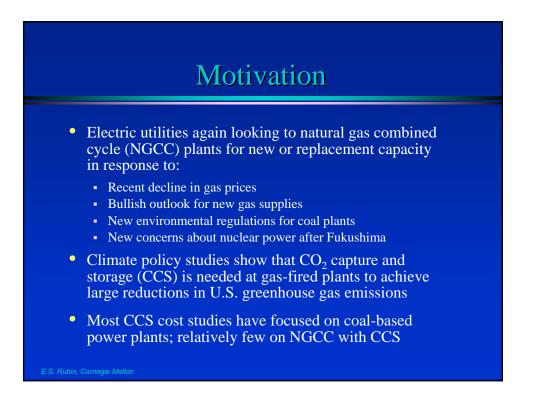
#### The Cost of CCS for Natural Gas-Fired Power Plants

Edward S. Rubin Department of Engineering and Public Policy Carnegie Mellon University Pittsburgh, Pennsylvania

> Presentation to the Natural Gas CCS Forum Washington, DC

> > November 4, 2011



#### Some Questions of Interest

- What is the estimated cost of CCS for NGCC power plants?
- What is the uncertainty/variability in current cost estimates?
- What factors contribute most to CCS cost uncertainty?
- What carbon price or tax is needed to induce CCS use on NGCC plants?

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#### Recent CCS Cost Estimates for Natural Gas-Fired Power Plants

- 2007: Rubin, Chao, Rao, Energy Policy
- 2007: DOE/NETL Baseline Report 2007/1281
- 2009: IEAGHG Report 2009/TR-3
- 2009: EPRI Report No 1017495
- 2009: CO<sub>2</sub> Capture Project
- 2010: DOE/NETL Baseline Report 2010/1397
- 2010: US Interagency Task Force on CCS
- 2010: Southern California Edison
- 2010: UK DECC, Mott MacDonald Report
- 2011: DOE/EIA AEO 2011
- 2011: IEA Working Paper
- 2011: Global CCS Institute Update

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## Results of Recent Studies for U.S. NGCC Power Plants (no CCS)

Parameter	NETL Baseline Rev 1 (2007)	NETL Baseline Rev 2 (2010)	U.S.Task Force on CCS (2010)	EPRI U (20		EIA AEO (2011)
Turbine class/type	7FB	7FB		7FB	7FB	Н
Net power output (MW)	560.4	555.1		550	550	400
Net plant efficiency, HHV (%)	50.8	50.2		46.7	42.3	53.1
Capacity factor	85%	85%		80%	40%	87%
Cost year	2007	2007	2009	2007	2007	2009
Inflation rate (0%=constant \$)	1.87%	3%	3%	0%	0%	
Fixed charge factor	0.164	0.105	0.150	~0.12	~0.12	
Levelization period (years)	20	30	30	30	30	30
NG price (\$/MBtu)	6.75	6.55		7.00	7.00	
Total plant cost (\$/kW)	554	584		800	800	
Total overnight cost (\$/kW)		718				1003
First-year COE (\$/MWh)		58.9				
Levelized COE (\$/MWh)	68.4	74.7	77	66.4	85.3	63.1

#### Results of Recent Studies for U.S. NGCC Plants <u>with CCS</u>

Parameter	NETL Baseline Rev 1 (2007)	NETL Baseline Rev 2 (2010)	U.S.Task Force on CCS (2010)	EPRI Update (2009)		EIA AEO (2011)
Capture system	FG+	FG+	Amine	Econamine	Econamine	
CO <sub>2</sub> capture efficiency	90%	90%	90%	90%	90%	
Net power output (MW)	481.9	473.6		467.5	467.5	340
Net plant efficiency, HHV (%)	43.7	42.8		39.7	35.9	45.4
Capacity factor	85%	85%		80%	40%	87%
Fixed charge factor	0.175	0.111	0.157	~0.12	~0.12	
CCS T&S cost (\$/MWh)	2.9	3.2		4.1	4.5	
CCS T&S cost (\$/tonne CO <sub>2</sub> )				10	10	
Total plant cost (\$/kW)	1172	1226		1370	1370	
Total overnight cost (\$/kW)		1497				2060
First-year COE (\$/MWh)		85.9				
Levelized COE (\$/MWh)	97.4	108.9	121	91.2	121.1	89.3

