surface is covered by the ≈ 2 ML Ga bilayer and the silicon atoms move to subsurface sites. Thus, based on these experimental observations we conclude that the silicon adatoms tend to reside in subsurface sites on the Ga-polar surface.

3.3 Effect of silicon on the smooth-to-rough transition

As discussed above, MBE growth of GaN(0001) or $(000\overline{1})$ displays a characteristic smooth-torough transition when the Ga to N flux ratio decreases below unity. We have observed here a dramatic difference in the smooth-to-rough behavior between the (0001) and (0001) faces in the presence of silicon. For both experiments the growth conditions were identical; in particular, the silicon beam flux was the same. Figure 5 shows the morphological evolution produced by the silicon incorporation. In the absence of silicon, the RHEED patterns of both polarities shows a streaky 1×1 reconstructions, implying the smooth surfaces proceed during the film growth (in Fig. 5 (a) and (d)). When the silicon exposure starts, the RHEED pattern of (0001) surface become slightly brighter but does not show any significant changes (Fig. 5(b)). After termination of the film growth, the sample was cooled to room temperature. The (0001) surface then shows distinct sidebands on the high wavevector sides of the first-order streaks along the $[11\overline{2}0]$ azimuth (as indicated in Fig. 5(c) by arrows), indicative of the "1×1" reconstruction. This result demonstrates that during regular GaN(0001) film growth under Ga-rich conditions silicon incorporation does not affect the surface morphology - we believe that Si is still incorporated into the film, but it goes immediately into subsurface sites so that it does not affect the ≈ 2 ML of Ga on the surface. This bilayer of excess Ga promotes surface diffusion by reducing diffusion barriers [14], and since the Si does not disturb this bilayer it thus does not affect the surface kinetics.

In contrast to the above results for the Ga-face, Si deposition during growth on the $(000\bar{1})$ surface leads immediately to a spotty RHEED pattern (Fig. 5(e)), indicating the surface is roughened in the presence of silicon. When cooled down to room temperature this surface shows a weak, spotty 3×3 reconstruction. This 3×3 structure is the same as observed for GaN($000\bar{1}$) growth in the absence of Si. We interpret the 3×3 spots as arising from residual surface areas which have not been affected by the Si. Indeed, if we expose an initially 3×3 GaN($000\bar{1}$) surface to Si at a temperature of $300-350^{\circ}$ C, we find that the 3×3 structure immediately disappears (*i.e.* for Si exposure much less than 1 ML). We conclude that Si exposure of the ($000\bar{1}$) surface affects both the surface reconstruction and the morphology. We speculate that the Si resides in sites in the surface layer (*i.e.* substituting for the terminated Ga layer on the surface), and these Si atoms are *not* covered by excess Ga atoms. Thus, any enhancement in surface diffusivities produced by excess Ga is lost in this case.

Finally, we comment briefly on a new reconstruction which we have observed on the $(000\bar{1})$ surface upon Si exposure. When we expose the $c(6\times12)$ reconstruction to ≈ 1 ML of Si at a temperature of $300-350^{\circ}$ C, we observe in RHEED the appearance of a clear 7×7 reconstruction. We have verified this structure using low-energy electron diffraction (LEED) also. Further work is needed to elucidate the atomic arrangement of this reconstruction.

4 Theory

In order to identify the chemical nature of the Si-induced reconstructions we have performed firstprinciples total energy calculations for a variety of Si-terminated GaN surfaces. The Si coverage has been varied between 1/4 and 2 monolayers (ML). The Si atoms have been placed on various high symmetry surface sites (fcc, hcp, on top) as well as on N and Ga substitutional sites on the surface and in the subsurface region. The calculations and results are discussed in detail elsewhere [19]. Here we will focus on chemical trends and possible candidate structures for the Si induced 2×2 reconstruction. Analyzing the energetics of all calculated surface structures we can derive a number of principles guiding the incorporation of Si: (i) Si substitutes always on a Ga site (incorporation on a N site is energetically highly unfavorable). (ii) Si attempts to maximize the number of Si-N bonds. (iii) All surface structures containing Si are thermodynamically unstable against the formation of Si_3N_4 , except for very Ga-rich conditions (see below).