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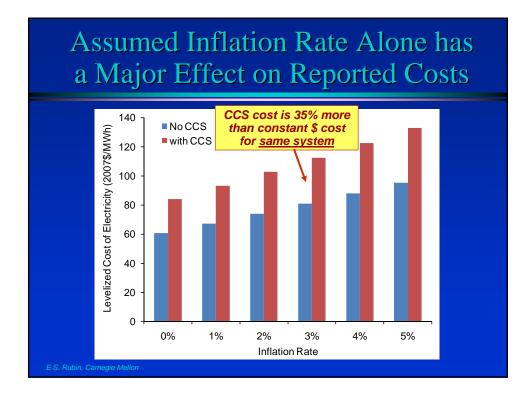
#### Results of Recent NGCC Studies: Added Cost for CCS

Cost Parameter (levelized 2007\$)	NETL Baseline Rev 1 (2007)	NETL Baseline Rev 2 (2010)	US Task Force on CCS (2010)		Update 09)	EIA AEO (2011)
Added COE for CCS (\$/MWh)	29	34	44*	25	36	26*
Cost of CO <sub>2</sub> Avoided (\$/tonne CO <sub>2</sub> )	92	106	115*	74	95	n/a

These results reflect different assumptions about key technical and economic parameters, especially:

- Plant efficiencyCapacity factor
- Gas priceCapital cost
- Inflation rate
  - Fixed charge factor

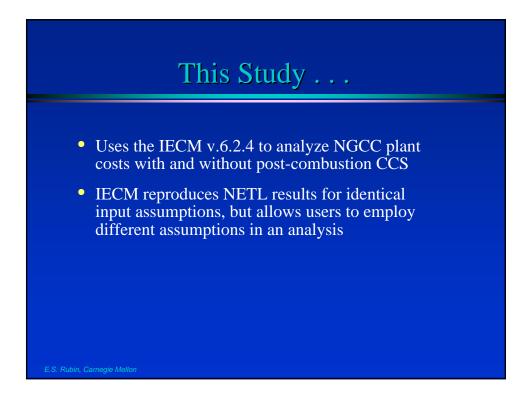
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#### U.S. Average Capacity Factors for NGCC Plants, 1998-2009

Year	Avg. CF	
1998	34.2	
1999	33.2	Actual values
2000	37.1	currently are
2001	35.7	<u>much</u> lower than
2002	38.2	the levelized
2003	33.5	(baseload plant)
2004	35.5	V I /
2005	36.8	values of 80-87%
2006	38.8	assumed in most
2007	42.0	recent studies
2008	40.6	
2009	42.5	
	11. Values thr NG-fired plant	





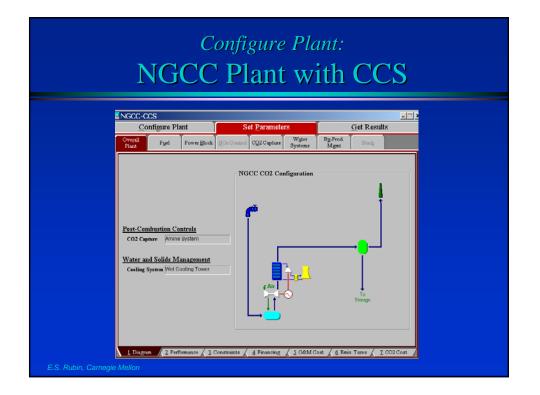
#### The IECM:

A power plant performance and cost model

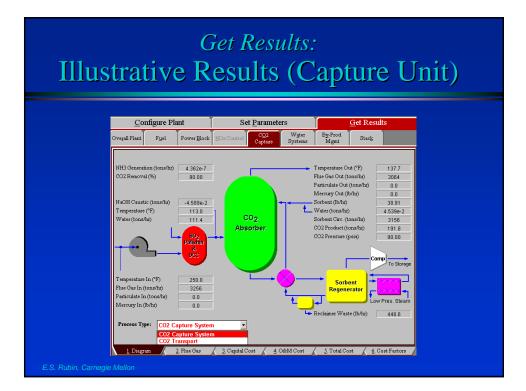
- A desktop/laptop computer model developed for DOE/NETL; free and available at: <u>www.iecm-online.com</u>
- Provides systematic estimates of performance, emissions, costs and uncertainties using <u>user-specified</u> <u>designs and parameter values</u> for:
  - PC, IGCC and NGCC plants
  - All flue/fuel gas treatment systems
  - CO<sub>2</sub> capture and storage options (pre- and post-combustion, oxycombustion; transport, storage)

Integrated Environmental Control Model

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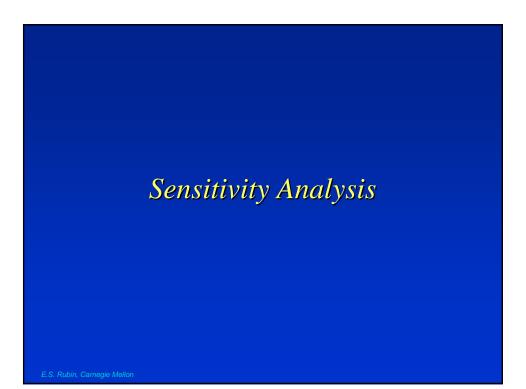
	<u> </u>	put F	Paramete	
Performance P			Capital Cost Para	
Title	Units		Title	Units
1 Gas Turbine/Generator		1	Construction Time	years
2 Gas Turbine Model 3 No. of Gas Turbines		2	General Facilities Capital	%PFC
	integer	4	Engineering & Home Office Fees	%PFC
4 Total Gas Turbine Output 5	MWg	4	Project Contingency Cost	%FFC %PFC
6 Turbine Inlet Temperature	۳۰	5	Process Contingency Cost	%FFC
7 Turbine Back Pressure	psia	7	Royalty Fees	%FFC
8 Adiabatic Turbine Efficiency	psia %	8	Royatyrees	701 P.C
9 Shaft/generator Efficiency	%	9	Pre-Production Costs	
10	70	<b>9</b> 10	Months of Fixed O&M	months
11 Air Compressor		11	Months of Variable O&M	months
12 Pressure Ratio (outlet/inlet)	ratio	12		
13 Adiabatic Compressor Efficier		12	And a state of the	%TPI
14	, //	14	Inventory Capital	%TPC
15 Combustor		15		
16 Combustor Pressure Drop	psia	16		
17 Excess Air For Combustor	% stoich.	17		
18 Combustor Inlet Pressure	psia	18	TCR Recovery Factor	%
rocess Type: Power Block		Proc	ess Type: Power Block	



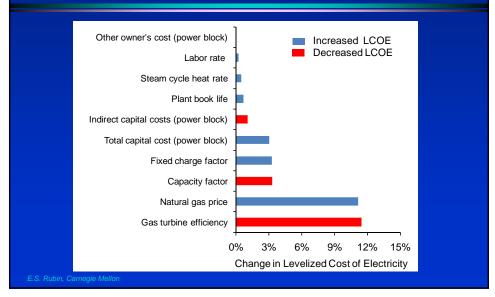
### Base Case Assumptions & Results

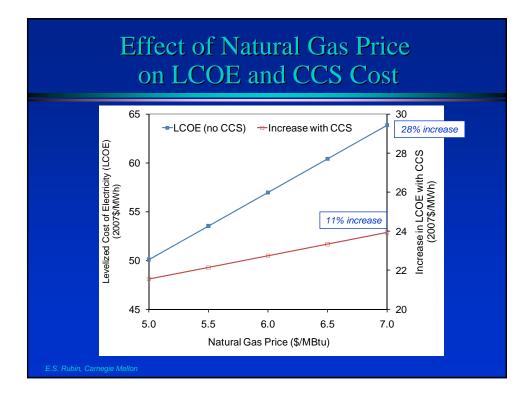
Parameter	Case 1: No CCS	Case 2: With CCS
Gas turbine model	GE 7FB	GE 7FB
Natural gas composition	NETL	NETL
CCS system	none	FG+ /saline aq.
CO <sub>2</sub> capture efficiency	0%	90%
Net power output (MW)	527	449
Net plant efficiency, HHV (%)	50.0	42.6
Capacity factor (%)	75	75
Cost basis	Constant 2007\$	Constant 2007 \$
Fixed charge factor (fraction)	0.113	0.113
Natural gas cost (\$/MBtu)	6.55	6.55
Operating labor rate (\$/hr)	34.65	34.65
Total capital requirement (\$/kW)	760	1336
LCOE (mills/kWh)	60.8	84.2