Using these guiding principles we constructed various model structures to identify candidates for the Si induced 2×2 reconstruction on GaN(0001). As a first set of structures we considered a Si adatom on a Ga-terminated surface where 0 or 1 of the Ga atoms in the Ga surface layer have been replaced by Si atoms. This corresponds to a Si coverage of Θ_{Si} =1/4 and 1/2 ML, respectively. The calculated surface energies for these structures are shown in Fig. 6 as function of the Si chemical potential. For the upper plot of Fig. 6 we have assumed medium Ga-rich conditions (μ_{Ga} = $\mu_{Ga(bulk)}$ -0.25eV). At those conditions, and in the absence of Si, the 5×5 reconstruction of bare GaN(0001) is stable [11].

As can be seen in Fig. 6, the energetically most stable reconstruction consists of two Si atoms (a Si adatom and a Si restatom; see Fig. 7(a)). In a second step we checked whether this structure is stable against exchanging the Si adatom and restatom with Ga atoms in the third layer. This exchange is motivated by the guiding principles mentioned above, namely, that Si atoms on GaN prefer the configuration with the highest number of Si-N bonds. Indeed, among this set of structures we find a reconstruction with a particularly low energy. This structure consists of a Ga adatom and a Si atom in the third layer (see Figs. 7(b) and (d)). The new structure is $1.25 \text{eV}/2 \times 2 \text{ cell}$ lower in energy than the original 2×2 adatom structure. An exchange of the restatom with a Ga atom in the third layer leads to a less stable surface which is 0.25 eV higher in energy (Fig. 7(c)). We therefore identify the Si induced 2×2 structure seen in STM with the model shown in Figs. 7(b) and (d). We note that this structure is the energetically most favorable one only in a region of chemical potentials which is intrinsically unstable against the formation of Si₃N₄.

The large energy difference between the two structures shown in Figs. 7(a) and (b) implies that Si adatoms on the surface are highly unstable against incorporation in bulk GaN. This effect will lead to a very efficient Si incorporation in bulk GaN. It is interesting to note that this effect is opposite to what has been found for other impurities (In, O, Mg) which all prefer configurations *on the surface*. This tendency of Si to easily incorporate in bulk GaN might also explain why no Si_3N_4 is formed although all Si containing GaN(0001) surfaces are thermodynamically unstable against its formation. The efficient incorporation of Si in bulk prevents an accumulation on the surface which eventually would lead to the formation of Si_3N_4 .

It is important to note that the reaction of Si with the bare GaN surface produces excess Ga atoms. For example, in the Si-induced 2×2 structure (Fig. 7(b)) two Si atoms replace two Ga atoms, *i.e.*, in this reaction two excess Ga atoms per 2×2 cell are created. This mechanism drives the system towards more Ga-rich conditions (the Ga chemical potential increases). In the lower plot of Fig. 6 we have therefore plotted the surface energies for Ga-rich conditions, *i.e.*, for the upper limit of the Ga-chemical potential ($\mu_{Ga}=\mu_{Ga(bulk)}$). In the absence of Si (for $\mu_{Si}\rightarrow -\infty$) the Ga-bilayer (Fig. 7(e)) is the most stable bare GaN surface. At sufficiently high Si chemical potential ($\mu_{Si}=\mu_{Si(bulk)}-2.0eV$) a modified Ga-bilayer structure becomes energetically favored where a Si atom replaces a Ga atom in the third layer (see Fig. 7(f)). We note, that since the Si atom is covered by a metallic bilayer the new structure will be in STM identical to the bare Ga-bilayer structure. It

is important to note that the new structure is *stable* against the formation of Si_3N_4 , in contrast to the Si-induced 2×2 structures.

Based on these results we interpret the structural changes observed in STM as follows. If Si adsorbs on the bare GaN surface it kicks out surface Ga atoms and induces a 2×2 reconstruction. The excess Ga atoms cluster in islands and form a Ga bilayer with " 1×1 " structure stabilized by Si atoms in the third layer. With increasing Si coverage more and more excess Ga atoms are created – the area covered by the Ga-bilayer increases until eventually it covers the entire surface.