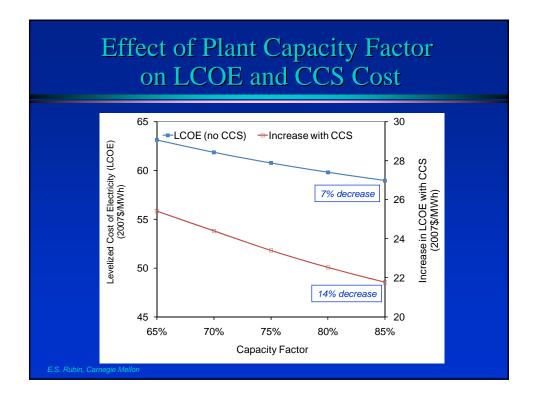
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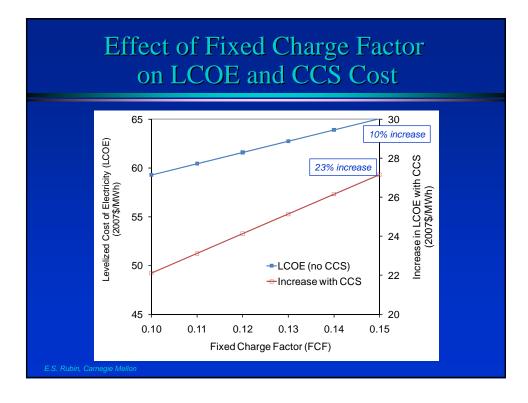


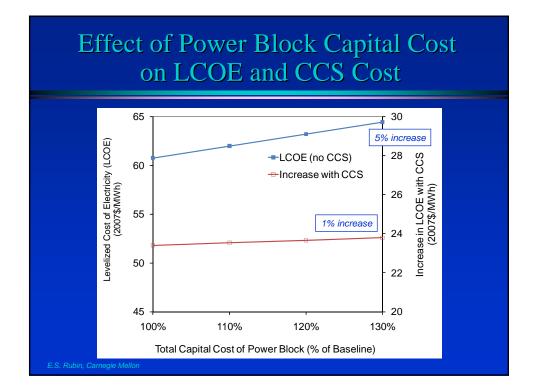
#### Effect on LCOE of a 15% Increase in Nominal Parameter Value

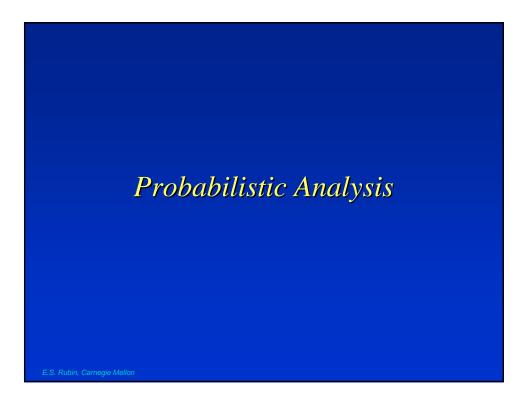










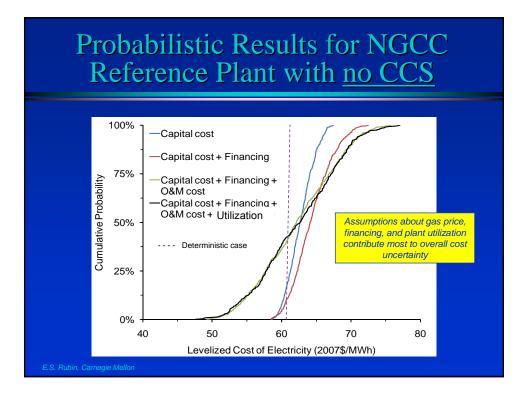


#### Assumed Uncertainty/Variability for NGCC Plant Parameters

Uncertainty Source	Parameter	Nominal Value	Min. Value	Max. Value	Distribution Function	
	Direct capital cost (% of baseline)	100	100	130	Uniform	
Power block capital cost	Indirect capital costs (total % of direct)	45.7	20	70	Uniform	
	Misc. owner's cost (% total investment)	2	0	10	Uniform	
Financing	Fixed charge factor	0.113	0.100	0.150	Uniform	
	high risk cases:	0.143	0.130	0.180		
O&M costs	Natural gas price (\$/MBtu)	6.55	5.00	7.50	Uniform	
	Labor rate (\$/hr)	34.65	30	40	Uniform	
Plant utilization	Capacity factor (levelized)	75%	65%	85%	Uniform	