5 Conclusions

In summary, we have studied surface reconstructions and adatom kinetics of silicon on GaN(0001) and $(000\bar{1})$ surfaces by scanning tunneling microscopy, electron diffraction and first-principles calculations. In the low silicon coverage regime, with less than ≤ 0.5 ML of silicon, a 2×2 structure is observed by the silicon exposure on a 5×5-GaN(0001) surface at $\approx 300^{\circ}$ C. Based on the theoretical calculation we propose that the 2×2 surface is consisting of a Ga adatom on a monolayer of 3Ga + 1 Si and a Si_{Ga} atom in the third layer. In high silicon coverage of about 1 ML, a 4×4 structure appears with disordered, partially 2×2 and "1×1" domains on a 5×5-GaN(0001). After annealing above 300° C the "1×1" region become dominant and the 4×4 region is seen only near step edges. Based on these experimental observations we conclude that the silicon adatoms tend to reside in subsurface sites on the Ga-polar surface, implying that silicon-induced reconstruction is metastable. Smooth growth morphology is found for this Ga-rich (0001) surface, consistent with that found in our prior studies in which multiple metal layers are present on the surface. On the other hand, Si exposure on the (0001) surface leads to a rough morphology, which we interpret as being due to the absence of metal adlayers on the surface.

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Figure 1 STM images of GaN(0001) surface exposed to ≈ 0.5 ML of silicon. (a) Surface region showing Si-induced 2×2 reconstruction and the 5×5 reconstruction of the bare surface. (b) Two different types of domains (seen on the left and right sides of the image) of the 2×2 structures. Images were acquired with sample bias voltages of -2.5 V and -2.0 V, respectively, and are shown with gray-scale ranges of 1.3 and 1.0 Å, respectively.



Figure 2 STM image of GaN(0001) surface following ≈ 0.5 ML silicon exposure. (a) Surface displaying regions of mixed 2×2 and 5×5 reconstructions, together with islands of "1×1" structures. (b) High resolution view of "1×1" island surrounded by 2×2 structure. Images were acquired with sample bias voltages of -2.0 V and -2.5 V, respectively, and are shown with gray-scale ranges of 4.9 and 5.3 Å, respectively (image (b) is shown with a slightly nonlinear gray-scale, to enhance the contrast in the 2×2 structure).



Figure 3 STM image of GaN(0001) surface following ≈ 0.75 ML silicon exposure. A region of adatom covered 2×2 structure is indicated. The regions labeled "1×1" are domains of "1×1" reconstruction which are saturated in the gray scale image. The smaller white clusters have height of nearly 2.4 Å, and thus may be the initial stages of "1×1" domains. The image was acquired with a sample bias voltage of -3.0 V and is shown with a gray-scale range of 3.0 Å.



Figure 4 STM image of GaN(0001) surface following ≈ 1 ML silicon exposure. (a) Large scale image displaying terraces of "1×1" reconstruction with 4×4 structure seen at the terrace edges. (b) High resolution view of 4×4 structure near a terrace edge. Images were both acquired with a sample bias voltages of +2.0 V, and are shown with gray-scale ranges of 13 and 2.1 Å, respectively.



Figure 5 RHEED images of GaN surface, along $[11\overline{2}0]$ azimuth. (a)–(c) (0001) polarity: (a) during growth in absence of Si, (b) during growth in presence of Si, and (c) at room temperature, following the growth in the presence of Si. Arrows in (c) show the sidebands of the "1×1" reconstruction. (d)–(f) (0001) polarity: (d) during growth in absence of Si, (e) during growth in presence of Si, and (f) at room temperature, following the growth in the presence of Si. Arrows in (f) show weak 1/3-order fringes of the 3×3 reconstruction.



Figure 6 Surface energies for the various reconstructions discussed in the text and as shown in Fig. 7. Medium Ga-rich conditions (upper) and extreme Ga-rich conditions (lower) are shown. The labels a) to f) refer to the structures as shown in Fig. 7. Si_{ad} marks a 2×2 reconstruction consisting of a single Si adatom on a Ga-terminated surface.



Figure 7 Schematic geometry of the bare and Si-induced GaN(0001) surface reconstructions. a) Si adatom+Si restatom structure, b) the same structure but exchanging the Si adatom with a 3rd layer Ga atom, c) the same structure as in a) but exchanging the Si restatom with a 3rd layer Ga atom. The top view of b) is shown in d). Also indicated are the energy differences per 2×2 cell for these structures. Positive numbers correspond to an exothermic reaction. e) and f) show a " 1×1 " Ga bilayer structure without and with a Si atom in the third layer, respectively.