Covers ranges in other recent cost studies

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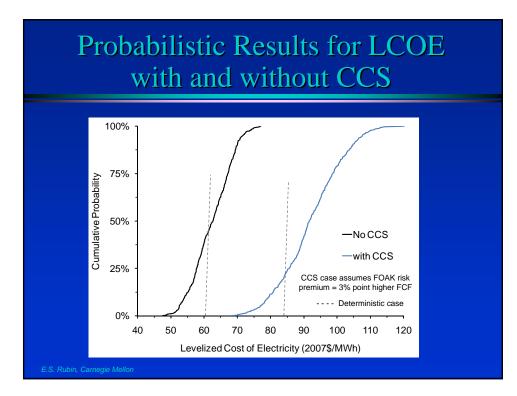


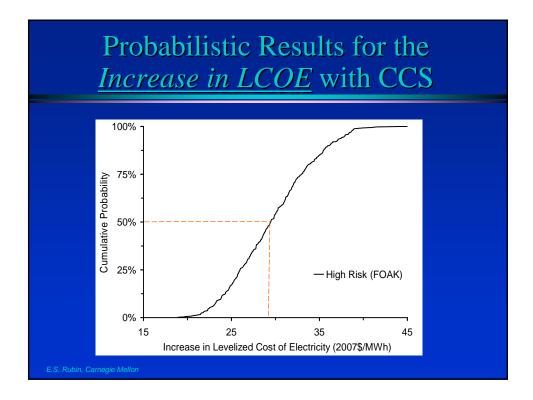
# Uncertainty Distributions for CO<sub>2</sub> Capture System Parameters

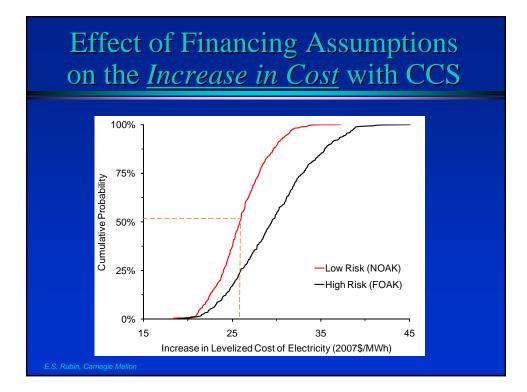
Parameter	Units	Nominal Value	Distribution Function
ID fan efficiency	%	75	uniform (70,75)
Solvent pumping head	psia	30	triangular (5,30,36)
Pump efficiency	%	75	uniform (70,75)
Regeneration heat reqm't.	Btu/lb CO <sub>2</sub>	1712	uniform (1290, 2150)
System cooling duty	t H <sub>2</sub> O/ t CO <sub>2</sub>	123	triangular (67, 123,162)
Nominal sorbent loss	lb/ton CO <sub>2</sub>	0.6	triangular (0.5, 0.6,3.1)
Captured CO <sub>2</sub> purity	vol %	99.5	uniform (99.0, 99.8)
CO <sub>2</sub> product pressure	psig	2000	uniform (1800, 2200)
CO <sub>2</sub> compressor efficiency	%	80	uniform (75,85)
Total indirect capital costs	%	37.0	uniform (20,70)
Miscellaneous owner's costs	%	2	uniform (0,10)

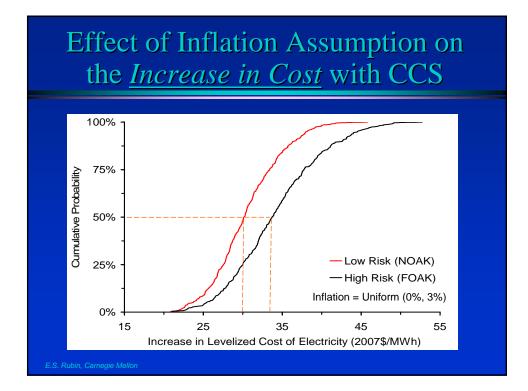
Some CCS cases assume a "high risk" premium of 3 percentage point increase in FCF for first of a kind (FOAK) plants (compared to "low risk" *N<sup>th</sup>* of kind, NOAK)

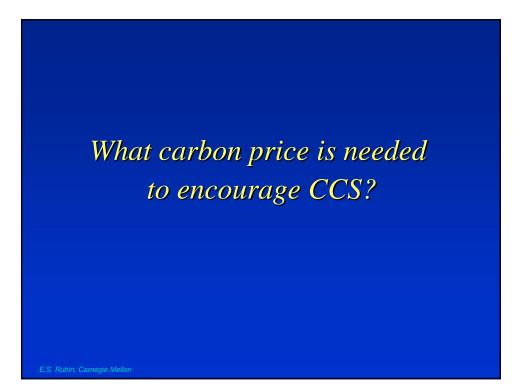
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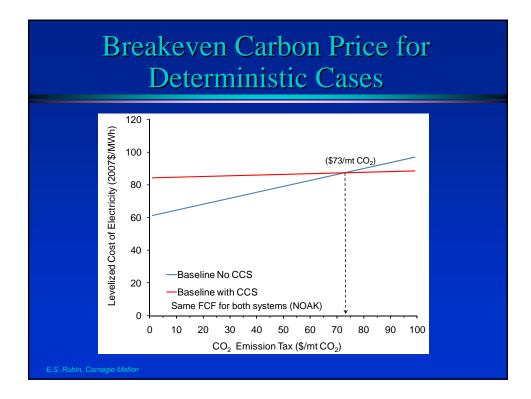




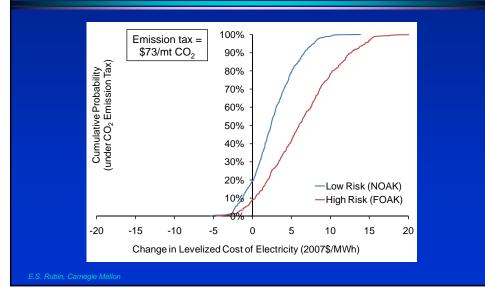


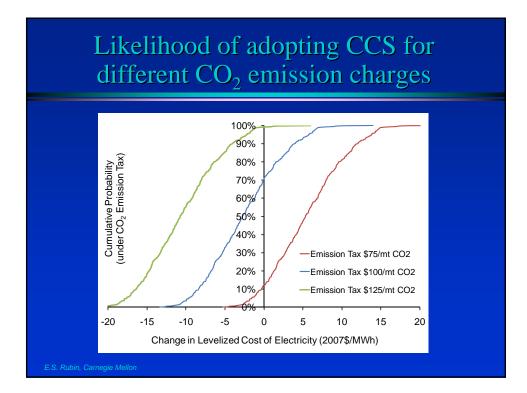


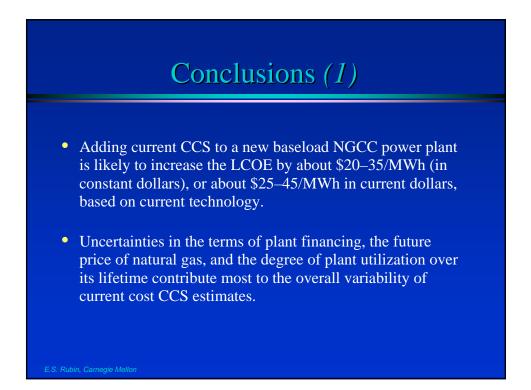




## Considering uncertainties the nominal $CO_2$ price is unlikely to induce CCS







#### Conclusions (2)

- Because of cost uncertainties, a policy intended to encourage CCS at NGCC plants solely via an emissions tax or a carbon price requires a higher than average price to be effective.
- The levelized cost of NGCC plants with or without CCS will be higher than the values shown here if NGCC plants fail to operate under baseload conditions (as is currently the case).

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